

|    |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|----|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|    | A | B | C | D | E | F | G | H | I | J | K | L | M | N |
| 21 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 20 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 19 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 18 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 17 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 16 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 15 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 14 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 13 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 12 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 11 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 10 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 9  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 7  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 6  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 5  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 4  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 3  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 2  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 1  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |

| Data | Address        |
|------|----------------|
| 0    | 01000000 = 64  |
| 0    | 01000001 = 65  |
| 0    | 01000010 = 66  |
| 0    | 01000011 = 67  |
| 0    | 01000100 = 68  |
| 0    | 01000101 = 69  |
| 0    | 01000110 = 70  |
| 0    | 01000111 = 71  |
| 0    | 01001000 = 72  |
| 0    | 01001001 = 73  |
| 0    | 01001010 = 74  |
| 16   | 01001011 = 75  |
| 16   | 01001100 = 76  |
| 16   | 01001101 = 77  |
| 0    | 01001110 = 78  |
| 0    | 01001111 = 79  |
| 0    | 01010000 = 80  |
| 0    | 01010001 = 81  |
| 0    | 01010010 = 82  |
| 24   | 01010011 = 83  |
| 24   | 01010100 = 84  |
| 24   | 01010101 = 85  |
| 0    | 01010110 = 86  |
| 0    | 01010111 = 87  |
| 0    | 01011000 = 88  |
| 0    | 01011001 = 89  |
| 0    | 01011010 = 90  |
| 28   | 01011011 = 91  |
| 28   | 01011100 = 92  |
| 28   | 01011101 = 93  |
| 0    | 01011110 = 94  |
| 0    | 01011111 = 95  |
| 0    | 01100000 = 96  |
| 0    | 01100001 = 97  |
| 0    | 01100010 = 98  |
| 30   | 01100011 = 99  |
| 30   | 01100100 = 100 |
| 30   | 01100101 = 101 |
| 0    | 01100110 = 102 |
| 0    | 01100111 = 103 |
| 0    | 01101000 = 104 |
| 0    | 01101001 = 105 |
| 0    | 01101010 = 106 |
| 31   | 01101011 = 107 |
| 31   | 01101100 = 108 |
| 31   | 01101101 = 109 |
| 0    | 01101110 = 110 |
| 0    | 01101111 = 111 |

**CGRam Field #0**

**CGRam Field #1**

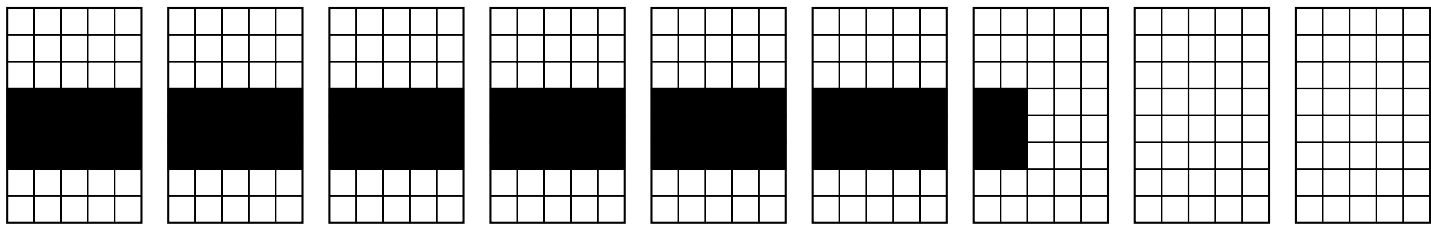
**CGRam Field #2**

**CGRam Field #3**

**CGRam Field #4**

**CGRam Field #5**

**Example: LCD\_line2 shows 32 of max. 80 "Bars"**



CGRam #5 CGRam #5 CGRam #5 CGRam #5 CGRam #5 CGRam #5 CGRam #2 CGRam #0 CGRam #0  
 → 7 more CGRam #0  
 LCD\_line2 has 16 Fields 5x7

|             |  |
|-------------|--|
| Datum:      |  |
| Kunde:      |  |
| Gegenstand: |  |
| Maschine:   |  |
| Zerich-Nr.: |  |
| Blatt:      |  |
| von:        |  |

**Klaus D.**

