File   Edit   Parameter   View   Tools   Window   Help

CPU Settings | Scan | Port 1 (RS-232) | Port 2 (RS-485) | Memory | Wiring |

Parameters	Values
I/O Scan-Stop:	No
Power Up Mode:	Last
Logic / Configuration From:	RAM
Registers:	RAM
Passwords:	Enabled
Checksum Words:	8
Default Modem Turnaround Time (.01	0
Default Idle Time (Sec):	10
SNP ID:	
Switch Run / Stop:	Enabled
Switch Memory Protect:	Disabled
Diagnostics:	Enabled
Fatal Fault Override:	Disabled

Micro-23pt AC/DC/Relay

Apr 06, 2015 13:29:23 - HWC Opened
Apr 06, 2015 13:29:23 - Validating Hardware Configuration - Projekt Fräsmaschine
Apr 06, 2015 13:29:23 - Validating Hardware Configuration completed. Errors = 0 - Projekt Fräsmaschine

%AI | %AQ | %G | %I | %M | %Q | %R | %S | %T |

Overlap	Start	End	Addr	Mem Type	Catalog #
	0001	0015	0.1	Consumed	CPU (HSC/PWM/PTO)
	0018	0019	0.1	Consumed	CPU (Analog I/O)

Total %AI: 0017   Highest: 0019   Limit: 0128

Ready

NUM

File   Edit   Parameter   View   Tools   Window   Help

CPU Settings | Scan | Port 1 (RS-232) | Port 2 (RS-485) | Memory | Wiring |

Parameters	Values
Sweep Mode:	Normal
Sweep Timer (mSec):	N/A

Micro-23pt AC/DC/Relay

Apr 06, 2015 13:29:23 - HWC Opened
Apr 06, 2015 13:29:23 - Validating Hardware Configuration - Projekt Fräsmaschine
Apr 06, 2015 13:29:23 - Validating Hardware Configuration completed. Errors = 0 - Projekt Fräsmaschine

%AI | %AQ | %G | %I | %M | %Q | %R | %S | %T |

Overlap	Start	End	Addr	Mem Type	Catalog #
	0001	0015	0.1	Consumed	CPU (HSC/PWM/PTO)
	0018	0019	0.1	Consumed	CPU (Analog I/O)

Total %AI: 0017   Highest: 0019   Limit: 0128

Ready   NUM

VersaPro - Projekt Fräsmaschine - [_MAIN.blk]

File   Edit   View   Insert   Folder   PLC   Tools   Window   Help

1
2   ▣ Navigationssteuerung:Links

3   Linksdrehe..   MM_fahre
     ┤ ├   ( )─┤

Projekt Fräsmaschine
  ▦ Hardware Configuration
  ▦ Variable Declarations
  ▣ _MAIN - LD

Name	Type	Len	Address	Description	Stored Value	Scope	Ret	Ovr	Ext
Rechtsdrehend_Justieren_K8-K13	Bit	1	%I00001			Global	✔		
Linksdrehend_Justiereme_K14-K19	Bit	1	%I00002			Global	✔		
Wahlschalter_Hoch_Runter	Bit	1	%I00003			Global	✔		
Taster_Hoch_Runter_fahren	Bit	1	%I00004			Global	✔		
Navigation_Links	Bit	1	%I00005			Global	✔		
Navigation_Rechts	Bit	1	%I00006			Global	✔		
Navigation_Hoch	Bit	1	%I00007			Global	✔		
Navigation_Runter	Bit	1	%I00008			Global	✔		
Taster_Durchfahren	Bit	1	%I00009			Global	✔		
K7	Bit	1	%Q00001			Global	✔		
K2_K3	Bit	1	%Q00002			Global	✔		
K4	Bit	1	%Q00003			Global	✔		
K5	Bit	1	%Q00004			Global			

Global   Local   All   System   Temporary

For Help, press F1   ???   Disconnected   NUM