

Product Overview

ET0570A1DM6 / DH6

General specifications:

Size:	5.7"
Resolution:	320 x 240
Dimension:	124.7 x 100 x 10.5 mm
Type:	a-Si, transmissive, 18-bit (262k colours)
Viewing direction:	6 o'clock
Viewing angle:	x: 150° / y: 135°
Brightness:	500 cd/m ² (400 cd/m ² with touch)
Backlight:	LED, white
Backlight lifetime:	40 000 hours (50% of initial brightness)
Operating temperature:	-20 to +70 °C (without touch panel)
Power Supply:	3.3V



Why we recommend this product

Compatibility to other TFT products

GLYN offers the same interface and LED control on a variety of TFTs. This allows you to easily switch to a different size without changing the connector or pin assignment (3.5", 4.3", 5.0", 5.7", 7.0").

Slim build

Due to a modern IC design the glass has minimum border areas which allows for a slim frame and only 6 mm TFT thickness plus PCB.

Ideal for any application with minimum available space (mobile & portable devices).

No redundant holes or lugs.
Additional frames can be added on top.

Customisable PCB

The PCB can optionally be removed or customised, hence it allows to be tailored to the individual needs of your application.

Superb viewing angle

The state-of-the-art viewing angle is ideal for usage in any industrial application.

Warum wir dieses Produkt empfehlen

Kompatibilität zu weiteren TFT Produkten

GLYN bietet Ihnen eine identische Schnittstelle und LED Ansteuerung bei einer Reihe von TFTs. Dies erlaubt Ihnen einen einfachen Wechsel auf unterschiedliche Größen, ohne Änderung des Steckverbinders oder der Pinbelegung. (3.5", 4.3", 5.0", 5.7", 7.0").

Schlanke Bauform

Aufgrund eines modernen IC Designs, hat das Glas nur eine minimale Randfläche und lediglich 6 mm Stärke plus Platine.

Es ist ideal für jegliche Applikationen die wenig Platz bieten (mobile & portable Geräte).
Keine überflüssigen Befestigungsränder oder Ösen. Es können zusätzliche Rahmen montiert werden.

Anpaßbare Platine

Die Platine kann optional entfernt oder angepaßt werden, wodurch das TFT individuell auf Ihre Applikation zugeschnitten ist.

Hervorragender Blickwinkel

Der Blickwinkel entspricht modernster Technologien und ist daher ideal für industrielle Applikationen.

High-bright backlight

Due to 18 high-intensity LEDs, the backlight combines optimum brightness with long lifetime.

40k hours @ up to 50 °C.

Analogue and PWM dimming.

Direct access to LED strings allow for individual driving methods.

Helle Hintergrundbeleuchtung

Dank der 18 "high-intensity" LEDs, kombiniert die Beleuchtung eine hohe Helligkeit mit langer Lebensdauer.

40k Stunden bei bis 50 °C.

Analog und PWM Dimmung.

Direkter Zugang zu den LED Strängen erlaubt eine individuelle Steuerung.

Temperature range

This product complies with the industrial standard of -20 to +70 °C (without touch).

Temperaturbereich

Dieses Produkt entspricht dem heutigen Industriestandard von -20 bis +70 °C (ohne Touch)

Single power-supply

This TFT needs only a 3.3V power supply. Internally all other voltages are generated and regulated.

In case you wish to generate your own LED voltage (typ. 30V) for a more individual driving method (e.g. PWM dimming), this display offers direct access via easy jumper settings.

Nur eine Versorgungsspannung

Das TFT benötigt nur 3.3V. Intern werden alle weiteren Spannungen erzeugt und geregelt.

Sollten Sie Ihre eigene LED Versorgungsspannung erzeugen wollen (typ. 30V), z.B. für eine PWM Dimmung, so bietet das Display mithilfe von Lötjumpers einen direkten Zugang zu den LEDs.

Wide dimming range

Via the internal LED driver, you can dim the backlight down to <10% brightness. This is ideal for a stand-by mode.

Großer Dimmbereich

Dank des internen LED Treibers, kann die Beleuchtung auf unter 10% gedimmt werden (z.B. für eine „Stand-by“ Funktion).

Touch signals integrated (touch-version)

No separate touch panel tail. It's all integrated in the 40way connector.

Integrierte Touch-Signale (Touch-Version)

Kein separater Touch-Panel Anschluß. Alles liegt auf dem 40poligen Konnektor.

HIMAX driving ICs

This TFT is equipped with HIMAX drivers that can easily be operated via the standardised HSYNC, VSYNC and Dot Clock signals.

Tested timing data can be made available.
Just ask your GLYN contact!

Availability and pricing

EDT offers a special EOL policy and attractive pricing.
Please talk to your GLYN contact for more details.

