

# **Preliminary Specification**

PRODUCT NAME: RTS18160128FHC04 PRODUCT NO.: 9916885000

| CUSTOMER    |
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## **REVISION RECORD**

| REV. | REVISION DESCRIPTION | REV. DATE    | REMARK |
|------|----------------------|--------------|--------|
| X01  | ■ INITIAL RELEASE    | 2010. 01. 14 |        |



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#### 1. SCOPE

The purpose of this specification is to define the general provisions and quality requirements that apply to the supply of display cells manufactured by RiTdisplay. This document, together with the Module Assembly Drawing, is the highest-level specification for this product. It describes the product, identifies supporting documents and contains specifications.

#### 2. WARRANTY

RiTdisplay warrants that the products delivered pursuant to this specification (or order) will conform to the agreed specifications for twelve (12) months from the shipping date ("Warranty Period"). RiTdisplay is obligated to repair or replace the products which are found to be defective or inconsistent with the specifications during the Warranty Period without charge, on condition that the products are stored or used as the conditions specified in the specifications. Nevertheless, RiTdisplay is not obligated to repair or replace the products without charge if the defects or inconsistency are caused by the force majeure or the reckless behaviors of the customer.

After the Warranty Period, all repairs or replacements of the products are subject to charge.

#### 3. FEATURES

#### 3.1 OLED MODULE

- Small molecular organic light emitting diode.
- Color: 262 K color and 65K colors
- Panel resolution : 160\*128
- Driver IC : SSD1353
- Excellent Quick response time: 10µs
- Extremely thin thickness for best mechanism design.: 1.61 mm
- High contrast : 2000:1
- Wide viewing angle: 160°
- Strong environmental resistance.
- 8/9/16/18-bits 6800/8080-series Parallel Interface, Serial Peripheral Interface.
- Wide range of operating temperature : -40 to 70°C
- Anti-glare polarizer.



## 3.2 TOUCH PAD (T/P) IC:

- Driver IC: STMPE16M31.
- 12 Capacitive Sensor Inputs.
- Operating voltage 2.7-5.5V.
- I<sup>2</sup>C interface (Up to 400KHz).
- I<sup>2</sup>C Address: 0x58,0x59,0x5A,0x5B.



## **4. MECHANICAL DATA**

| NO | ITEM              | SPECIFICATION                   | UNIT            |
|----|-------------------|---------------------------------|-----------------|
| 1  | Dot Matrix        | 160 x 3 x 128                   | dot             |
| 2  | Dot Size          | 0.048 (W) x 0.199 (H)           | mm <sup>2</sup> |
| 3  | Dot Pitch         | 0.073 (W) x 0.219 (H)           | mm <sup>2</sup> |
| 4  | Aperture Rate     | 60                              | %               |
| 5  | Active Area       | 35.015 (W) x 28.012 (H)         | mm <sup>2</sup> |
| 6  | Panel Size        | 42.8 (W) x 33.5 (H)             | mm <sup>2</sup> |
| 7* | Panel Thickness   | 1.42 ± 0.1                      | mm              |
| 8  | Module Size       | 42.8 (W) x 60.05 (H) x 1.61 (T) | mm <sup>3</sup> |
| 9  | Diagonal A/A size | 1.8                             | inch            |
| 10 | Module Weight     | 5.19 ± 10%                      | gram            |

<sup>\*</sup> Panel thickness includes substrate glass, cover glass and UV glue thickness.



## **5. MAXIMUM RATINGS**

#### 5.1 OLED IC

| ITEM                              | MIN    | MAX | UNIT     | Condition                  | Remark            |  |
|-----------------------------------|--------|-----|----------|----------------------------|-------------------|--|
| Supply Voltage (V <sub>CI</sub> ) | -0.5   | 3.5 | V        | Ta = 25°C                  | IC maximum rating |  |
| Supply Voltage (Vcc)              | 10     | 21  | <b>V</b> | Ta = 25°C                  | IC maximum rating |  |
| Operating Temp.                   | -40    | 70  | °C       |                            |                   |  |
| Storage Temp                      | -40    | 85  | °C       |                            |                   |  |
| Humidity                          |        | 85  | %        |                            |                   |  |
| Life Time                         | 12,000 |     | Hrs      | 70 cd/m <sup>2</sup> , 50% | Note (1)          |  |
| Life fillife                      | 12,000 | -   | 1115     | checkerboard               | inole (1)         |  |
| Life Time                         | 16 000 |     | Hrs      | 50 cd/m <sup>2</sup> , 50% | Note (2)          |  |
| Life fillie                       | 16,000 | -   | ПІЗ      | checkerboard               | Note (2)          |  |

#### Note:

(A) Under Vcc = 17V, Ta = 25°C, 50% RH.

