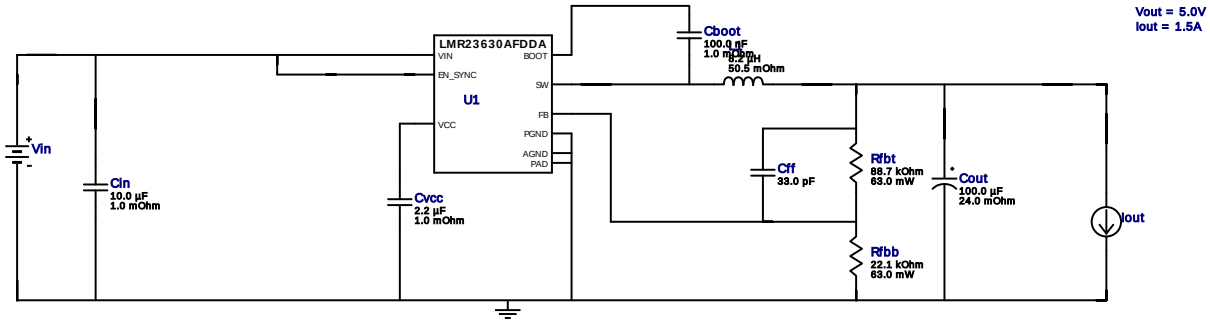
# WEBENCH® Design Report

VinMin = 10.0V
VinMax = 30.0V
Vout = 5.0V
Iout = 1.5A

Device = LMR23630AFDDAR
Topology = Buck
Created = 2019-09-12 04:57:12.238
BOM Cost = $3.16
BOM Count = 9
Total Pd = 0.83W

Design : 8 LMR23630AFDDAR
LMR23630AFDDAR 10V-30V to 5.00V @ 1.5A




1. The input capacitor included in the BOM only contains a small filter capacitor that should be placed near the IC. Depending on where the power supply is laid out in the system additional bulk capacitance may need to be added to filter the line ripple.

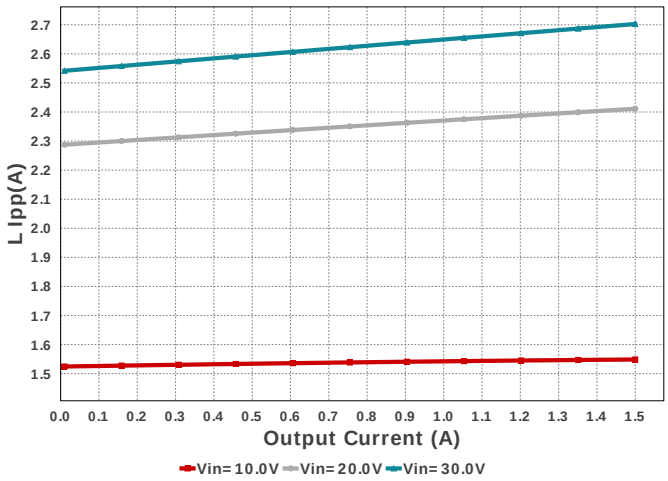
2. If there is no VinTyp specified, WEBENCH will use the VinMax value. To change the VinTyp value, click on the "Change Design Inputs" button under the Optimization Tuning knob. In some applications, while the design requires the input voltage to be a wide range, for a majority of the time, it is operating at a much lower voltage than the maximum input voltage. Sizing the inductor based on the maximum input voltage may yield an inductance much larger than typically needed, causing a larger footprint for the overall design. At the same time, components such as the input capacitor must be rated based on the maximum input voltage. WEBENCH now supports the use of this additional input voltage specification.

## Electrical BOM

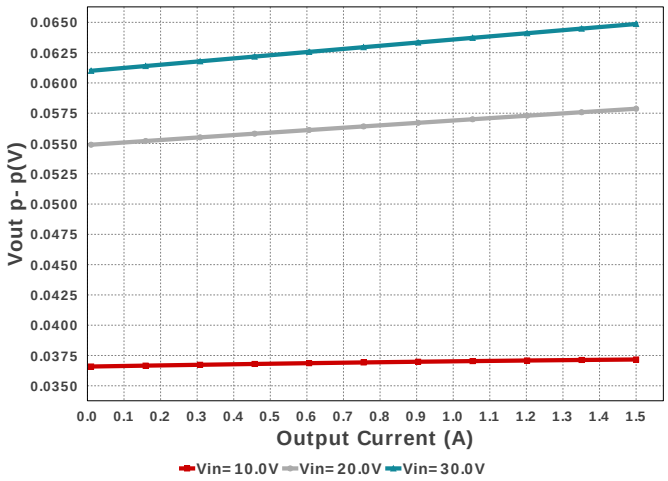
| Name | Manufacturer | Part Number | Properties | Qty | Price | Footprint |
|---|---|---|---|---|---|---|
| Cboot | MuRata | GRM155R71C104KA88D<br>Series= X7R | Cap= 100.0 nF<br>ESR= 1.0 mOhm<br>VDC= 16.0 V<br>IRMS= 0.0 A | 1 | $0.01 | 0402 3 mm$^2$ |
| Cff | Samsung Electro-Mechanics | CL21C330JBANNNC<br>Series= C0G/NP0 | Cap= 33.0 pF<br>VDC= 50.0 V<br>IRMS= 0.0 A | 1 | $0.01 | 0805 7 mm$^2$ |
| Cin | TDK | C3225X5R1H106K250AB<br>Series= X5R | Cap= 10.0 uF<br>ESR= 1.0 mOhm<br>VDC= 50.0 V<br>IRMS= 5.0 A | 1 | $0.70 | 1210_280 15 mm$^2$ |
| Cout | Panasonic | 16SVPC100M<br>Series= SVPC | Cap= 100.0 uF<br>ESR= 24.0 mOhm<br>VDC= 16.0 V<br>IRMS= 2.49 A | 1 | $0.30 | SM_RADIAL_6.3AMM 80 mm$^2$ |
| Cvcc | Kemet | C0603C225M8PACTU<br>Series= X5R | Cap= 2.2 uF<br>ESR= 1.0 mOhm<br>VDC= 10.0 V<br>IRMS= 0.0 A | 1 | $0.13 | 0603 5 mm$^2$ |
| L1 | Bourns | SRP6540-8R2M | L= 8.2 µH<br>50.5 mOhm | 1 | $0.59 | SRP6540 83 mm$^2$ |
| Rfbb | Vishay-Dale | CRCW040222K1FKED<br>Series= CRCW..e3 | Res= 22.1 kOhm<br>Power= 63.0 mW<br>Tolerance= 1.0% | 1 | $0.01 | 0402 3 mm$^2$ |
| Rfbt | Vishay-Dale | CRCW040288K7FKED<br>Series= CRCW..e3 | Res= 88.7 kOhm<br>Power= 63.0 mW<br>Tolerance= 1.0% | 1 | $0.01 | 0402 3 mm$^2$ |