HIMAX Treiber ICs

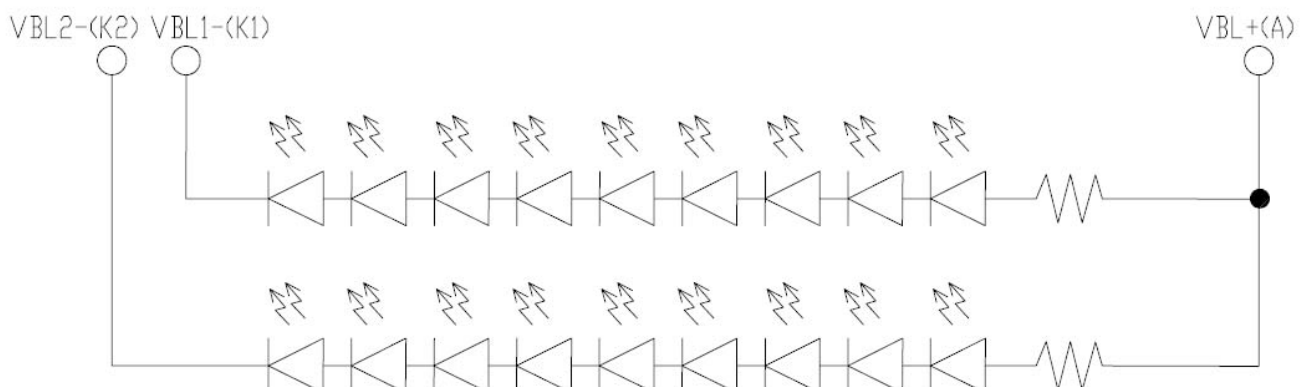
Dieses TFT ist mit HIMAX Treibern ausgestattet, welche mit den standardisierten HSYNC, VSYNC und Dot Clock Signalen betrieben werden.

Optimierte Timing Daten können zur Verfügung gestellt werden. **Fragen Sie us!**

Verfügbarkeit und Preis

EDT offeriert eine spezielle „End-of-Life“ Vereinbarung, sowie eine attraktive Preisgestaltung. Ihr GLYN-Ansprechpartner steht Ihnen mit weiteren Informationen zur Verfügung.

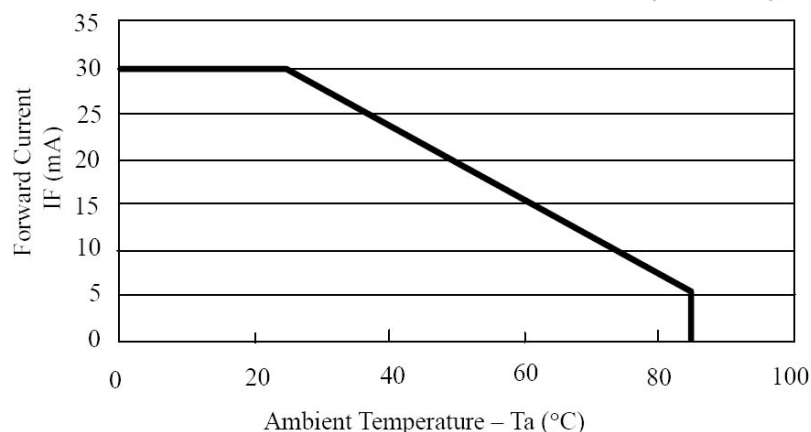
The backlight consists of 2 LED-strings with 20mA each.



Pin 36 (LEDctrl) provides a dimming function via analogue voltage or PWM. Alternatively jumper 5, 6 and 14 can be changed to by-pass the internal LED driver. In this case you can access the LED strings directly.

The diagram shows the allowable current for EACH string.
If you drive the backlight with 40mA (2 x 20mA), it is specified up to 50 °C.
At a temperature higher than 50 °C you need to dim the backlight.

AMBIENT TEMP. VS. ALLOWABLE FORWARD CURRENT.(PER LED)



If you have any questions, please feel free to contact us:

Phone: 0049 6126 – 590 222 (Germany)

Email: sales@glyn.de

or your local GLYN contact (www.glyn.com).

EXAMINED BY :	EMERGING DISPLAY TECHNOLOGIES CORPORATION	FILE NO . CAS-0006609
Vincent Wn		ISSUE : MAR.25, 2008
APPROVED BY:		TOTAL PAGE : 28
David Chang		VERSION : 3
CUSTOMER ACCEPTANCE SPECIFICATIONS		
MODEL NO. : <u>ET0570A1DH6</u> (RoHS) FOR MESSRS : _____		
CUSTOMER'S APPROVAL DATE : _____ BY : _____		

RECORDS OF REVISION

DOC . FIRST ISSUE

FEB.28, 2008

DATE

REVISED
PAGE
NO.

SUMMARY

MAR.04, 2008

11

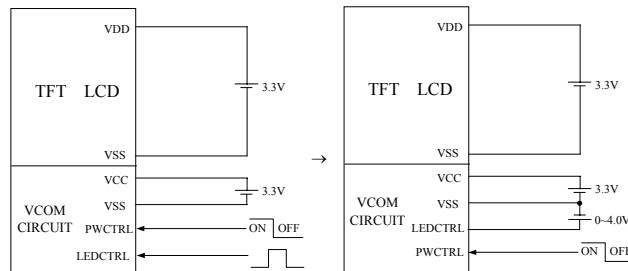
10. INTERFACE SIGNALS

PIN NO	SYMBOL	I/O	FUNCTION
35	NC	—	NON CONNECTION ; WHEN INTERNAL LED DRIVER : JP5 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP5 2-3
36	LEDCTRL	I	BRIGHTNESS CONTROL FOR LED BACKLIGHT ; WHEN INTERNAL LED DRIVER : JP6 1-2 (DEFAULT) JP14 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP6 2-3 JP14 NON CONNECTION
↓			
PIN NO	SYMBOL	I/O	FUNCTION
35	NC	—	NON CONNECTION(USING INTERNAL LED DRIVER) OR ANODE (USING EXTERNAL LED DRIVER) WHEN INTERNAL LED DRIVER : JP5 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP5 2-3
36	LEDCTRL	I	BRIGHTNESS CONTROL FOR LED BACKLIGHT ; LEDCTRL (USING INTERNAL LED DRIVER) OR CATHODE (USING EXTERNAL LED DRIVER) WHEN INTERNAL LED DRIVER : JP6 1-2 (DEFAULT) JP14 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP6 2-3 JP14 NON CONNECTION