(B) Life time is defined the amount of time when the luminance has decayed to less than 50% of the initial measured luminance.

(1) Setting of 70 cd/m<sup>2</sup>:

- Master contrast setting: 0x0f

Frame rate: 85Hz
Duty setting: 1/128
(2) Setting of 50 cd/m²:

- Master contrast setting: 0x0b

Frame rate: 85HzDuty setting: 1/128



#### **5.2 TP IC**

## **Absolute Maximum Rating**

| Symbol    | Description                           | Maximum | Unit |
|-----------|---------------------------------------|---------|------|
| Vcc       | Supply Voltage                        | 2.5     | V    |
| Vio       | GPIO Supply Voltage                   | 6       | V    |
| VESD(HBM) | ESD protection on each GPIO/TOUCH pin | 8       | KV   |

#### **Recommended Operating Condition**

| Symbol | Description         | Minimun<br>Value | Maximun<br>Value | Unit |
|--------|---------------------|------------------|------------------|------|
| Vcc    | Supply Voltage      | 1.65             | 1.95             | V    |
| Vio    | GPIO Supply Voltage | 2.7              | 5.5              | V    |
| GPIO   | GPIO Input Voltage  | GND-0.5          | VIO+0.5          | KV   |



## **6. ELECTRICAL CHARACTERISTICS**

#### **6.1 D.C ELECTRICAL CHARACTERISTICS**

#### i. OLED IC

| SYMBOL            | PARAMETERS  | TEST CONDITION | MIN                   | TYP | MAX                   | UNIT |
|-------------------|---|----------------|-----------------------|-----|-----------------------|------|
| Vcc               | Driver power supply (for OLED panel)                      |                | 16.5                  | 17  | 17.5                  | V    |
| V <sub>CI</sub>   | Low voltage power supply (for driver IC)                  |                | 2.4                   | 2.8 | 3.5                   | V    |
| V <sub>DDIO</sub> | Logic I/O operating voltage                               |                | 1.6                   | 1.8 | V <sub>CI</sub>       | V    |
| V <sub>OH</sub>   | High logic output level                                   | lout=100uA     | 0.9*V <sub>DDIO</sub> |     | $V_{DDIO}$            | V    |
| V <sub>OL</sub>   | Low logic output level                                    | lout=100uA     | 0                     |     | 0.1*V <sub>DDIO</sub> | V    |
| $V_{IH}$          | High logic input level                                    | lout=100uA     | $0.8*V_{DDIO}$        |     | $V_{DDIO}$            | V    |
| V <sub>IL</sub>   | Low logic input level                                     | lout=100uA     | 0                     |     | 0.2*V <sub>DDIO</sub> | V    |
| I <sub>cc</sub>   | Operating current for V <sub>CC</sub> (No panel attached) | Contrast=FF    |                       | 8.9 | 10                    | mA   |
| I <sub>CI</sub>   | Operating current for V <sub>CI</sub> (No panel attached) | Contrast=FF    |                       | 890 | 980                   | uA   |
| la a              | Segment output  | Contrast=FF    |                       | 160 | 175                   | uA   |
| ISEG              | current<br>(No panel attached)                            | Contrast=7F    |                       | 80  |                       | uA   |

#### ii. TP IC

#### -40 to 85C unless stated otherwise

| SYMBOL | PARAMETER  | TEST<br>CONDITIONS | MIN     | TYP | MAX      | UNIT |
|--------|--|--------------------|---------|-----|----------|------|
| Vcc    | Core supply voltage                              |                    | 1.65    | -   | 1.95     | V    |
| Vio    | IO supply voltage                                |                    | 2.7     | -   | 5.5      | V    |
| VIL    | Input Voltage Low<br>State(RESET/A0/A1<br>/I2C)  | Vcc=1.8V           | -0.3V   |     | 0.35Vcc  | V    |
| VIH    | Input Voltage High<br>State(RESET/A0/A1<br>/I2C) | Vcc=1.8V           | 0.75Vcc |     | Vcc+0.3V | V    |
| VIL    | Input Voltage Low<br>State(GPIO)                 | Vio=2.7-5.5V       | -0.3V   |     | 0.35Vio  | V    |

