

**CLOVER DISPLAY LTD.**

**SPECIFICATION  
FOR  
LCD MODULE  
MODEL NO. : M9109**

**SPEC. REVISION NO. : 01**

**SAMPLE NO. : 02**

**CUSTOMER APPROVAL**

**Admatec Gmbh**

Please kindly find & approve the samples & specification and return one copy of this page with authorized signature & company stamp.

DEPARTMENT	NAME	SIGNATURE	EFFECTIVE DATE
PREPARED BY	JACKSON FUNG	<i>Jackson</i>	14 June 2002
APPROVED BY	WY TSANG	<i>[Signature]</i>	14 June 2002

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## SPECIFICATION REVISION RECORD

Revision No.	Description	Date(DD/MM/YY)
00	1 <sup>st</sup> Issue	06/02/02
01	Counter drawing changed from revision 04 to 06 for backlight remove and pin out modify	22/05/02

## SAMPLE REVISION RECORD

Sample No.	Description	Date(DD/MM/YY)
00	1 <sup>st</sup> Issue	06/02/02
01	New sample with modification	22/05/02
02	Improve Contrast	14/06/02

**GENERAL DESCRIPTION**

Display mode : 128 x 64 dots, Graphic COG LCD module,  
FSTN/ Positive/ Transflective

Interface : 8-bit Parallel or Serial

Driving method : 1/65 duty, 1/9 bias

Viewing direction : 6 O'clock

IC Driver : Samsung – KS0724

**MECHANICAL DIMENSIONS**

Item	Dimension	Unit	Item	Dimension	Unit
Outline Dimension	48.0(L)x36.0(W)x2.1(Max)(H)	mm	Dot Pitch	0.305(L)x0.32(W)	mm
Viewing Area	44.0(L)x24.0(W)	mm	Dot Size	0.275(L)x0.29(W)	mm

**CONNECTOR PIN ASSIGNMENT**

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	PS	Parallel/Serial	16	VDD	Power Supply for Logic
2	C68	MPU interface	17	DB7	Data Bus
3	V0	Power Supply for LCD	18	DB6	Data Bus
4	V4	Power Supply for LCD	19	DB5	Data Bus
5	V3	Power Supply for LCD	20	DB4	Data Bus
6	V2	Power Supply for LCD	21	DB3	Data Bus
7	V1	Power Supply for LCD	22	DB2	Data Bus
8	C2-	Voltage Converter Cap	23	DB1	Data Bus
9	C2+	Voltage Converter Cap	24	DB0	Data Bus
10	C1+	Voltage Converter Cap	25	RD	Read Signal
11	C1-	Voltage Converter Cap	26	RW	Write Enable
12	C3+	Voltage Converter Cap	27	RS	Register Select
13	C4+	Voltage Converter Cap	28	RES	Reset
14	Vout	VLCD	29	CS2	Chip Enable
15	VSS	Ground (0V)	30	CS1B	Chip Enable

MARK	REASON	PREPARED	CHECKED
A	Change LCD dimension	KENBOO	
A	Change LCD dimension	KENBOO	
A	Change pinout , FPC & display mode	Jackson	
A	Remove EL backlight	Jackson	

48.00  
VA 44.00  
AA 39.01  
27.00  
VA 24.00  
AA 20.45  
2.55  
36.00  
24.00  
17.62  
0.5  
0.25  
15.5  
14.5  
1.4

128 X 64 PIXELS  
PIXEL SIZE 0.275 X 0.29  
PIXEL PITCH 0.305 X 0.32

5.00  
0.30  
0.275  
0.305

FPC  
CONDUCTIVE SIDE  
Coating added in this area

2.1 MAX

VIEWING DIRECTION

164. Appl 16/4

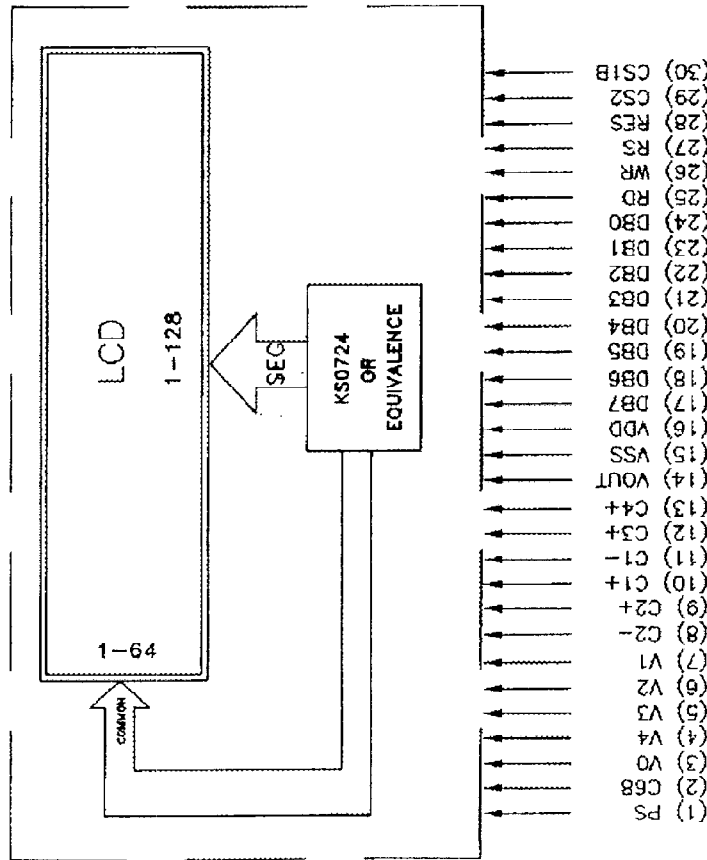
TOLERANCE IF NOT SPECIFY		SCALE	UNIT IN	CUSTOMER		APPROVED		CLOVER DISPLAY LTD. (HK)		SHEET	
REV.	REVISION RECORD	N.T.S.	mm	DATE	AGENT	DATE	OUR REF.	MODEL NO.	TITLE	MODULE DIMENSION	1 OF 3
02	Change LCD dimension			14-12-2001				M9109			
03	Change LCD dimension			28-12-2001							
04	Change LCD dimension			3-1-2002							
05	Change pinout , FPC & display mode			12-4-2002							
06	Cancelled EL backlight			16-4-2002							