MAR.25,2008

12

11.1 POWER SUPPLY FOR LCM



11.2 THE BRIGHTNESS CONTROLLED BY PWM SIGNAL OF LEDCTRL →
11.2 THE BRIGHTNESS CONTROLLED BY BACKLIGHT CURRENT OF LEDCTRL
DELETE (1) IF THE DUTY IS BIGGER, THE BRIGHTNESS WILL BE LOWER.

(2) SIGNAL OPERATION FREQUENCY IS 1K ~ 2KHz.

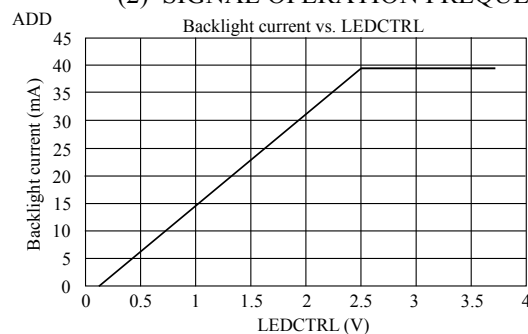


TABLE OF CONTENTS

NO.	ITEM	PAGE
1.	GENERAL SPECIFICATIONS -----	1
2.	MECHANICAL SPECIFICATIONS -----	1
3.	ABSOLUTE MAXIMUM RATINGS -----	2
4.	ELECTRICAL CHARACTERISTICS -----	3
5.	TIMING CHARACTERISTICS -----	4
6.	OPTICAL CHARACTERISTICS -----	5 , 6
7.	OUTLINE DIMENSIONS -----	7
8.	BLOCK DIAGRAM -----	8
9.	DETAIL DRAWING OF DOT MATRIX -----	9
10.	INTERFACE SIGNALS -----	10,11
11.	POWER SUPPLY -----	12
12.	TOUCH PANEL SPECIFICATION -----	13 ~ 18
13.	INSPECTION CRITERION -----	19 ~ 28

1. GENERAL SPECIFICATIONS

1.1 APPLICATION NOTES FOR CONTROLLER/DRIVER

PLEASE REFER TO :

HIMAX HX8218

HIMAX HX8615

1.2 MATERIAL SAFETY DESCRIPTION

ASSEMBLIES SHALL COMPLY WITH EUROPEAN ROHS REQUIREMENTS, INCLUDING PROHIBITED MATERIALS/COMPONENTS CONTAINING LEAD, MERCURY, CADMIUM, HEXAVALENT CHROMIUM, POLYBROMINATED BIPHENYLS (PBB) AND POLYBROMINATED DIPHENYL ETHERS (PBDE)

2. MECHANICAL SPECIFICATIONS

- (1) DIAGONALS ----- 5.7 inch
- (2) NUMBER OF DOTS ----- 320W * (RGB) * 240H DOTS
- (3) MODULE SIZE ----- 124.7W * 100H * 12.3D(MAX.) mm
(WITHOUT FPC)
- (4) EFFECTIVE AREA ----- 117.2W * 88.4H mm (T/P)
- (5) ACTIVE AREA ----- 115.2W * 86.4H mm (LCD)
116.2W * 87.4H mm (T/P)
- (6) DOT SIZE ----- 0.12W * 0.36H mm
- (7) PIXEL SIZE ----- 0.36W * 0.36H mm
- (8) LCD TYPE ----- TFT , TRANSMISSIVE
- (9) COLOR ----- 16.7M
- (10) VIEWING DIRECTION ----- 6 O'CLOCK
- (11) BACK LIGHT ----- LED , COLOR : WHITE
- (12) INTERFACE MODE ----- RGB 18 BIT PARALLEL

3. ABSOLUTE MAXIMUM RATINGS

3.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS.

PARAMETER	SYMBOL	MIN.	MAX.	UNIT	REMARK
POWER SUPPLY VOLTAGE	VDD-VSS	-0.3	7.0	V	
	VCC-VSS	-0.3	7.0	V	
INPUT SIGNAL VOLTAGE	VL-VSS	-0.3	VCC+0.3	V	
STATIC ELECTRICITY	—	—	—	V	NOTE (1)
LED BACKLIGHT POWER DISSIPATION	PD	—	1.28	W	
LED BACKLIGHT FORWARD CURRENT	IF	—	0.06	A	
LED BACKLIGHT REVERSE VOLTAGE	VR	—	45	V	

NOTE (1) : LCM SHOULD BE GROUNDED DURING HANDING LCM.

3.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS.

I T E M	OPERATING		STORAGE		REMARK
	MIN.	MAX.	MIN.	MAX.	
AMBIENT TEMPERATURE	-10°C	60°C	-20°C	70°C	NOTE (1), (2)
HUMIDITY	NOTE (3)		NOTE (3)		WITHOUT CONDENSATION
VIBRATION	—	2.45 m/s ² (0.25 G)	—	11.76 m/s ² (1.2 G)	5~20Hz, 1HR 20~500Hz(20Hz), 1HR 20~500Hz(500Hz), 1HR X, Y, Z, TOTAL 3HRS
SHOCK	—	29.4 m/s ² (3 G)	—	490 m/s ² (50 G)	10 m SECONDS XYZ DIRECTIONS 1 TIME EACH
CORROSIVE GAS	NOT ACCEPTABLE		NOT ACCEPTABLE		

NOTE (1) : Ta AT -20°C : 48HRS MAX.