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| VIH | Input Voltage High<br>State(GPIO)  | Vio=2.7-5.5V   | 0.65Vio | Vio+0.3V | V  |
|-----|------------------------------------|--|---------|----------|----|
| VOL | Output Voltage Low<br>State(GPIO)  | Vio=2.7-5.5V,<br>IOL=12mA  | -0.3V   | 0.25Vio  | V  |
| VOH | Output Voltage High<br>State(GPIO) | Vio=2.7-5.5V,<br>IOL=12mA  | 0.75Vio | Vio+0.3V | V  |
| _   | GPIO/Touch pins                    | Vio=5.5V, Vcc<br>powered by Vio,<br>I/O set as input,<br>5.5V applied to I/O |         | 100      | nA |

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#### **6.2 ELECTRO-OPTICAL CHARACTERISTICS**

#### i. OLED PANEL ELECTRICAL SPECIFICATIONS

| PARAMETER                      | MIN    | TYP. | MAX  | UNITS             | COMMENTS                          |
|--------------------------------|--------|------|------|-------------------|-----------------------------------|
| Normal mode current            | ı      | 39   | 41   | mA                | All pixels on (1)                 |
| Standby mode current           | -      | 3    | 5    | mA                | Standby mode<br>10% pixels on (2) |
| Normal mode power consumption  | -      | 663  | 697  | mW                | All pixels on (1)                 |
| Standby mode power consumption | -      | 51   | 85   | mW                | Standby mode<br>10% pixels on (2) |
| Pixel Luminance                | 50     | 70   |      | cd/m <sup>2</sup> | Display Average                   |
| Standby Luminance              |        | 20   |      | cd/m <sup>2</sup> |                                   |
| CIEx (White)                   | 0.27   | 0.31 | 0.35 |                   | CIE1931                           |
| CIEy (White)                   | 0.29   | 0.33 | 0.37 |                   | CIE1931                           |
| CIEx (Red)                     | 0.62   | 0.66 | 0.70 |                   | CIE1931                           |
| CIEy (Red)                     | 0.29   | 0.33 | 0.37 |                   | CIE1931                           |
| CIEx (Green)                   | 0.26   | 0.30 | 0.34 |                   | CIE1931                           |
| CIEy (Green)                   | 0.59   | 0.63 | 0.67 |                   | CIE1931                           |
| CIEx (Blue)                    | 0.10   | 0.14 | 0.18 |                   | CIE1931                           |
| CIEy (Blue)                    | 0.14   | 0.18 | 0.22 |                   | CIE1931                           |
| Dark Room Contrast             | 2000:1 |      |      |                   |                                   |
| Viewing Angle                  | 160    |      |      | degree            |                                   |
| Response Time                  |        | 10   |      | μs                |                                   |

#### Normal mode condition:

- Driving Voltage: 17V

- Contrast setting: 0x0f

- Frame rate : 85Hz

- Duty setting: 1/128

Standby mode condition:

Driving Voltage: 17V

Contrast setting: 0x05

Frame rate: 85HzDuty setting: 1/128



## ii. TP PANEL ELECTRICAL SPECIFICATIONS

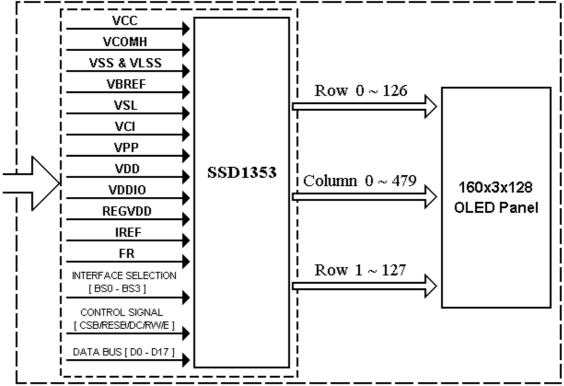
#### -40 to 85C unless stated otherwise

| SYMBOL     | PARAMETER         | TEST<br>CONDITIONS                                       | MIN | TYP | MAX | UNIT |
|------------|-------------------|--|-----|-----|-----|------|
| lactive    | ACTIVE current    | 2MHz/32 sensor<br>clock, slider<br>engine active         |     | 650 | 950 | uA   |
| lactive    | ACTIVE current    | 2MHz/32 sensor<br>clock, with/without<br>touch, key only |     | 450 | 650 | uA   |
| Isleep     | SLEEP current     | 2MHz/32 sensor<br>clock, with/without<br>touch, key only |     | 80  | 120 | uA   |
| Ihibernate | HIBERNATE current | No sensing capability. Hotkey available                  |     | 5   | 8   | uA   |