DRAWN BY : Jackson		DATE : 16-4-02	
APPROVED BY : <i>[Signature]</i>		DATE : 16/4/02	

## COUNTER DRAWING OF PIN OUT &amp; BLOCK DIAGRAM

PIN	FUNCTION
1. PS	Parallel/Serial
2. C68	MPU Interface
3. V0	POWER SUPPLY FOR LCD
4. V4	POWER SUPPLY FOR LCD
5. V3	POWER SUPPLY FOR LCD
6. V2	POWER SUPPLY FOR LCD
7. V1	POWER SUPPLY FOR LCD
8. C2-	VOLTAGE CONVERTER CAP
9. C2+	VOLTAGE CONVERTER CAP
10. C1+	VOLTAGE CONVERTER CAP
11. C1-	VOLTAGE CONVERTER CAP
12. C3+	VOLTAGE CONVERTER CAP
13. C4+	VOLTAGE CONVERTER CAP
14. VOUT	VLCD
15. VSS	GROUND(OV)
16. VDD	POWER SUPPLY FOR LOGIC
17. DB7	DATA BUS
18. DB6	DATA BUS
19. DB5	DATA BUS
20. DB4	DATA BUS
21. DB3	DATA BUS
22. DB2	DATA BUS
23. DB1	DATA BUS
24. DB0	DATA BUS
25. RD	READ SIGNAL
26. WR	WRITE ENABLE
27. RS	REGISTER SELECT
28. RES	RESET
29. CS2	CHIP ENABLE
30. CS1B	CHIP ENABLE



\* Please refer to IC specifications

TOLERANCE IF NOT SPECIFY $\pm 0.5\text{mm}$		SCALE N.T.S.	UNIT IN mm	CLOVER DISPLAY LTD. (HK)		SHEET 2 OF 3
REV.	REVISION RECORD	DATE	CUSTOMER	APPROVED	MODEL NO.	M9109
02	Change LCD dimension	14-12-2001	Admatec GmbH	APPROVED	TITLE	PIN OUT & BLOCK DIAGRAM
03	Change LCD dimension	28-12-2001	AGENT	APPROVED	DRAWN BY	Jackson DATE : 16-4-02
04	Change LCD dimension	3-1-2002		OUR REF.	APPROVED BY	DATE : 16-4-02
05	Change pinout , FPC & display mode	12-4-2002				
06	Cancelled EL backlight	16-4-2002	CUSTOMER REF.			

**ELECTRICAL CHARACTERISTICS**

Item	Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage	VDD	2.75	3.0	3.25	V
Supply Current	IDD	—	200	—	μA
Supply Voltage for LCD	VLCD-VSS	—	10.0	—	V
“H”Level Input Voltage	VIH	0.8 VDD	—	VDD	V
“L”Level Input Voltage	VIL	0	—	0.2 VDD	V

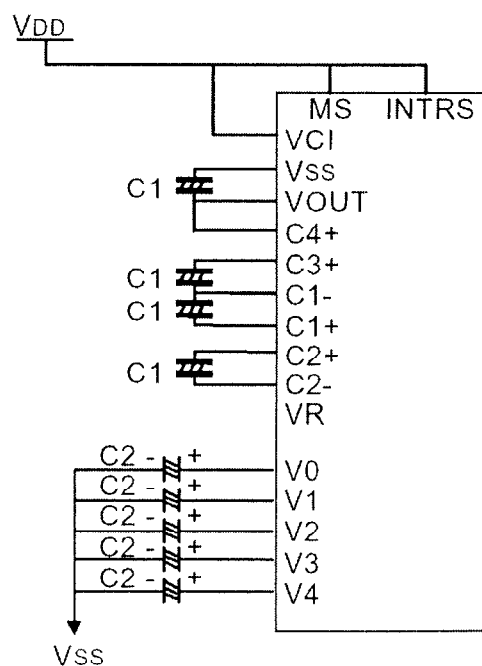
**ABSOLUTE MAXIMUM RATINGS**

Please make sure not to exceed the following maximum rating values under the worst application conditions

Item	Symbol	Rating	Unit
Supply Voltage	VDD	-0.3 to 7.0	V
Input Voltage	VIN	-0.3 to VDD +0.3	V
Operating Temperature	T <sub>opr</sub>	-20 to 50	°C
Storage Temperature	T <sub>stg</sub>	-20 to 60	°C