70°C : 168HRS MAX.

NOTE (2) : BACKGROUND COLOR CHANGES SLIGHTLY DEPENDING ON AMBIENT TEMPERATURE THIS PHENOMENON IS REVERSIBLE.

NOTE (3) : Ta ≤ 60°C : 90%RH MAX (96HRS MAX).

Ta > 60°C : ABSOLUTE HUMIDITY MUST BE LOWER THAN THE HUMIDITY OF 90%RH AT 60°C(96HRS MAX).

4. ELECTRICAL CHARACTERISTICS

Ta = 25 °C

PARAMETER	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	REMARK
POWER SUPPLY VOLTAGE FOR DIGITAL	VDD-VSS	—	3	3.3	3.6	V	
POWER SUPPLY VOLTAGE FOR VCOM DRIVER	VCC-VSS	—	3	3.3	3.6	V	
POWER SUPPLY CURRENT FOR DIGITAL	IDD	VDD-VSS = 3.3V	—	8	11	mA	NOTE (1)
POWER SUPPLY CURRENT FOR VCOM DRIVER	ICC	VCC-VSS = 3.3V LED B/L=ON	—	510	600	mA	
LOW LEVEL INPUT VOLTAGE	VIL	—	0	—	0.3*VDD	V	NOTE (2)
HIGH LEVEL INPUT VOLTAGE	VIH	—	0.7*VDD	—	VDD	V	
LOW LEVEL OUTPUT VOLTAGE	VOL	IOL = 400μA	0	—	0.2*VDD	V	NOTE (3)
HIGH LEVEL OUTPUT VOLTAGE	VOH	IOH = -400μA	0.8*VDD	—	VDD	V	
FRAME FREQUENCY	fFRAME	—	—	83	92	Hz	
DOT DATA CLOCK	DCLK	—	—	6.4	7.1	MHz	
POWER SUPPLY FOR LED BACKLIGHT	VF	IF=40mA	28	30	32	V	NOTE (4)
LED LIFE TIME	—	—	30000	40000	—	HRS	

NOTE (1) : THE DISPLAY PATTERN IS ALL "WHITE".

NOTE (2) : APPLIED TO TERMINALS /RESET, HSYNC, VSYNC, ENB, DCLK, B5~B0, G5~G0, R5~R0.

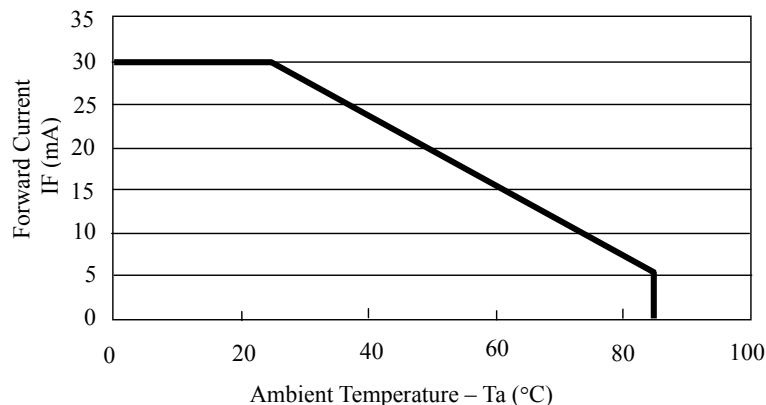
NOTE (3) : APPLIED TO TERMINALS B5~B0, G5~G0, R5~R0.

NOTE (4) : INTERNAL CIRCUIT DIAGRAM OF BACKLIGHT

(VF=VBL+(A)—VBL1-(K1)=VBL+(A)—VBL2-(K2))



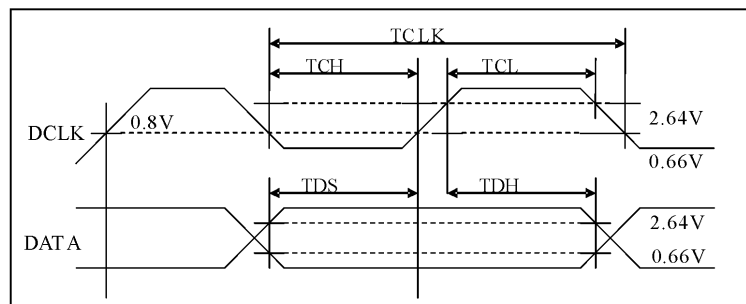
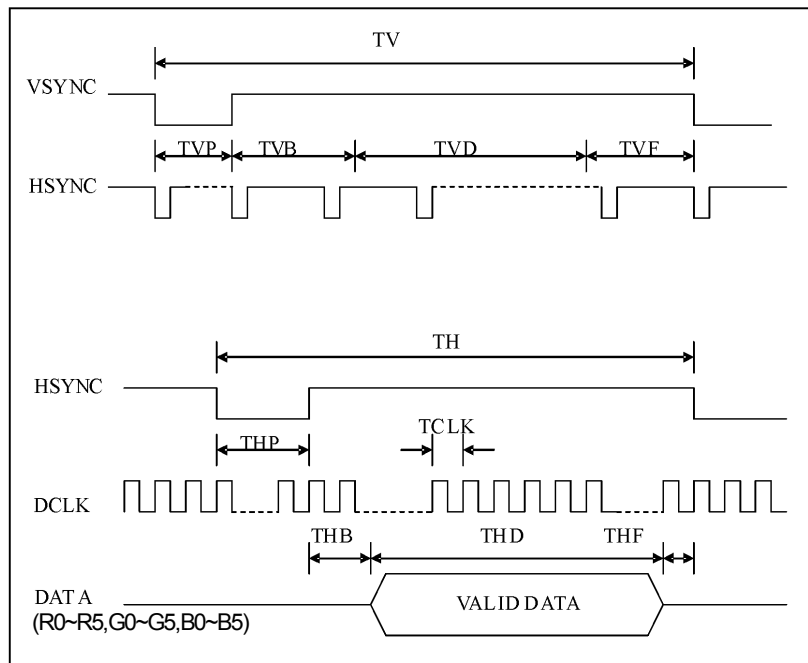
NOTE (5) : AMBIENT TEMP. VS. ALLOWABLE FORWARD CURRENT.(PER LED)