| Name | Manufacturer | Part Number | Properties | Qty | Price | Footprint |
|---|---|---|---|---|---|---|
| U1 | Texas Instruments | LMR23630AFDDAR | Switcher | 1 | $1.40 | DDA0008E_N 55 mm² |

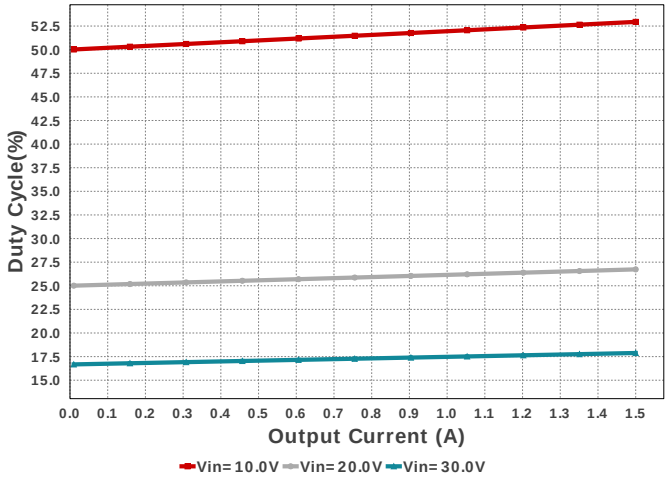
## L Ipp



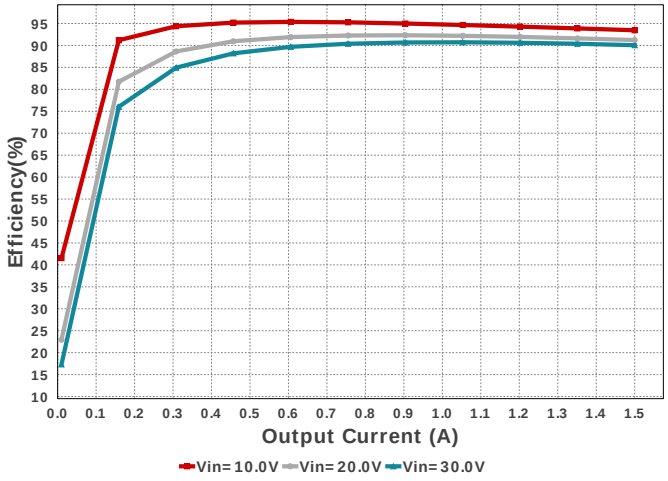

## Vout p- p



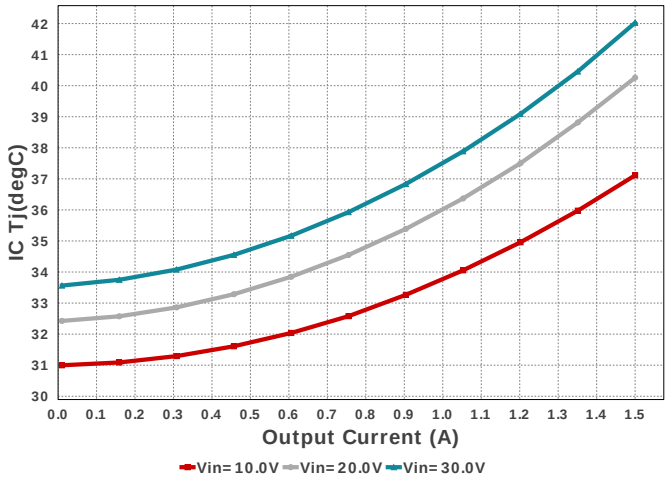

## Duty Cycle



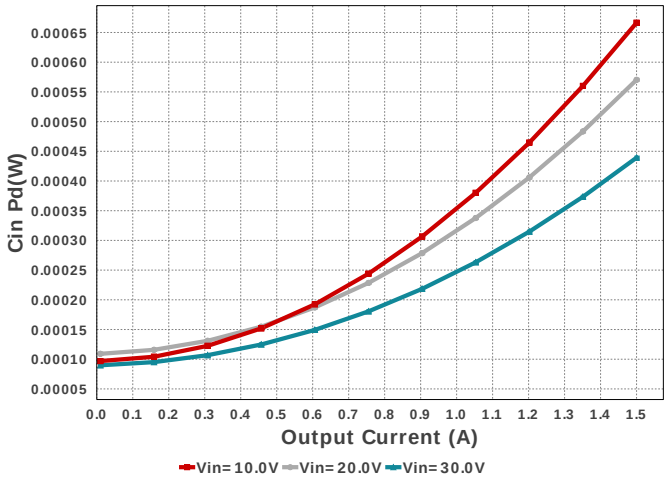

## Efficiency

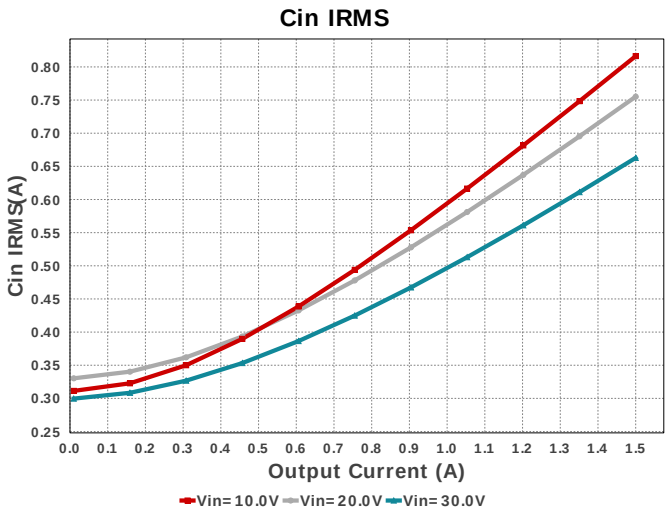


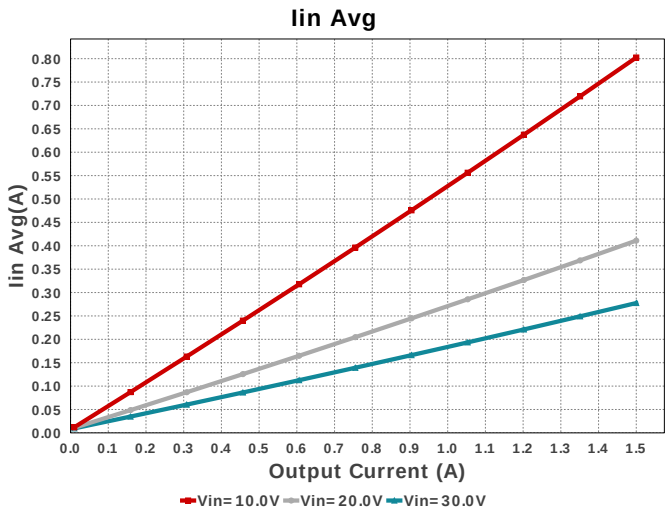

## IC Tj

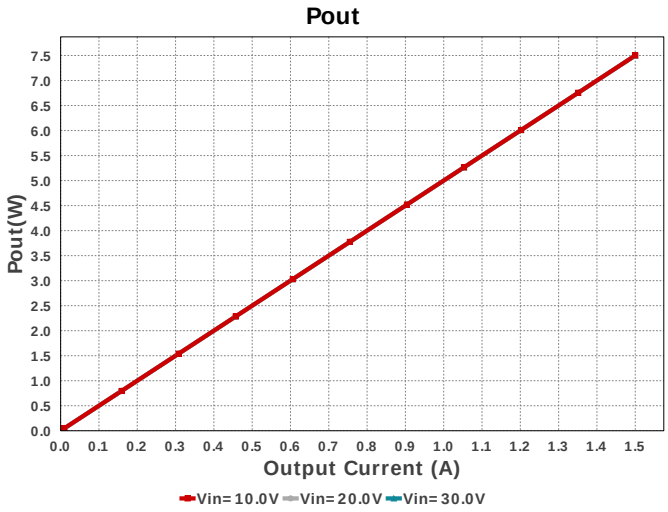


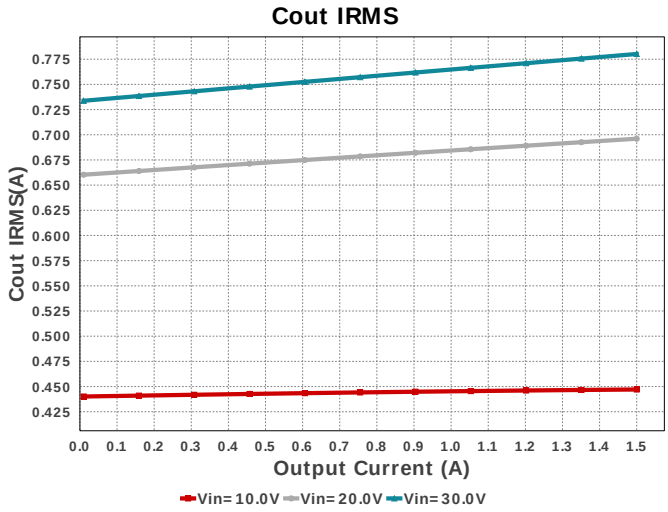

## Cin Pd

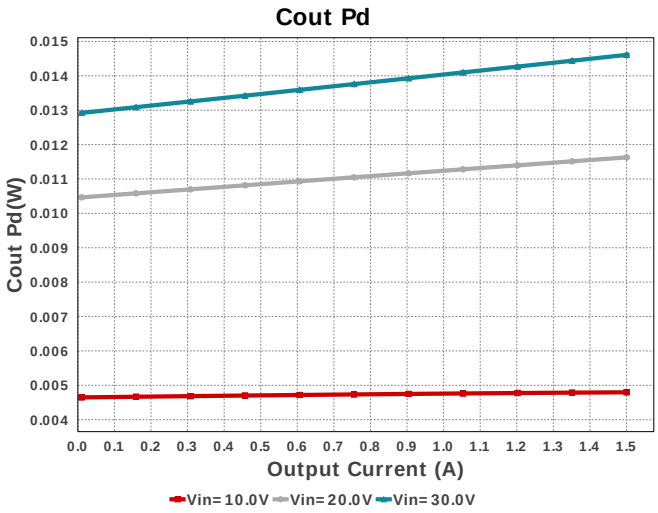


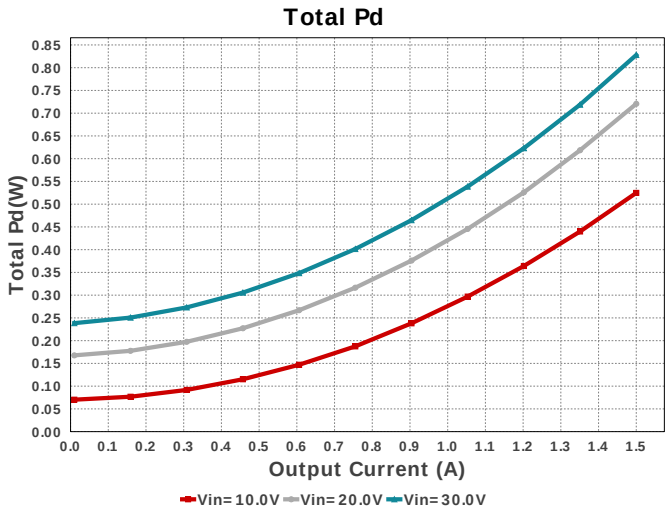


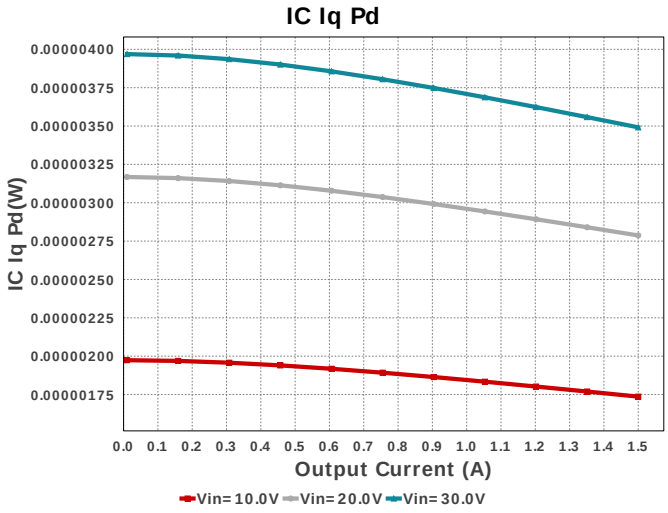



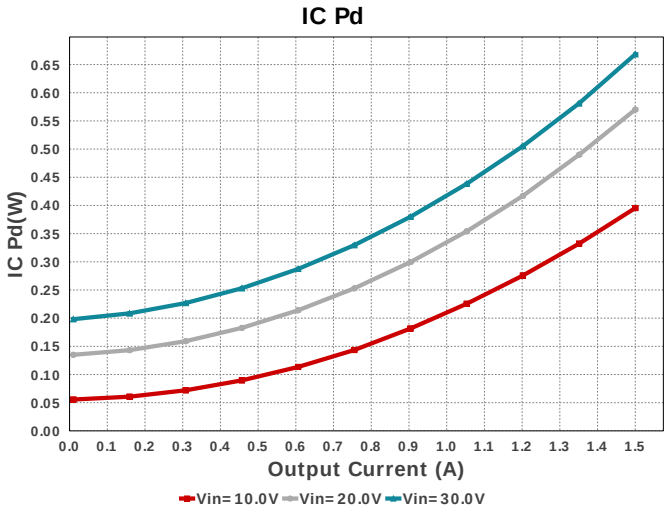



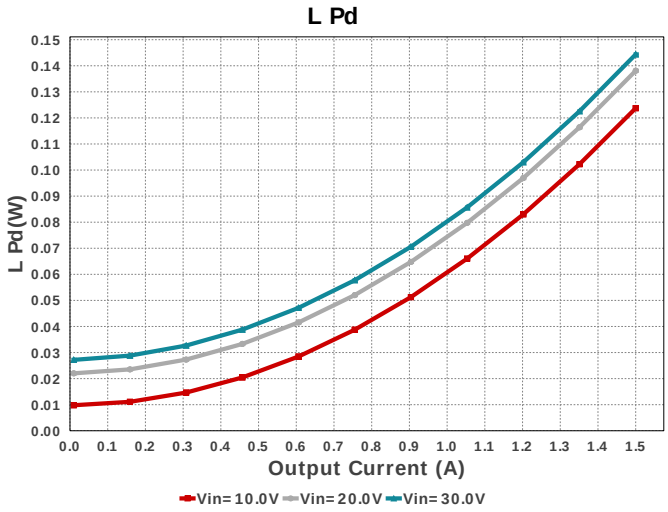



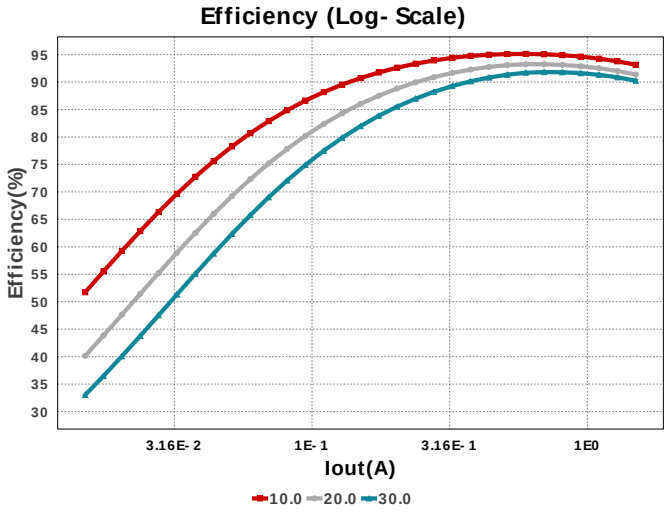






## Operating Values

| # | Name | Value | Category | Description |
|---|---|---|---|---|
| 1. | BOM Count | 9 | | Total Design BOM count |