**RECOMMENDED TO USE 4X BOOSTER**

When using internal regulator resistors

**Value of external Capacitance**

Item	Value	Unit
C1	1.0 to 4.7	μF
C2	0.47 to 1.0	

## INSTRUCTION TABLE

x: Don't care

Instruction	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description
Display ON / OFF	0	0	1	0	1	0	1	1	1	DON	Turn on/off LCD panel When DON = 0: display OFF When DON = 1: display ON
Initial display line	0	0	0	1	ST5	ST4	ST3	ST2	ST1	ST0	Specify DDRAM line for COM0
Set page address	0	0	1	0	1	1	P3	P2	P1	P0	Set page address
Set column address MSB	0	0	0	0	0	1	Y7	Y6	Y5	Y4	Set column address MSB
Set column address LSB	0	0	0	0	0	0	Y3	Y2	Y1	Y0	Set column address LSB
Read status	0	1	SUSY	ADC	ONOFF	RESETS	0	0	0	0	Read the internal status
Write display data	1	0	Write data								Write data into DDRAM
Read display data	1	1	Read data								Read data from DDRAM
ADC select	0	0	1	0	1	0	0	0	0	ADC	Select SEG output direction When ADC = 0: normal direction (SEG0→SEG131) When ADC = 1: reverse direction (SEG131→SEG0)
Reverse display ON / OFF	0	0	1	0	1	0	0	1	1	REV	Select normal / reverse display When REV = 0: normal display When REV = 1: reverse display
Entire display ON / OFF	0	0	1	0	1	0	0	1	0	EON	Select normal/entire display ON When EON = 0: normal display When EON = 1: entire display ON
LCD bias select	0	0	1	0	1	0	0	0	1	BIAS	Select LCD bias
Set modify-read	0	0	1	1	1	0	0	0	0	0	Set modify-read mode
Reset modify-read	0	0	1	1	1	0	1	1	1	0	release modify-read mode
Reset	0	0	1	1	1	0	0	0	1	0	Initialize the internal functions
SHL select	0	0	1	1	0	0	SHL	x	x	x	Select COM output direction When SHL = 0: normal direction (COM0→COM63) When SHL = 1: reverse direction (COM63→COM0)
Power control	0	0	0	0	1	0	1	VC	VR	VF	Control power circuit operation
Regulator resistor select	0	0	0	0	1	0	0	R2	R1	R0	Select internal resistance ratio of the regulator resistor
Set reference voltage mode	0	0	1	0	0	0	0	0	0	1	Set reference voltage mode
Set reference voltage register	0	0	x	x	SV5	SV4	SV3	SV2	SV1	SV0	Set reference voltage register
Set static indicator mode	0	0	1	0	1	0	1	1	0	SM	Set static indicator mode
Set static indicator register	0	0	x	x	x	x	x	x	S1	S0	Set static indicator register
Power save	-	-	-	-	-	-	-	-	-	-	Compound instruction of display OFF and entire display ON
NOP	0	0	1	1	1	0	0	0	1	1	<u>Non-Operation command</u>
Test Instruction_1	0	0	1	1	1	1	x	x	x	x	<u>Don't use this instruction</u>
Test Instruction_2	0	0	1	0	0	1	x	x	x	x	<u>Don't use this instruction</u>

### DISPLAY DATA RAM (DDRAM)

The Display Data RAM stores pixel data for the LCD. It is 65-row by 132-column addressable array. Each pixel can be selected when the page and column addresses are specified. The 65 rows are divided into 8 pages of 8 lines and the 9th page with a single line (DB0 only). Data is read from or written to the 8 lines of each page directly through DB0 to DB7. The display data of DB0 to DB7 from the microprocessor correspond to the LCD common lines as shown in figure 6. The microprocessor can read from and write to RAM through the I/O buffer. Since the LCD controller operates independently, data can be written into RAM at the same time as data is being displayed without causing the LCD flicker.

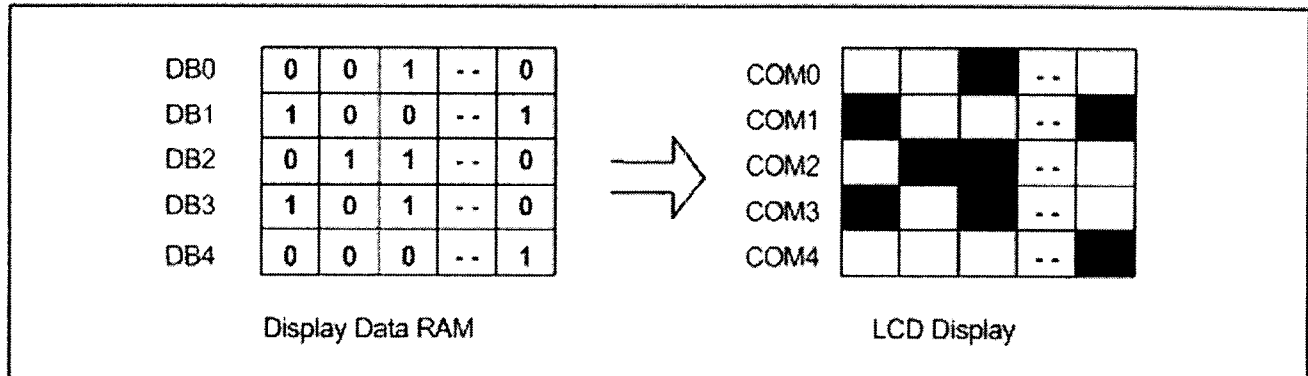


Figure 6. RAM-to-LCD Data Transfer

### Page Address Circuit

This circuit is for providing a Page Address to DISPLAY-DATA-RAM shown in figure 8. It incorporates 4-bit Page Address register changed by only the "Set Page" instruction. Page Address 8 (DB3 is "H", but DB2, DB1 and DB0 are "L") is a special RAM area for the icons and display data DB0 is only valid. When Page Address is above 8, it is impossible to access to on-chip RAM.