5. TIMING CHARACTERISTICS

5.1 DIGITAL PARALLEL RGB INTERFACE

SIGNAL	ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	FREQUENCY		TCLK	—	6.4	7.1	MHz
	HIGH TIME		TCH	—	78	—	ns
	LOW TIME		TCL	—	78	—	ns
DATA	SETUP TIME		TDS	12	—	—	ns
	HOLD TIME		TDH	12	—	—	ns
HSYNC	PERIOD		TH	—	408	—	DCLK
	PULSE WIDTH		THP	—	30	—	DCLK
	BACK-PORCH		THB	—	38	—	DCLK
	DISPLAY PERIOD		THD	—	320	—	DCLK
	FRONT-PORCH		THF	—	20	—	DCLK
VSYNC	PERIOD	NTSC	TV	—	262.5	—	TH
		PAL			312.5		
	PULSE WIDTH		TVP	1	3	5	TH
	BACK-PORCH	NTSC	TVB	—	15	—	TH
		PAL			23		
	DISPLAY PERIOD		TVD	—	240	—	TH
	FRONT-PORCH	NTSC	TVF	—	4.5	—	TH
		PAL			46.5		



6. OPTICAL CHARACTERISTICS (NOTE 1)

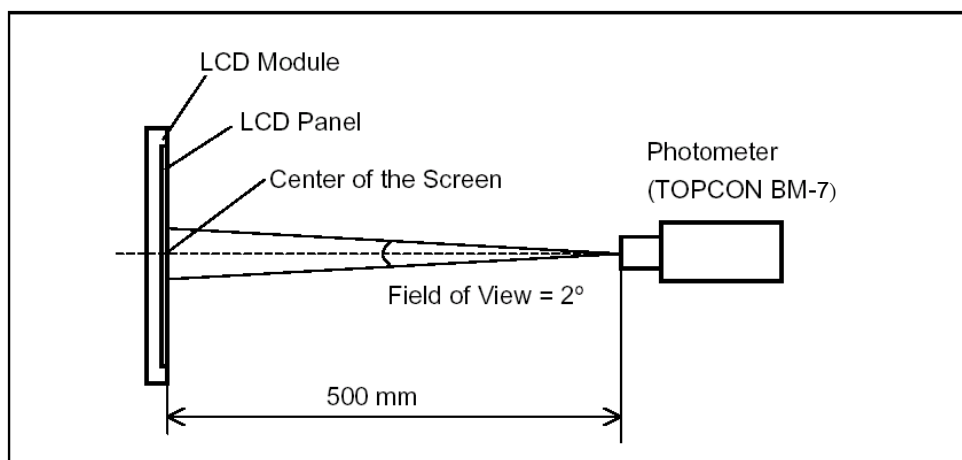
6.1 OPTICAL CHARACTERISTICS

Ta = 25 ± 2 °C

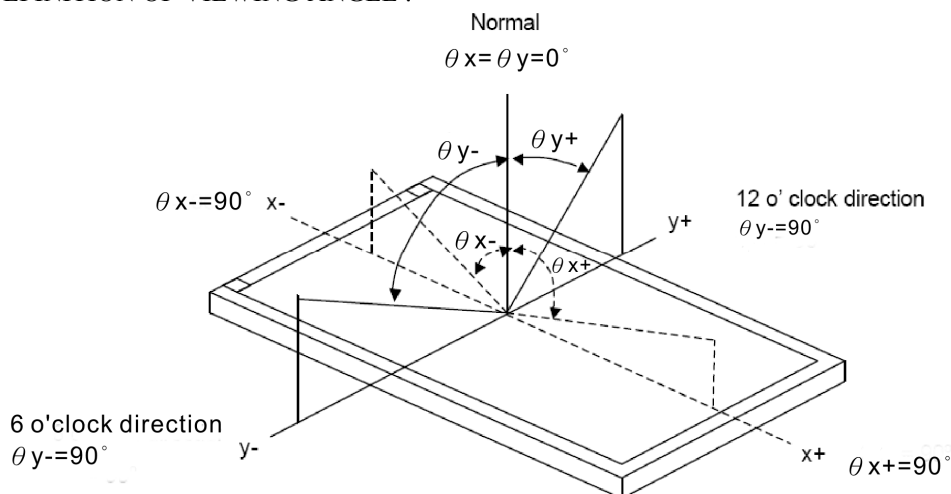
I T E M		SYMBOL	CONDITION		MIN.	TYP.	MAX.	UNIT	REMARK
VIEWING ANGLE		θ_{y+}	$CR \geq 10$	$\theta_x=0^\circ$	55	60	—	d e g .	NOTE (2) NOTE (3)
		θ_{y-}			70	75	—		
		θ_{x+}		$\theta_y=0^\circ$	70	75	—		
		θ_{x-}			70	75	—		
CONTRAST RATIO		CR	$\theta_x=0^\circ$, $\theta_y=0^\circ$		300	400	—	—	NOTE (3)
RESPONSE TIME		T_R (rise)	$\theta_x=0^\circ$, $\theta_y=0^\circ$		—	15	30	msec	NOTE (4)
		T_F (fall)			—	35	50		
COLOR OF CIE COORDINATE	WHITE	W_x	$\theta_x=0^\circ$, $\theta_y=0^\circ$ $I_F=40mA$ NTSC:60%		0.27	0.32	0.37	—	NOTE (5)