| 2. | Total BOM | $3.16 | | Total BOM Cost |
| 3. | Cin IRMS | 662.762 mA | Capacitor | Input capacitor RMS ripple current |
| 4. | Cin Pd | 439.25 µW | Capacitor | Input capacitor power dissipation |
| 5. | Cout IRMS | 780.197 mA | Capacitor | Output capacitor RMS ripple current |
| 6. | Cout Pd | 14.609 mW | Capacitor | Output capacitor power dissipation |
| 7. | IC Iq Pd | 3.491 µW | IC | IC Iq Pd |
| 8. | IC Pd | 668.3 mW | IC | IC power dissipation |
| 9. | IC Tj | 42.026 degC | IC | IC junction temperature |
| 10. | ICThetaJA Effective | 18.0 degC/W | IC | Effective IC Junction-to-Ambient Thermal Resistance |
| 11. | Iin Avg | 277.59 mA | IC | Average input current |
| 12. | L Ipp | 2.703 A | Inductor | Peak-to-peak inductor ripple current |
| 13. | L Pd | 144.36 mW | Inductor | Inductor power dissipation |
| 14. | Cin Pd | 439.25 µW | Power | Input capacitor power dissipation |
| 15. | Cout Pd | 14.609 mW | Power | Output capacitor power dissipation |
| 16. | IC Pd | 668.3 mW | Power | IC power dissipation |