### Line Address Circuit

This circuit assigns DDRAM a Line Address corresponding to the first line (COM0) of the display. Therefore, by setting line address repeatedly, it is possible to realize the screen scrolling and page switching without changing the contents of on-chip RAM as shown in figure 8. It incorporates 6-bit line address register changed by only the initial display line instruction and 6-bit counter circuit. At the beginning of each LCD frame, the contents of register are copied to the line counter which is increased by CL signal and generates the Line Address for transferring the 132-bit RAM data to the display data latch circuit. However, display data of icons are not scrolled because the MPU can not access Line Address of icons.



### Column Address Circuit

Column Address circuit has an 8-bit preset counter that provides column address to the Display Data RAM as shown in figure 8. When set Column Address MSB / LSB instruction is issued, 8-bit [Y7:Y0] is updated. And, since this address is increased by 1 each a read or write data instruction, microprocessor can access the display data continuously. However, the counter is not increased and locked if a non-existing address above 84H. It is unlocked if a column address is set again by set Column Address MSB / LSB instruction. And the Column Address counter is independent of page address register.

ADC select instruction makes it possible to invert the relationship between the Column Address and the segment outputs. It is necessary to rewrite the display data on built-in RAM after issuing ADC Select instruction. Refer to the following figure 7.

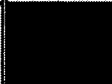
















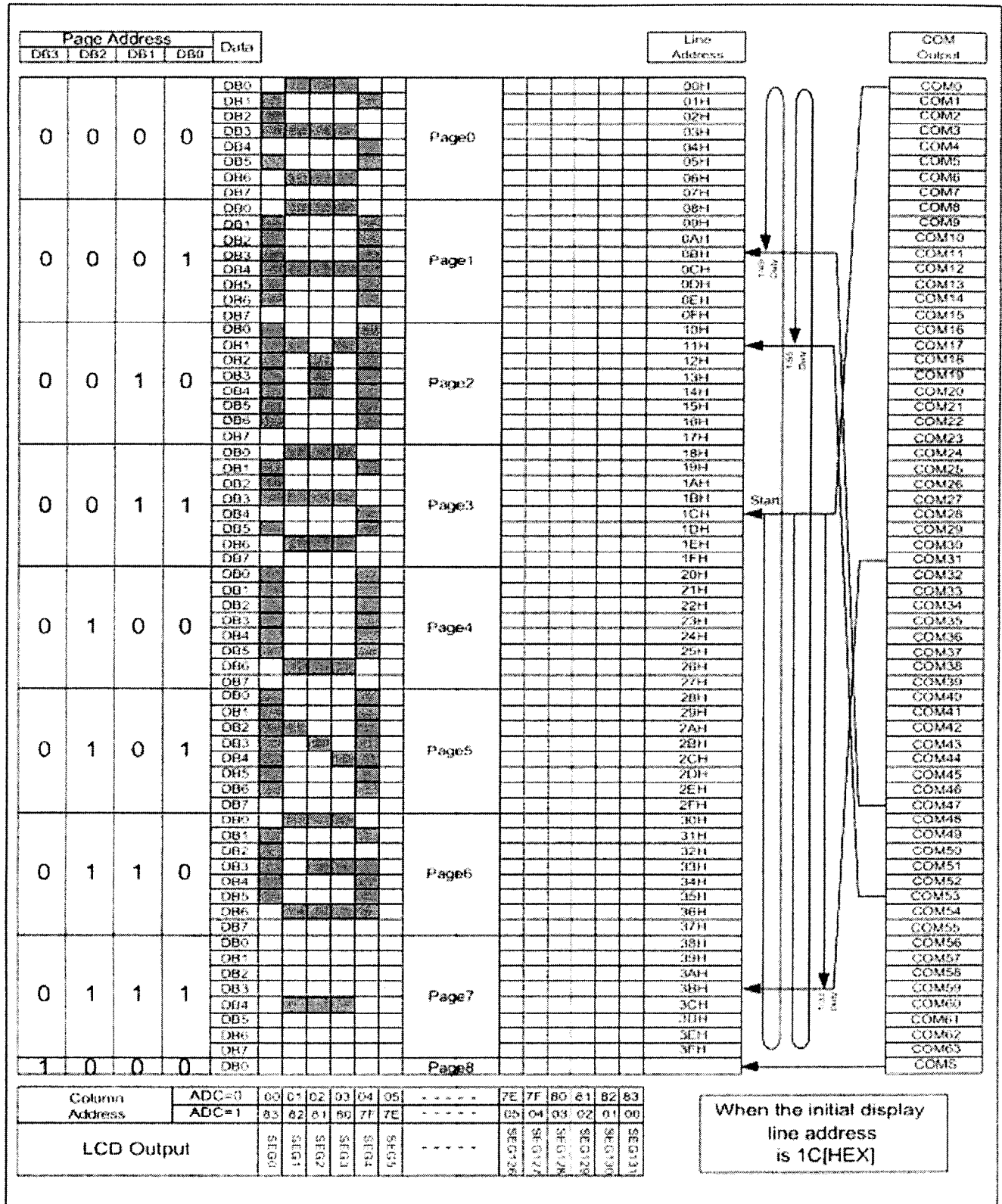
SEG output	SEG 0	SEG 1	SEG 2	SEG 3	...	SEG 128	SEG 129	SEG 130	SEG 131
Column address [Y7:Y0]	00H	01H	02H	03H	...	80H	81H	82H	83H
Display data	1	0	1	0	...	1	1	0	0
LCD panel display (ADC = 0)					...				
									