		W_y			0.30	0.35	0.40		
	RED	R_x			0.58	0.63	0.68	—	
		R_y			0.31	0.36	0.41		
	GREEN	G_x			0.28	0.33	0.38	—	
		G_y			0.55	0.60	0.65		
	BLUE	B_x			0.09	0.14	0.19	—	
		B_y			0.06	0.11	0.16		
THE BRIGHTNESS OF MODULE		B	$\theta_x=0^\circ$, $\theta_y=0^\circ$ $I_F=40mA$		360	400	—	cd/m ²	NOTE (6)
THE UNIFORMITY OF MODULE		—			75	80	—	%	

NOTE (1) : TEST EQUIPMENT SETUP :

AFTER STABILIZING AND LEAVING THE PANEL ALONE AT A GIVEN TEMPERATURE FOR 30 MINUTES , THE MEASUREMENT SHOULD BE EXECUTED. MEASUREMENT SHOULD BE EXECUTED IN A STABLE , WINDLESS , AND DARK ROOM. OPTICAL SPECIFICATIONS ARE MEASURED BY TOPCON BM-7(FAST) WITH A VIEWING ANGLE OF 2° AT A DISTANCE OF 50cm AND NORMAL DIRECTION.



NOTE (2) : DEFINITION OF VIEWING ANGLE :

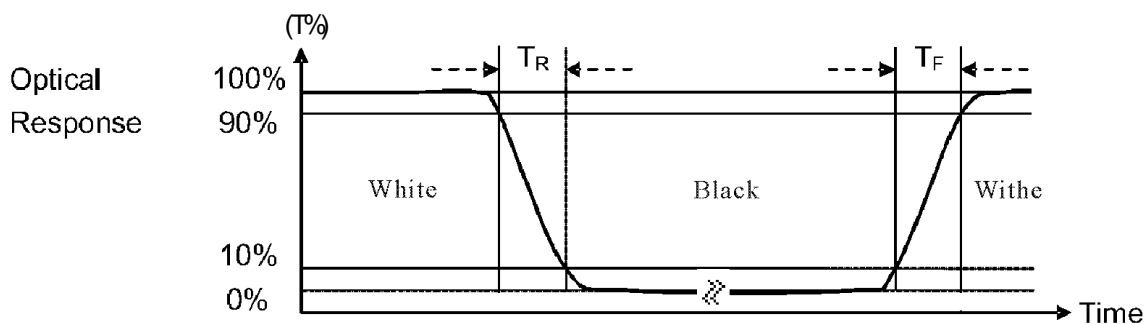


NOTE (3) : DEFINITION OF CONTRAST RATIO :

$$\text{CONTRAST RATIO (CR)} = \frac{\text{BRIGHTNESS MEASURED WHEN LCD IS AT "WHITE STATE"}}{\text{BRIGHTNESS MEASURED WHEN LCD IS AT "BLACK STATE"}}$$

NOTE (4) : DEFINITION OF RESPONSE TIME : T_R AND T_F

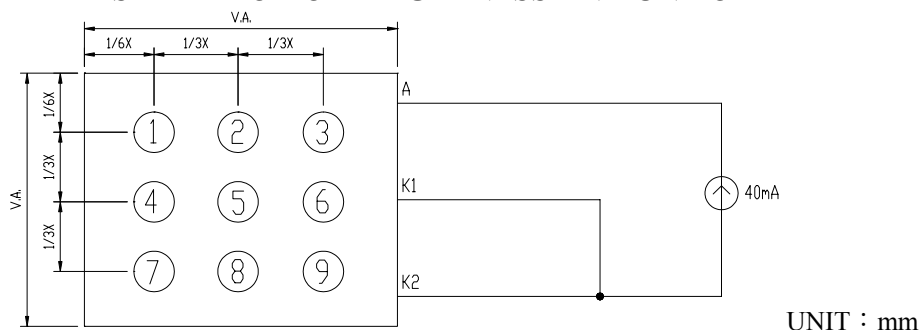
THE FIGURE BELOW IS THE OUTPUT SIGNAL OF THE PHOTO DETECTOR.



NOTE (5) : THE 100% TRANSMISSION IS DEFINED AS THE TRANSMISSION OF LCD PANEL WHEN ALL THE INPUT TERMINALS OF MODULE ARE ELECTRICALLY OPENED.