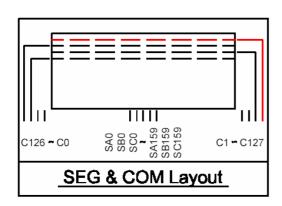
## 7. INTERFACE

## 7.1 FUNCTION BLOCK DIAGRAM (OLED)



RiTdisplay 160x3x128 OLED Module

#### 7.2 PANEL LAYOUT DIAGRAM (OLED)



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#### 7.3 PIN ASSIGNMENTS

#### i. OLED MODULE

| PIN NO | PIN NAME | DESCRIPTION   |
|--------|----------|---|
| 1      | VCC      | Power supply for panel driving voltage.   |
| 2      | VCOMH    | A capacitor should be connected between this pin and VSS.   |
| 3      | VLSS     | Analog system ground pin.   |
| 4      | VSS      | Ground pin.   |
| 5      | VBREF    | Connect to ground with a capacitor.   |
| 6      | VSL      | This is segment voltage reference pin.  |
| 7      | VCI      | Low voltage power supply.   |
| 8      | VPP      | Connect to VDD.   |
| 9      | VDD      | Power supply input for logic.   |
| 10     | VDDIO    | Power supply for interface logic level. It should be match with the MCU interface voltage level. VDDIO must always be equal or lower than VCI.                                  |
| 11.    | REGVDD   | Internal VDD regulator selection pin. When this pin is pulled high,internal VDD regulator is enabled. When this pin is pulled low,external VDD regulator is used.               |
| 12     | BS0      |   |
| 13     | BS1      |   |
| 14     | BS2      | Interface selection pins.   |
| 15     | BS3      |   |
| 16     | FR       | It should be kept NC.   |
| 17     | CSB      | This pad is the chip select input. Low active.  |
| 18     | RESB     | This is a reset signal input. Low active.   |
| 19     | DC       | D/C="H": Data.  |
| 20     | RW       | D/C="L": Command.  When connected to 8080-series MPU.  WR pin. When RW ="L": Write signal input.  When connected to 6800-series MPU.  When RW ="H": Read.  When RW ="L": Write. |
| 21     | E        | When connected to 8080-series MPU.<br>RD pin. When E ="L": Read signal input.<br>When connected to 6800-series MPU.<br>Enable clock input of the 6800 series MPU.               |
| 22     | D0       | 18 bit / 16bit / 9bit / 8 bit Data bus I/O.   |
| 23     | D1       |   |
| 24     | D2       |   |
| 25     | D3       |   |
| 26     | D4       |   |
| 27     | D5       |   |
| 28     | D6       |   |

| _  | () RITEK GROU | E1971 |             |
|----|---------------|-------|-------------|
| LJ | RiTdis        | play  | Corporation |

| 29     D7       30     D8       31     D9       32     D10       33     D11       34     D12       35     D13       36     D14 |            |
|--|------------|
| 31 D9<br>32 D10<br>33 D11<br>34 D12<br>35 D13  |            |
| 32 D10<br>33 D11<br>34 D12<br>35 D13   |            |
| 33 D11<br>34 D12<br>35 D13   |            |
| 34 D12<br>35 D13   |            |
| 35 D13   |            |
|  |            |
| 36 D14   |            |
|  |            |
| 37 D15   |            |
| 38 D16   |            |
| 39 D17   |            |
| 40 IREF A resistor should be connected between this pin and VSS  |            |
| 41 VSS Ground pin.   |            |
| 42 VLSS Analog system ground pin.  |            |
| 43 VCOMH A capacitor should be connected between this pin and VS   | <b>S</b> . |
| 44 VCC Power supply for panel driving voltage.   |            |
| 45 NC No connection.   |            |

#### ii. TP MODULE

| PIN NO. | PIN NAME | DESCRIPTION                      |
|---------|----------|----------------------------------|
| 1       |          | l <sup>2</sup> C Address 0.      |
| 2       | ADDRESS1 | l <sup>2</sup> C Address 1.      |
| 3       | RST      | Reset pin (Active Low).          |
| 4       | TINT     | Touch Interrupt pin.             |
| 5       | VCC_TP   | Power supply pin for STMPE16M31. |
| 6       | GND_TP   | Ground pin for STMPE16M31.       |
| 7       |          | l <sup>2</sup> C Data pin.       |
| 8       | SCL      | I <sup>2</sup> C Clock pin.      |

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#### 7.4 GRAPHIC DISPLAY DATA RAM ADDRESS MAP (OLED)

The GDDRAM is a bit mapped static RAM holding the bit pattern to be displayed. The size of the RAM is 160x132x18bits.

For mechanical flexibility, re-mapping on both Segment and Common outputs can be selected by software.

For vertical scrolling of the display, an internal register storing display start line can be set to control the portion of the RAM data to be mapped to the display. Each pixel has 18-bit data. Each sub-pixels for color A, B and C have 6 bits. The arrangement of data pixel in graphic display data RAM is shown below.