| 17. | L Pd | 144.36 mW | Power | Inductor power dissipation |
| 18. | Total Pd | 827.94 mW | Power | Total Power Dissipation |
| 19. | Duty Cycle | 17.882 % | System Information | Duty cycle |
| 20. | Efficiency | 90.058 % | System Information | Steady state efficiency |
| 21. | FootPrint | 253.0 $mm^2$ | System Information | Total Foot Print Area of BOM components |
| 22. | Frequency | 200.0 kHz | System Information | Switching frequency |
| 23. | Iout | 1.5 A | System Information | Iout operating point |
| 24. | Mode | CCM | System Information | Conduction Mode |
| 25. | Pout | 7.5 W | System Information | Total output power |

| # | Name | Value | Category | Description |
|---|---|---|---|---|
| 26. | Vin | 30.0 V | System Information | Vin operating point |
| 27. | Vout | 5.0 V | System Information | Operational Output Voltage |
| 28. | Vout Actual | 5.014 V | System Information | Vout Actual calculated based on selected voltage divider resistors |
| 29. | Vout Tolerance | 3.65 % | System Information | Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable |
| 30. | Vout p-p | 64.864 mV | System Information | Peak-to-peak output ripple voltage |

## Design Inputs

| Name | Value | Description |
|---|---|---|
| Iout | 1.5 | Maximum Output Current |
| VinMax | 30.0 | Maximum input voltage |
| VinMin | 10.0 | Minimum input voltage |
| VinTyp | 18.0 | Typical input voltage |
| Vout | 5.0 | Output Voltage |
| base_pn | LMR23630AF | Base Product Number |
| source | DC | Input Source Type |
| Ta | 30.0 | Ambient temperature |

# WEBENCH® Assembly

## Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

## Soldering Component to Board

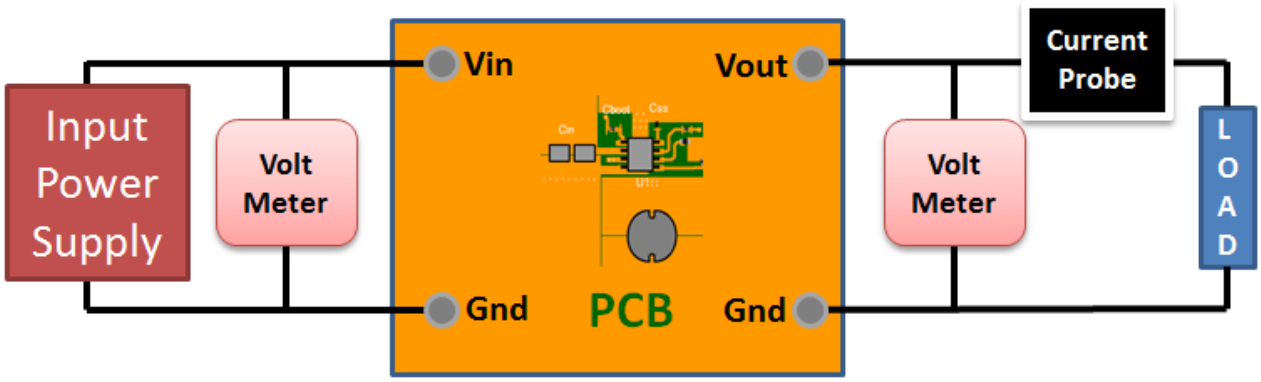
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

## Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 10.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum Iout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

## Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% ( 7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.