NOTE (6) : BRIGHTNESS MEASURED WHEN LCD IS AT " WHITE STATE "

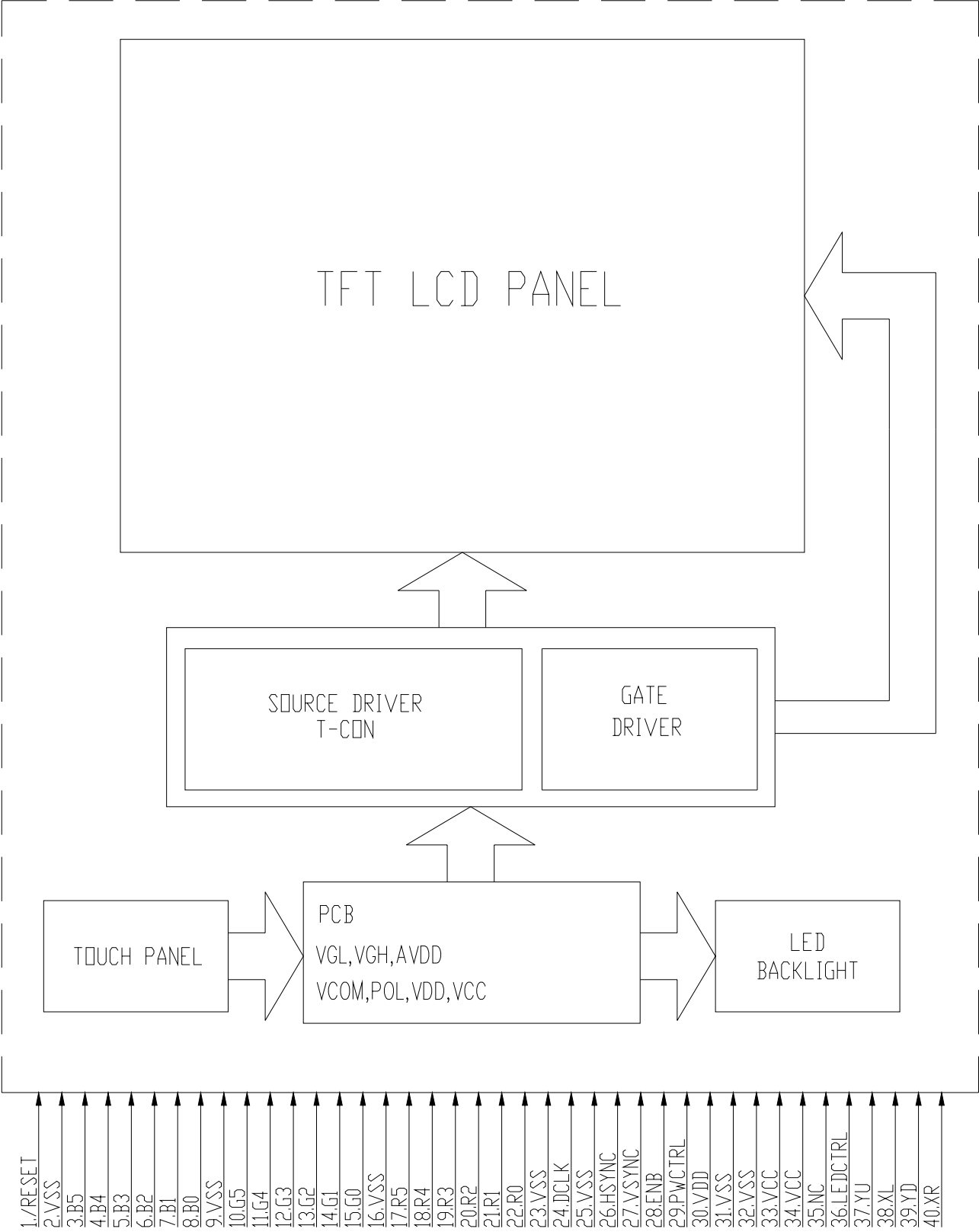
6.2 THE TEST METHOD OF BRIGHTNESS AND UNIFORMITY



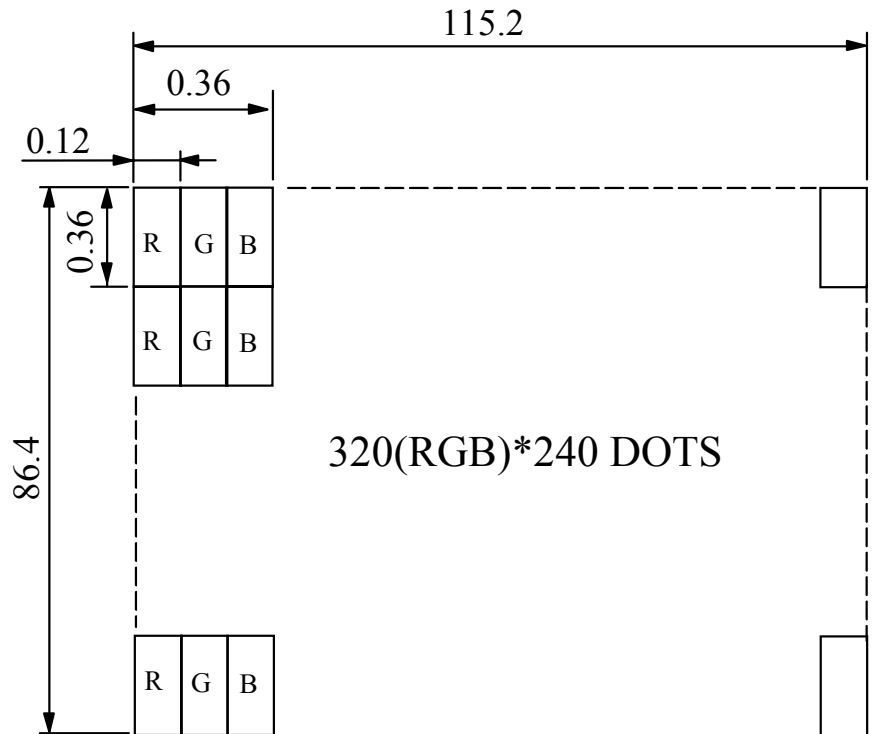
6.3 THE CALCULATING METHOD OF UNIFORMITY