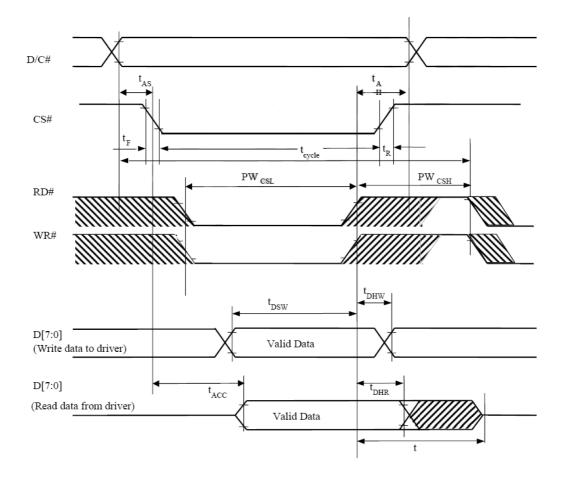
|         | Data     | A5  | B5  | C5      | A5         | B5     | C5  | A5  | <br>  | C5    | A5    | B5    | C5    |        |
|---------|----------|-----|-----|---------|------------|--------|-----|-----|-------|-------|-------|-------|-------|--------|
|         | Format   | A4  | B4  | C4      | A4         | B4     | C4  | A4  | <br>  | C4    | A4    | B4    | C4    |        |
| \ \     |          | A3  | B3  | C3      | A3         | B3     | C3  | A3  | <br>  | C3    | A3    | B3    | C3    |        |
| Common  | \        | A2  | B2  | C2      | A2         | B2     | C2  | A2  | <br>, | C2    | A2    | B2    | C2    |        |
| Address |          | A1  | B1  | C1      | A1         | B1     | C1  | A1  | <br>  | C1    | A1    | B1    | C1    |        |
|         |          | A0  | В0  | C0      | A0         | B0     | C0  | A0  | <br>  | C0    | A0    | В0    | C0    | Common |
| Normal  | Remapped |     |     |         |            |        |     |     |       |       |       |       |       | output |
| 0       | 131      | 6   | 6   | 6       | 6          | 6      | 6   | 6   | <br>  | 6     | 6     | 6     | 6     | COM0   |
| 1       | 130      | 6   | 6   | 6       |            |        |     |     | <br>  |       |       |       |       | COM1   |
| 2       | 129      |     | \   |         |            |        |     |     | <br>  |       |       |       |       | COM2   |
| 3       | 128      |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM3   |
| 4       | 127      |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM4   |
| 5       | 126      |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM5   |
| 6       | 125      |     |     | no of b | its in thi | s cell |     |     | <br>  |       |       |       |       | COM6   |
| 7       | 124      |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM7   |
| - :     | :        | :   | :   | 1.1     | :          | :      | :   | :   | <br>  | :     | :     | :     | :     |        |
| :       | :        | :   | :   | :       | :          | :      | :   | :   | <br>  | :     | :     | :     | :     |        |
| :       | :        | :   | :   | :       | :          | :      | :   | :   | <br>  | :     | :     | :     | :     |        |
| 127     | 4        |     |     |         |            |        |     |     | <br>  |       |       |       |       |        |
| 128     | 3        |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM128 |
| 129     | 2        |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM129 |
| 130     | 1        |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM130 |
| 131     | 0        |     |     |         |            |        |     |     | <br>  |       |       |       |       | COM131 |
|         |          |     |     |         |            |        |     |     |       |       |       |       |       |        |
| SEG     | output   | SA0 | SB0 | SC0     | SA1        | SB1    | SC1 | SA2 | <br>  | SC158 | SA159 | SB159 | SA159 |        |



## 7.5 INTERFACE TIMING CHART (OLED)

 $(V_{DD} - V_{SS} = 2.4 \text{ to } 2.6 \text{V}, V_{DDIO} = 1.6 \text{V}, T_A = 25 ^{\circ}\text{C})$ 