LCD panel display ( ADC = 1 )					...				

Figure 7. The Relationship between the Column Address and the Segment Outputs

### Segment Control Circuit

This circuit controls the display data by the display ON / OFF, reverse display ON / OFF and entire display ON / OFF instructions without changing the data in the display data RAM.

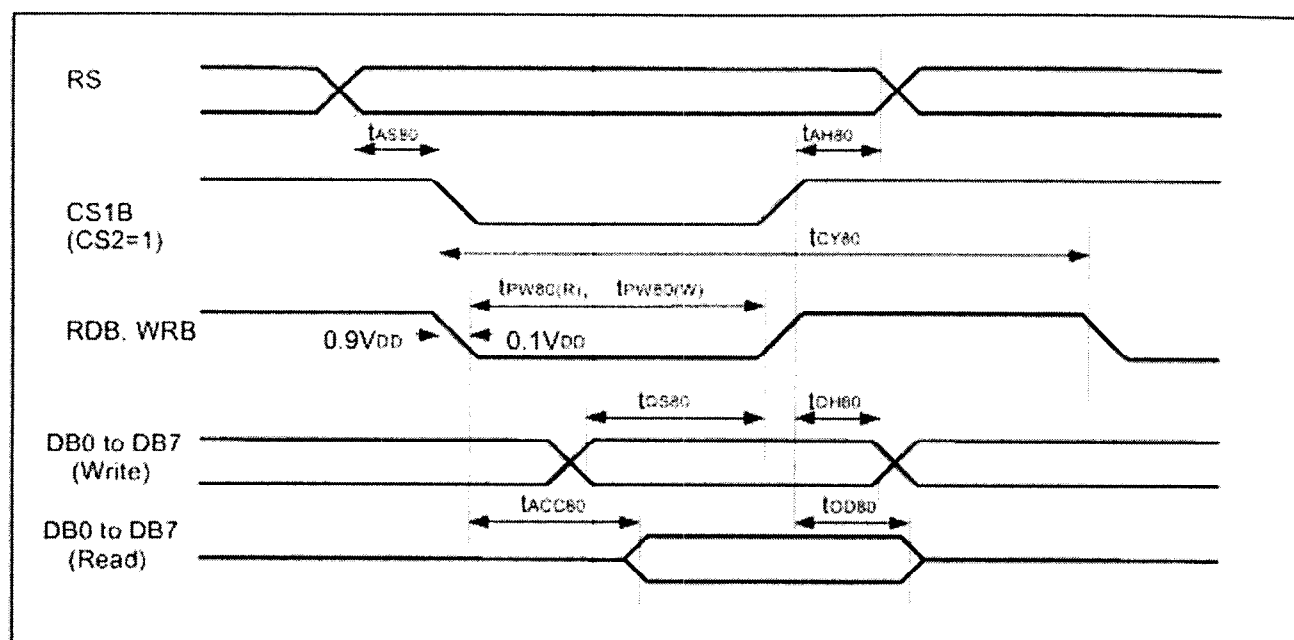
## DATA RAM MAP



Display Data RAM Map

## AC CHARACTERISTICS (8080- series)

## Read / Write Characteristics (8080-series MPU)



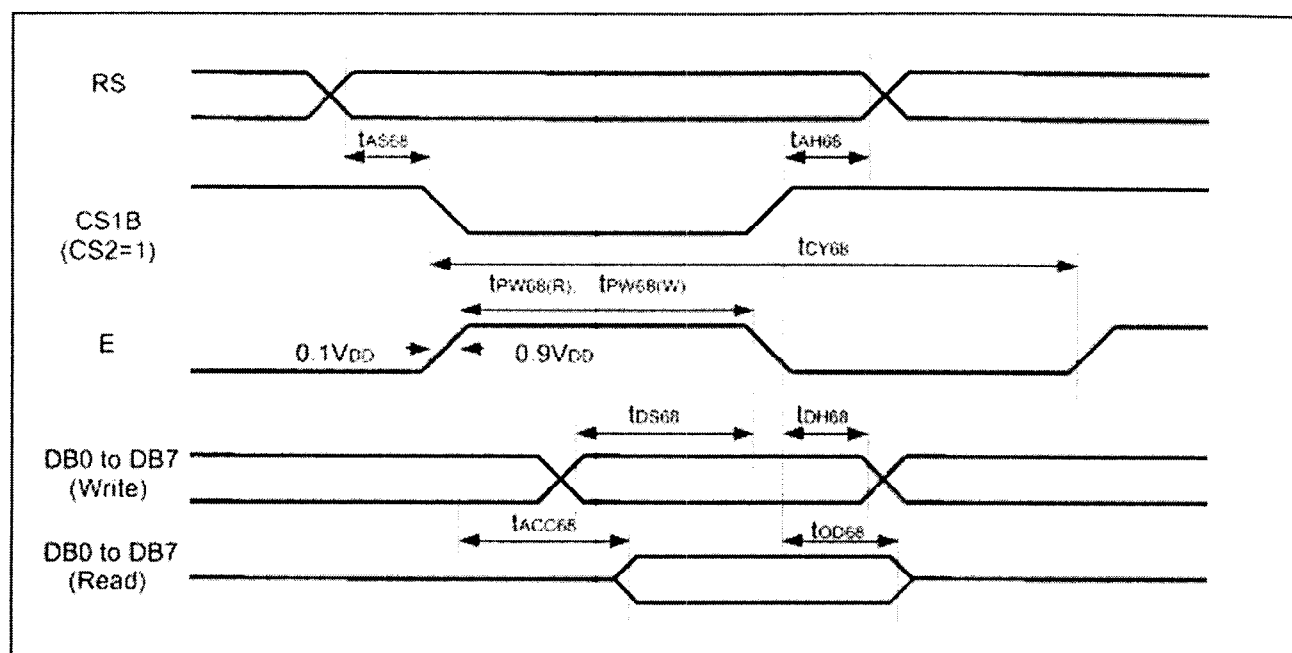
Read / Write Characteristics (8080-series MPU)

(V<sub>DD</sub> = 2.4 to 3.6V, T<sub>a</sub> = -40 to +85°C)

Item	Signal	Symbol	Min.	Typ.	Max.	Unit	Remark
Address setup time	RS	t <sub>AS80</sub>	0	-	-	ns	
Address hold time	RS	t <sub>AH80</sub>	0	-	-	ns	
System cycle time	RS	t <sub>CY80</sub>	300	-	-	ns	
Pulse width (WRB)	RW_WRB	t <sub>PW80(W)</sub>	60	-	-	ns	
