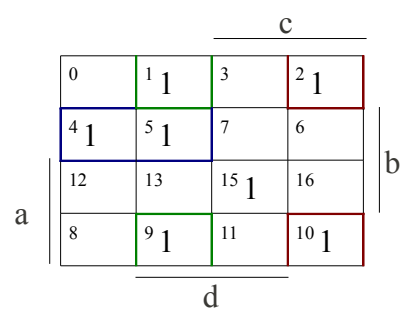
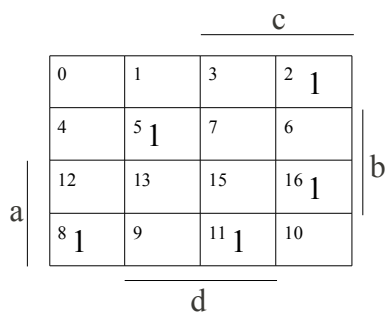
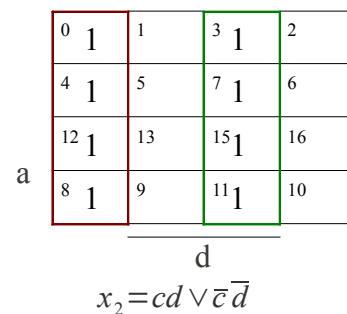
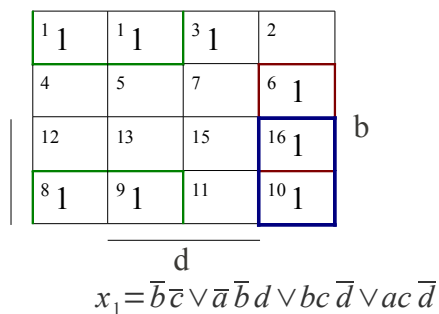


Nr.	a	b	c	d	x ₁	x ₂	x ₃	x ₄
0	0	0	0	0	1	1	0	0
1	0	0	0	1	1	0	0	1
2	0	0	1	0	0	0	1	1
3	0	0	1	1	1	1	0	0
4	0	1	0	0	0	1	0	1
5	0	1	0	1	0	0	1	1
6	0	1	1	0	1	0	0	0
7	0	1	1	1	0	1	0	0
8	1	0	0	0	1	1	1	0
9	1	0	0	1	1	0	0	1
10	1	0	1	0	1	0	0	1
11	1	0	1	1	0	1	1	0
12	1	1	0	0	0	1	0	0
13	1	1	0	1	0	0	0	0
14	1	1	1	0	1	0	1	0
15	1	1	1	1	0	1	0	1

Ziel: große Blockbildung, aber so wenig Blöcke wie möglich



→ Nicht zu verkürzen (Nur einer-Blöcke)

$x_4 = \bar{b}\bar{c}\bar{d} \vee \bar{b}\bar{c}d \vee \bar{a}b\bar{c} \vee abcd$