| Symbol             | Parameter                            | Min | Тур | Max | Unit |
|--------------------|--------------------------------------|-----|-----|-----|------|
| t <sub>cycle</sub> | Clock Cycle Time                     | 300 | -   | -   | ns   |
| t <sub>AS</sub>    | Address Setup Time                   | 0   | -   | -   | ns   |
| t <sub>AH</sub>    | Address Hold Time                    | 0   | -   | -   | ns   |
| t <sub>DSW</sub>   | Write Data Setup Time                | 40  | -   | -   | ns   |
| t <sub>DHW</sub>   | Write Data Hold Time                 | 7   | -   | -   | ns   |
| t <sub>DHR</sub>   | Read Data Hold Time                  | 20  | -   | -   | ns   |
| t <sub>OH</sub>    | Output Disable Time                  | -   | -   | 70  | ns   |
| t <sub>ACC</sub>   | Access Time                          | -   | -   | 140 | ns   |
| PW <sub>CSL</sub>  | Chip Select Low Pulse Width (read)   | 120 | -   | -   | ns   |
|                    | Chip Select Low Pulse Width (write)  | 60  |     |     |      |
| PW <sub>CSH</sub>  | Chip Select High Pulse Width (read)  | 60  | -   | -   | ns   |
|                    | Chip Select High Pulse Width (write) | 60  |     |     |      |
| $t_R$              | Rise Time                            | -   | -   | 15  | ns   |
| $t_{\rm F}$        | Fall Time                            | -   | -   | 15  | ns   |



8080-series MPU parallel interface characteristics

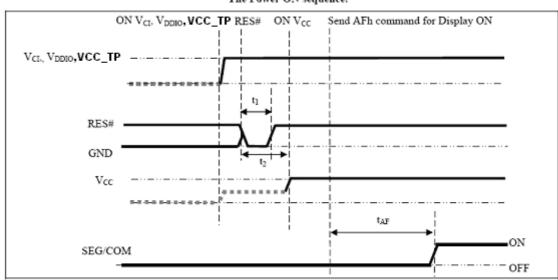


#### 8. POWER ON / OFF SEQUENCE & APPLICATION CIRCUIT

#### 8.1 Power ON/OFF Sequence (OLED and T/P)

#### Power ON sequence:

- 1. Power ON Vci, Vddio, VCC TP
- 2. After Vci, VDDIO become stable, set RES# pin LOW (logic low) for at least 100us (t1) and then HIGH(logic high).
- 3. After set RES# pin LOW (logic low), wait for at least 100us (t2). Then Power ON Vcc.(1)
- 4. After Vcc become stable, send command AFh for display ON. SEG/COM will be ON after 200ms(tar).

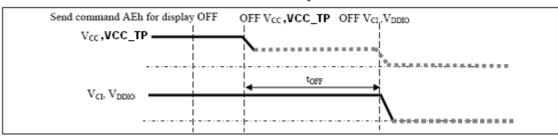


The Power ON sequence.

#### Power OFF sequence:

- 1. Send command AEh for display OFF.
- 2. Power OFF Vcc, VCC TP.(1), (2)
- 3. Wait for toff. Power OFF Vci,, VDDIO.

(Where Minimum toff=80ms, Typical toff=100ms)

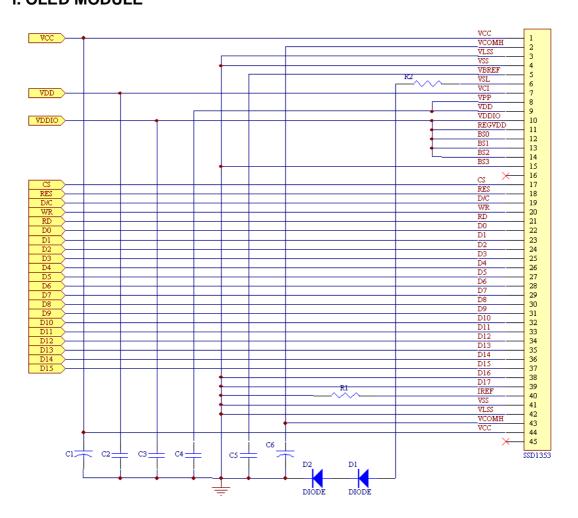


The Power OFF sequence

- (1) Since an ESD protection circuit is connected between Vci, VDDIO and Vcc, Vcc becomes lower than Vci whenever Vci, Vodio is ON and Vcc is OFF as shown in the dotted line of Vcc in above figures.
- (2) Vcc should be disabled when it is OFF.



# 8.2 APPLICATION CIRCUIT i. OLED MODULE



#### Component:

C1, C6 : 4.7 uF/25 ~ 35V Tantalum type capacitor.

C2, C3, C4: 1uF/ 16V

C5: 0.1uF/ 16V R1: 1.2M ohm 1% R2: 50ohm 1/4W

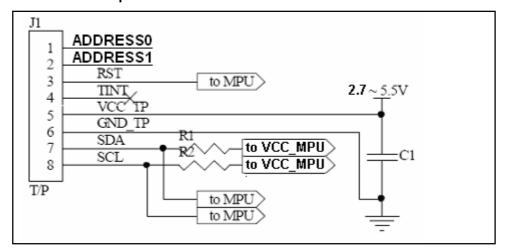
D1 and D2: RB480K (ROHM)

This circuit is for 8080 16bits interface.