Pulse width (RDB)	E_RDB	t <sub>PW80(R)</sub>	60	-	-	ns	
Data setup time	DB7 to DB0	t <sub>DS80</sub>	40	-	-	ns	
Data hold time		t <sub>DH80</sub>	15	-	-	ns	
Read access time	DB0	t <sub>ACC80</sub>	-	-	140	ns	C <sub>L</sub> = 100 pF
Output disable time		t <sub>OD80</sub>	10	-	100	ns	

## AC CHARACTERISTICS (6800-series)

## Read / Write Characteristics (6800-series Microprocessor)



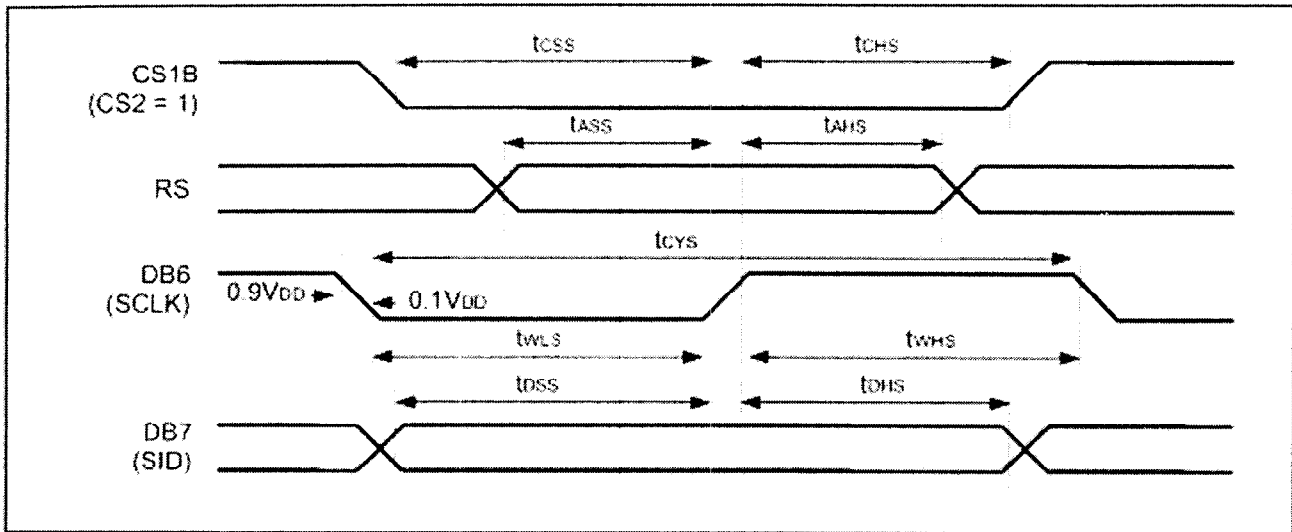
Read / Write Characteristics (6800-series Microprocessor)

(VDD = 2.4 to 3.6V, Ta = -40 to +85°C)

Item	Signal	Symbol	Min.	Typ.	Max.	Unit	Remark
Address setup time	RS	tAS68	0	-	-	ns	
Address hold time	RS	tAH68	0	-	-	ns	
System cycle time	RS	tCY68	300	-	-	ns	
Data setup time	DB7 to DB0	tDS68	40	-	-	ns	
Data hold time		tDH68	15	-	-	ns	
Access time		tACC68	-	-	140	ns	CL = 100 pF
Output disable time		tOD68	10	-	100	ns	
Enable pulse width	Read Write	E_RDB	tPW68(R) tPW68(W)	120 60	- -	-	