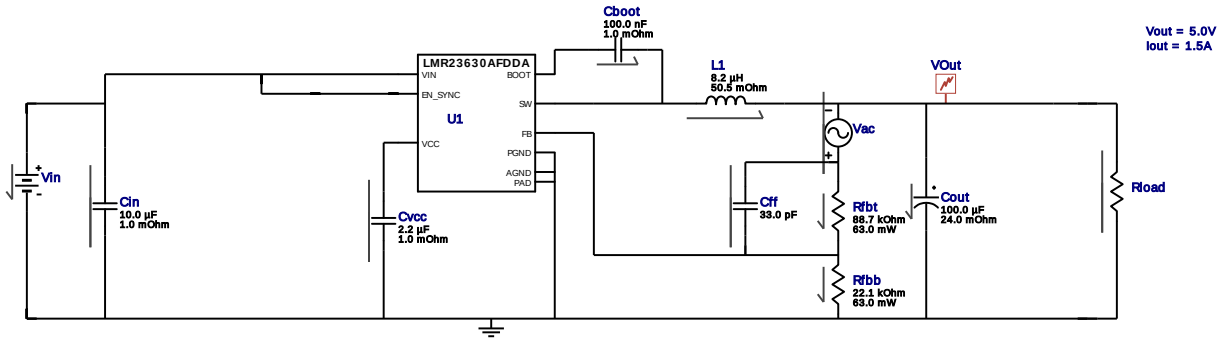


# WEBENCH® Electrical Simulation Report

Design Id = 8

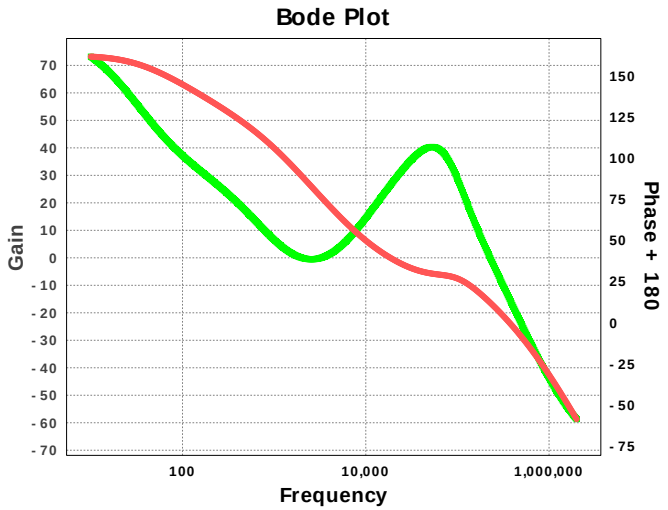
sim_id = 1

Simulation Type = Bode Plot




## Simulation Parameters

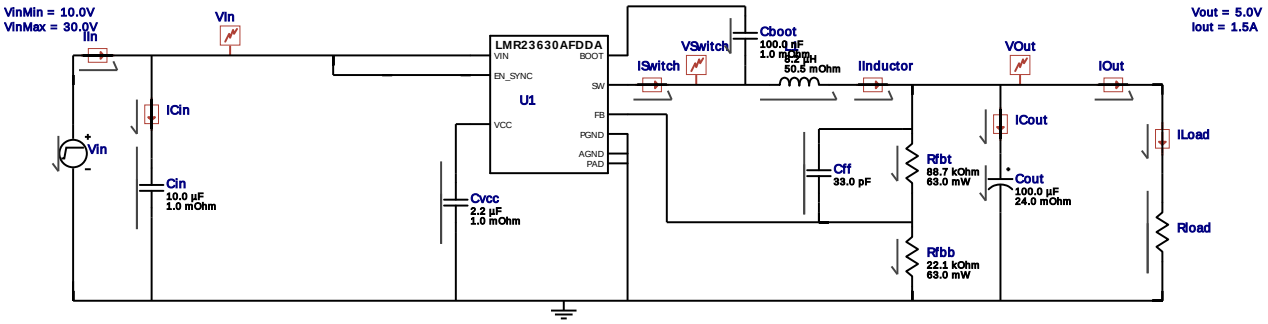
| # | Name | Parameter Name | Description | Values |
|---|---|---|---|---|
| 1. | Cinj | C | Injection Capacitor | 10000000 |
| 2. | Linj | L | Injection L | 10000000 F |
| 3. | Vinj | AC | AC source | 1 V |
| 4. | Cout | IC | Initial Condition | no values |
| 5. | Rload | R | Load Resistance | 3.3333333333333335 Ohm |



Design Id = 8

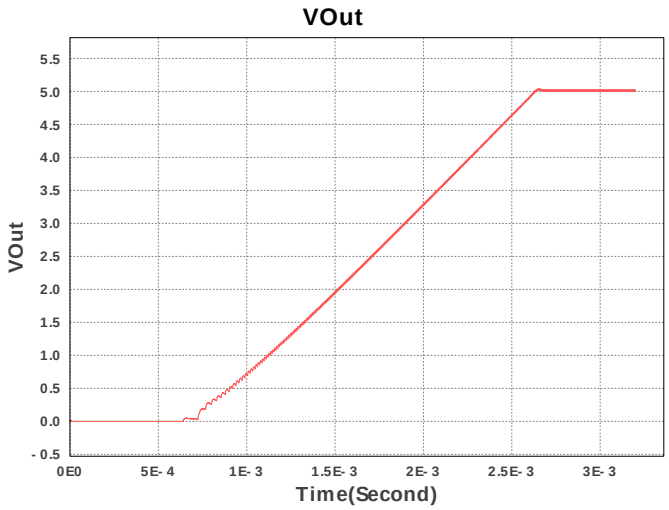
sim_id = 2

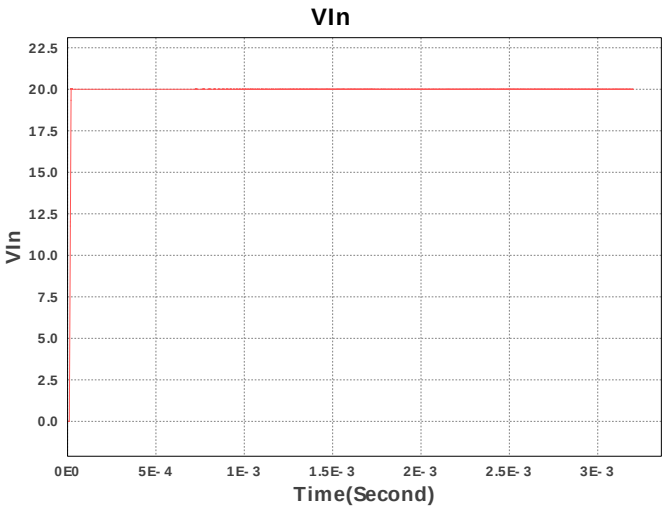
Simulation Type = Startup




## Simulation Parameters

| # | Name | Parameter Name | Description | Values |
|---|---|---|---|---|
| 1. | Cboot | IC | Initial condition | 5 V |
| 2. | Rload | R | Load Resistance | 3.3333333333333335 Ohm |