#### ii. TP MODULE

#### 1. No use Interrupt

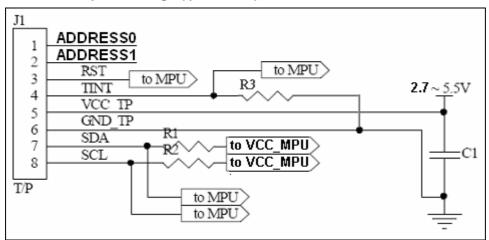


#### Recommended components

C1: 1uF/ 16V (0603)

R1,R2: 10K ohm, 1% (0603)

#### 2. Use Interrupt active high ( pull-down )

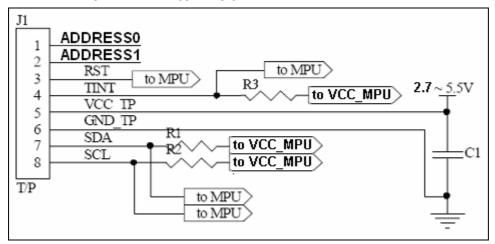


#### **Recommended components**

C1: 1uF/ 16V (0603)

R1,R2,R3: 10K ohm, 1% (0603)

#### 3. Use Interrupt active low ( pull-up )



#### **Recommended components**

C1: 1uF/ 16V (0603)

R1,R2,R3: 10K ohm, 1% (0603)

NOTE: I2C address settings.

| Address 1 | Address 0 | I2C Address |
|-----------|-----------|-------------|
| 0         | 0         | 0x58        |
| 0         | 1         | 0x59        |
| 1         | 0         | 0x5A        |
| 1         | 1         | 0x5B        |

#### 8.3 COMMAND TABLE

Refer to IC Spec: SSD1353 / STMPE16M31.



## 9. RELIABILITY TEST CONDITIONS

| No. | Items                                  | Specification  | Quantity |
|-----|--|--|----------|
| 1   | High temp.<br>(Non-operation)          | 85°C, 240hrs   | 5        |
| 2   | High temp. (Operation)                 | 70°C, 120hrs   | 5        |
| 3   | Low temp. (Operation)                  | -40°C, 120hrs  | 5        |
| 4   | High temp. / High humidity (Operation) | 65°C, 90%RH, 96hrs   | 5        |
| 5   | Thermal shock<br>(Non-operation)       | -40°C ~85°C (-40°C /30min;<br>transit /3min; 85°C /30min; transit<br>/3min) 1cycle: 66min, 20 cycles | 5        |
| 6   | Vibration                              | Frequency: 5~50HZ, 0.5G<br>Scan rate: 1 oct/min<br>Time: 2 hrs/axis<br>Test axis: X, Y, Z            | 1 Carton |
| 7   | Drop                                   | Height: 120cm<br>Sequence : 1 angle \ 3 edges and<br>6 faces<br>Cycles: 1                            | 1 Carton |
| 8   | ESD (Non-operation)                    | Air discharge model, ±6kV, 10 times  | 5        |

#### Test and measurement conditions

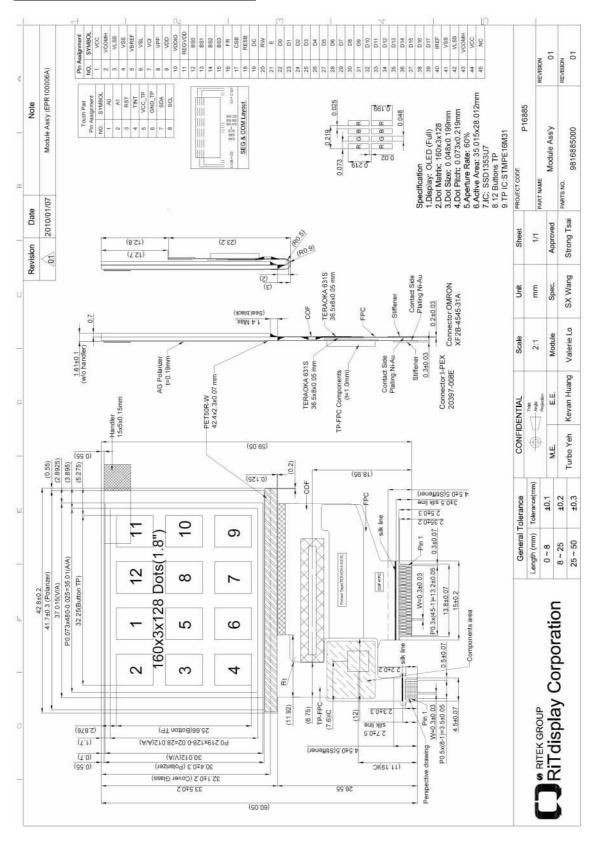
- 1. All measurements shall not be started until the specimens attain to temperature stability.
- 2. All-pixels-on is used as operation test pattern.
- 3. The degradation of Polarizer are ignored for item 1, 4 & 5.