## AC CHARACTERISTICS (Serial Interface)

## Serial Interface Characteristics

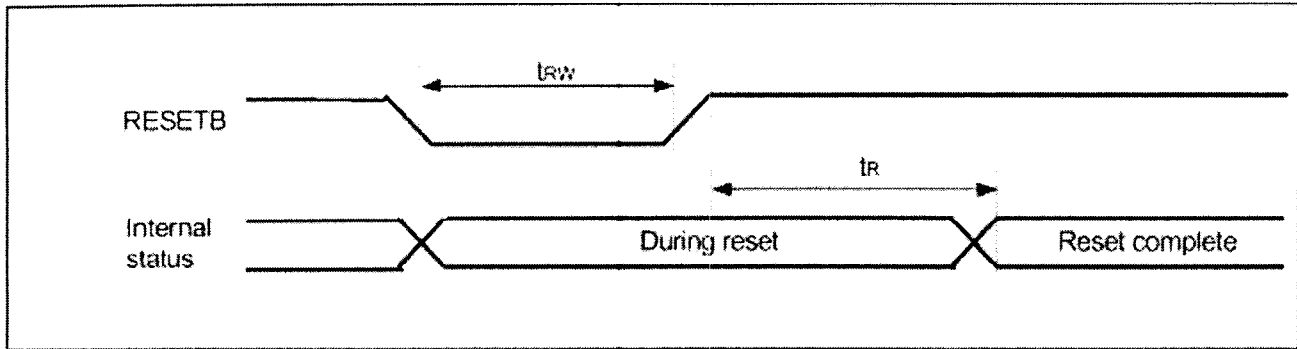


Serial Interface Characteristics

(VDD = 2.4 to 3.6V, Ta = -40 to +85°C)

Item	Signal	Symbol	Min.	Typ.	Max.	Unit	Remark
Serial clock cycle	DB6 (SCLK)	ICYS	250	-	-	ns	
SCLK high pulse width		twHS	100	-	-		
SCLK low pulse width		twLS	100	-	-		
Address setup time	RS	tASS	150	-	-	ns	
Address hold time		tAHS	150	-	-		
Data setup time	DB7 (SID)	tDSS	100	-	-	ns	
Data hold time		tDHS	100	-	-		
CS1B setup time	CS1B	tCSS	150	-	-	ns	
CS1B hold time		tCHS	150	-	-		