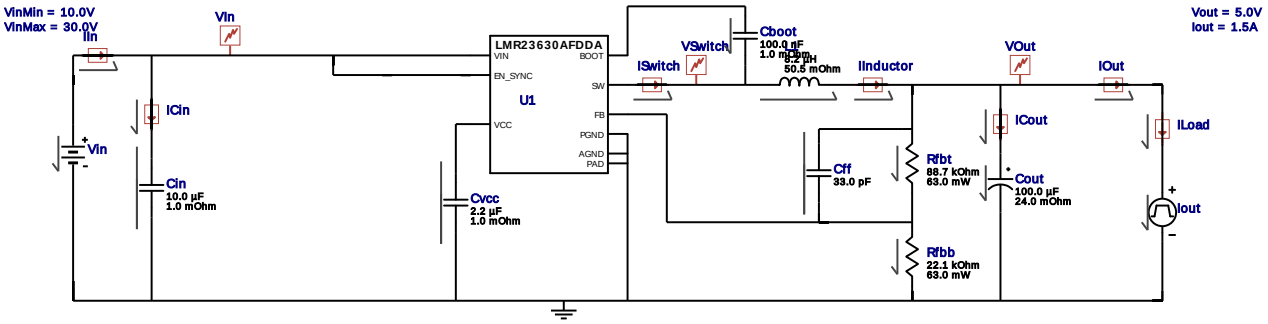


Design Id = 8

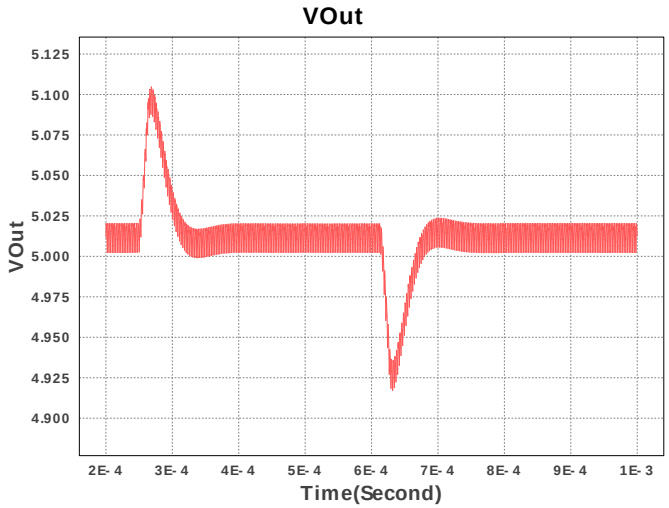
sim_id = 3

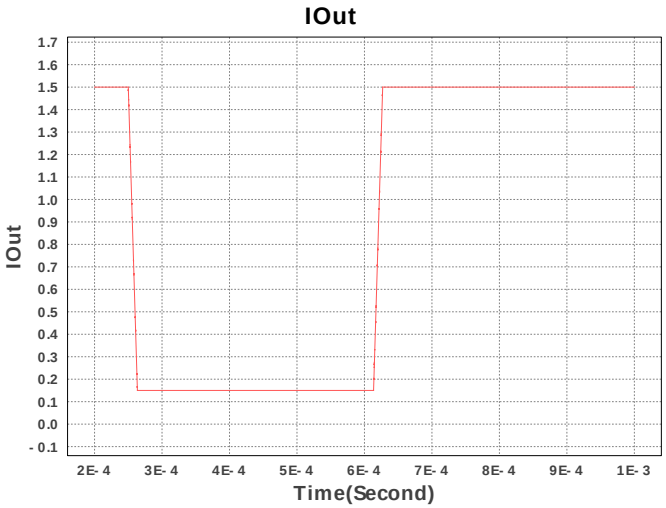
Simulation Type = Load Transient




## Simulation Parameters

| # | Name | Parameter Name | Description | Values |
|---|---|---|---|---|
| 1. | L1 | IC | Initial Current | -1.5 A |
| 2. | Cboot | IC | Initial Voltage | 5 V |
| 3. | Iout | signal_type | Signal Type | PULSE |
| | | I1 | Initial Load Current | 1.5 A |
| | | I2 | Minimum Load Current | 0.15 A |
| | | Td | Initial Time Delay | 250u s |
| | | Tf | Fall Time | 1.35E-5 s |
| | | Tr | Rise Time | 1.35E-5 s |
| | | Pw | Pulse Width | 350u s |