#### **Evaluation criteria**

- 1. The function test is OK.
- 2. No observable defects.
- 3. Luminance: > 50% of initial value.
- 4. Current consumption: within  $\pm$  50% of initial value.



#### **10. EXTERNAL DIMENSION**





## **11. PACKING SPECIFICATION**

**TBD** 

### 12. APPENDIXES

#### **APPENDIX 1: DEFINITIONS**

#### A. DEFINITION OF CHROMATICITY COORDINATE

The chromaticity coordinate is defined as the coordinate value on the CIE 1931 color chart for R, G, B, W.

#### **B. DEFINITION OF CONTRAST RATIO**

The contrast ratio is defined as the following formula:

#### C. DEFINITION OF RESPONSE TIME

The definition of turn-on response time Tr is the time interval between a pixel reaching 10% of steady state luminance and 90% of steady state luminance. The definition of turn-off response time Tf is the time interval between a pixel reaching 90% of steady state luminance and 10% of steady state luminance. It is shown in Figure 2.

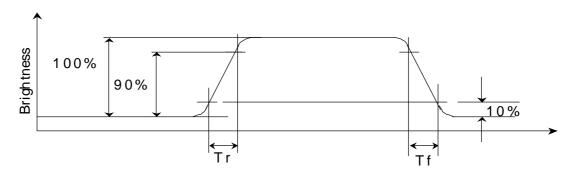


Figure 2 Response time



#### D. DEFINITION OF VIEWING ANGLE

The viewing angle is defined as Figure 3. Horizontal and vertical (H & V) angles are determined for viewing directions where luminance varies by 50% of the perpendicular value.

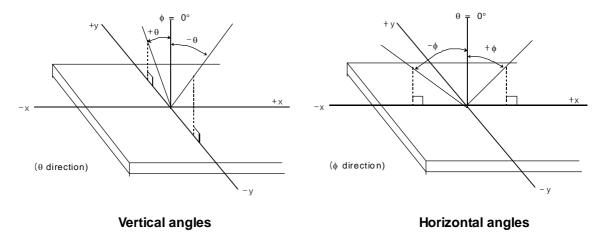


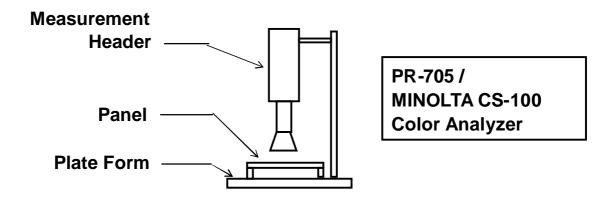
Figure 3 Viewing angle



#### **APPENDIX 2: MEASUREMENT APPARATUS**

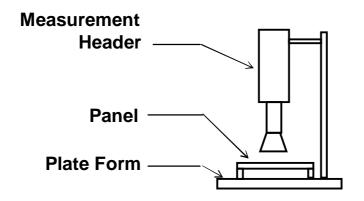
#### A. LUMINANCE/COLOR COORDINATE

PHOTO RESEARCH PR-705, MINOLTA CS-100



#### **B. CONTRAST / RESPONSE TIME / VIEWING ANGLE**

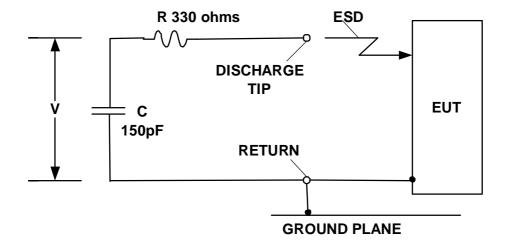
**WESTAR CORPORATION FPM-510** 



Westar FPM-510
Display Contrast /
Response time /
View angle Analyzer



#### C. ESD ON AIR DISCHARGE MODE





#### **APPENDIX 3: PRECAUTIONS**

#### A. RESIDUE IMAGE

Because the pixels are lighted in different time, the luminance of active pixels may reduce or differ from inactive pixels. Therefore, the residue image will occur. To avoid the residue image, every pixel needs to be lighted up uniformly.