## RESET INPUT TIMING

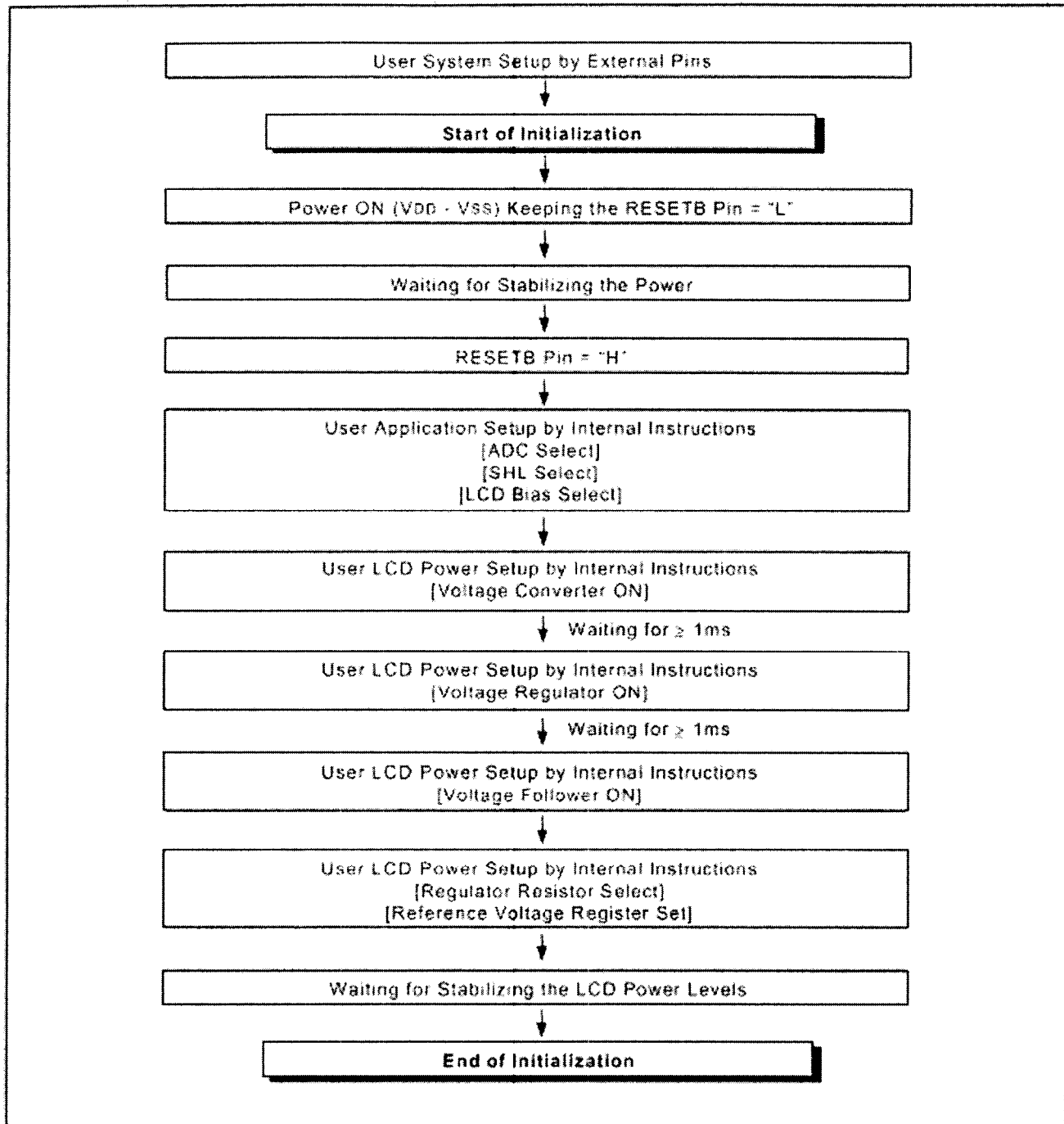


Reset Input Timing

(VDD = 2.4 to 3.6V, Ta = -40 to +85°C)

Item	Signal	Symbol	Min.	Typ.	Max.	Unit	Remark
Reset low pulse width	RESETB	$t_{rw}$	1.0	-	-	ns	
Reset time	-	$t_r$	-	-	1.0	ns	

## INITIALIZING



Initializing with the Built-in Power Supply Circuits

**ELECTRO-OPTICAL CHARACTERISTICS**MEASURING CONDITION: POWER SUPPLY =  $V_{OP}$  / 64 HzTEMPERATURE =  $22 \pm 5^{\circ}\text{C}$ RELATIVE HUMIDITY =  $60 \pm 15\%$ 

ITEM	SYMBOL	UNIT	TYP.
RESPONSE TIME	$T_{on}$	ms	200
	$T_{off}$	ms	200
CONTRAST RATIO	Cr	-	10
VIEWING ANGLE (6 O'clock) (Cr $\geq 2$ )	V3:00	°	20
	V6:00	°	40
	V9:00	°	20
	V12:00	°	30

THE ELECTRO-OPTICAL CHARACTERISTICS ARE MEASURED VALUE BUT NOT GUARANTEED ONES.

**RELIABILITY OF LCD MODULE**

Item	Test Condition	Time
High temperature operating	50°C	240 hours
Low temperature operating	-20°C	240 hours
High temperature storage	60°C	240 hours
Low temperature storage	-20°C	240 hours
Temperature-humidity storage	60°C 90% R.H.	96 hours
Temperature cycling	-20°C to 60°C 30 Min Dwell	5 cycles

**QUALITY STANDARD OF LCD MODULE**

1.0	<b>Sampling Method</b>		
	Sampling Plan : MIL STD 105 D Class of AQL : Level II/Single Sampling Critical : 0.25% Major 0.65% Minor 1.5%		
2.0	<b>Defect Group</b>	<b>Failure Category</b>	<b>Failure Reasons</b>
	Critical Defect 0.25%(AQL)	Malfunction	Open Short Burnt of dead component Missing part/improper part P.C.B. Broken
	Major Defect 0.65%(AQL)	Poor Insulation	Potential short High current Component damage or scratched or Lying too close improper coating
		Poor Conduction	Damage joint Wrong polarity Wrong spec. part Uneven/intermittent contact Loose part Copper peeling Rust or corrosion or dirt's
	Minor Defect 1.5%(AQL)	Cosmetic Defect	Minor scratch Flux residue Thin solder Poor plating Poor marking Crack solder Poor bending Poor packing Wrong size



## HANDLING PRECAUTIONS

### (1) CAUTION OF LCD HANDLING & CLEANING

Use soft cloth with solvent (recommended below) to clean the display surface and wipe lightly.

- Isopropyl alcohol, ethyl alcohol, trichlorotrifluoroethane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent;

-water, ketone, aromatics

### (2) CAUTION AGAINST STATIC CHARGE

The LCD modules use CMOS LSI drivers, so customers are recommended that any unused input terminal would be connected to  $V_{DD}$  or  $V_{SS}$ , do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

### (3) PACKAGING

Avoid intense shock and falls from a height and do not operate or store them exposed direct to sunshine or high temperature/humidity.

### (4) CAUTION FOR OPERATION

It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life. The use of direct current drive should be avoided because an electrochemical reaction due to direct current causes LCD's undesirable deterioration.

Response time will be extremely delayed at low temperature, and LCD's show dark color at high temperature. However those phenomena do not mean malfunction or out of order with LCD's.

Some font will be abnormally displayed when the display area is pushed hard during operation. But it resumes normal condition after turning off once.

### (5) SAFETY

For crash damaged or unnecessary LCD's, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol and should be burned up later.

When any liquid leaked out of a damaged glass cell comes in contact with your hands, wash it off with soap and water.

## WARRANTY

CLOVER will replace or repair any of her LCD module in accordance with her LCD specification for a period of one year from date of shipment. The warranty liability of Clover is limited to repair and/or replacement. Clover will not be responsible for any subsequent or consequential event.