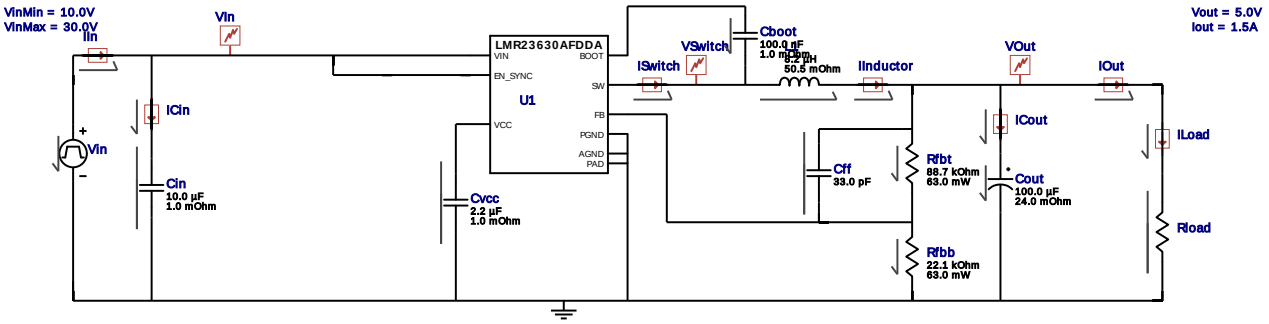


Design Id = 8

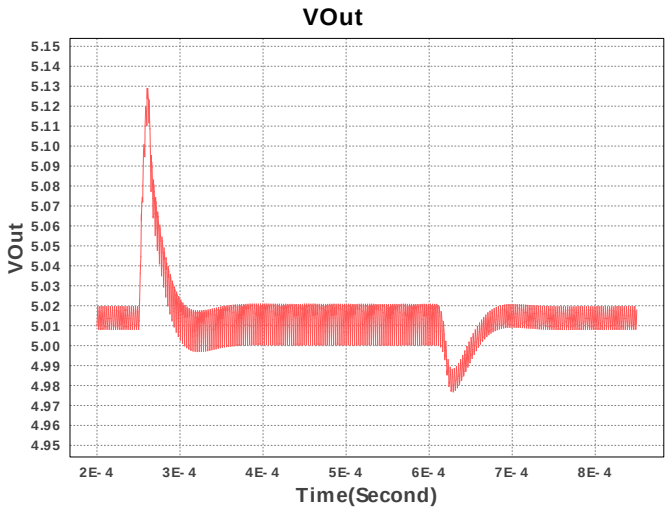
sim_id = 4

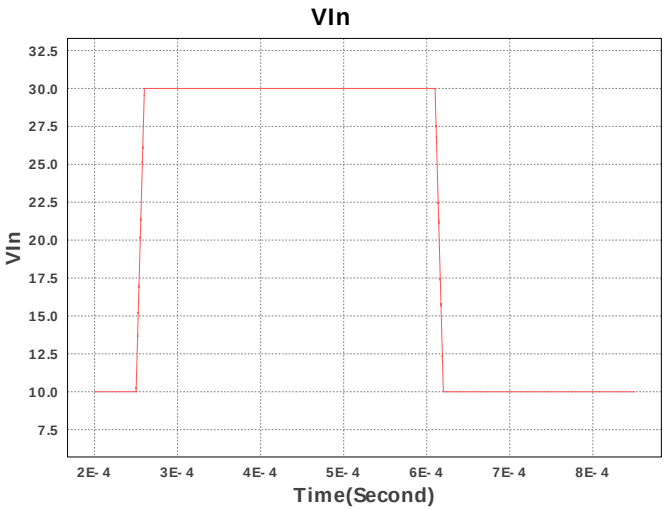
Simulation Type = Input Transient




## Simulation Parameters

| # | Name | Parameter Name | Description | Values |
|---|---|---|---|---|
| 1. | L1 | IC | Initial Current | -1.5 A |
| 2. | Cboot | IC | Initial Voltage | 5 V |
| 3. | Rload | R | Load Resistance | 3.3333333333333335 Ohm |

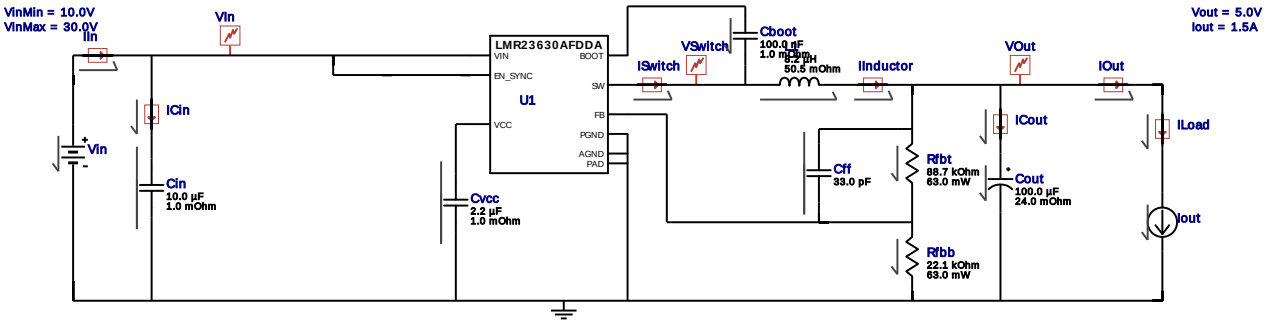


Design Id = 8

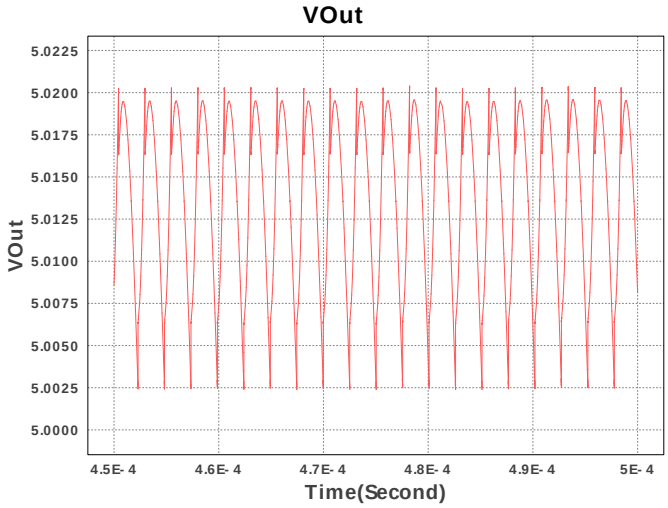
sim_id = 5

Simulation Type = Steady State




## Simulation Parameters

| # | Name | Parameter Name | Description | Values |
|---|---|---|---|---|
| 1. | Cout | IC | Initial Voltage | 5.0 V |
| 2. | L1 | IC | Initial Current | -1.5 A |
| 3. | Cboot | IC | Initial Voltage | 5 V |
| 4. | Iout | I | Load Current | 1.5 A |




## Design Assistance

1. Master key : 62019AECAAE0221C[v1]
2. **LMR23630AF** Product Folder : http://www.ti.com/product/LMR23630 : contains the data sheet and other resources.