$$\text{UNIFORMITY} = \left[1 - \frac{\text{MAXIMUM BRIGHTNESS} - \text{MINIMUM BRIGHTNESS}}{\text{AVERAGE BRIGHTNESS}} \right] \times 100\%$$

8. BLOCK DIAGRAM



9. DETAIL DRAWING OF DOT MATRIX



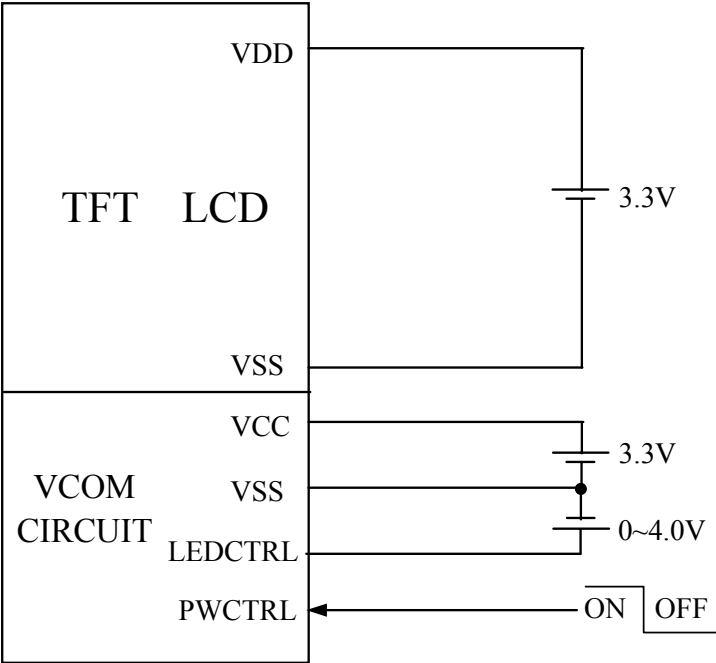
UNIT : mm
SCALE : NTS
NOT SPECIFIED TOLERANCE IS ± 0.1
DOTS MATRIX TOLERANCE IS ± 0.01

10. INTERFACE SIGNALS

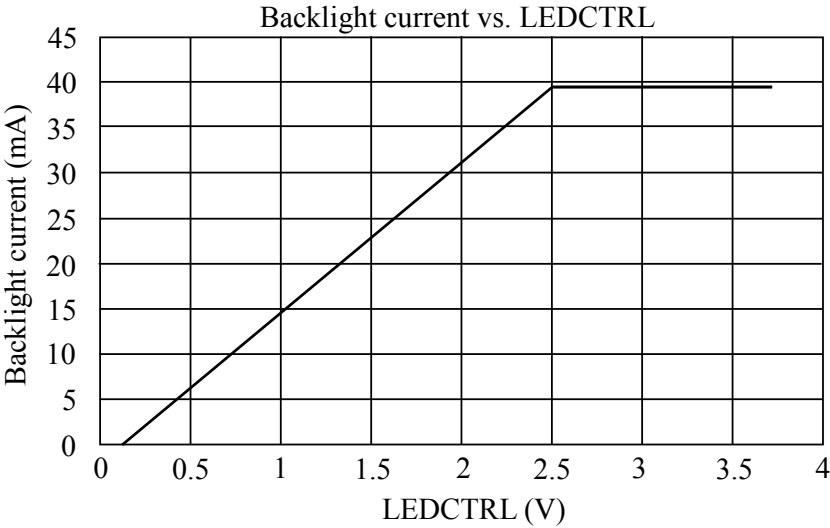
PIN NO	SYMBOL	I/O	FUNCTION
1	/RESET	I	HARDWARE RESET
2	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)
3	B5	I	BLUE DATA BIT 5
4	B4	I	BLUE DATA BIT 4
5	B3	I	BLUE DATA BIT 3
6	B2	I	BLUE DATA BIT 2
7	B1	I	BLUE DATA BIT 1
8	B0	I	BLUE DATA BIT 0
9	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)
10	G5	I	GREEN DATA BIT 5
11	G4	I	GREEN DATA BIT 4
12	G3	I	GREEN DATA BIT 3
13	G2	I	GREEN DATA BIT 2
14	G1	I	GREEN DATA BIT 1
15	G0	I	GREEN DATA BIT 0
16	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)
17	R5	I	RED DATA BIT 5
18	R4	I	RED DATA BIT 4
19	R3	I	RED DATA BIT 3
20	R2	I	RED DATA BIT 2
21	R1	I	RED DATA BIT 1
22	R0	I	RED DATA BIT 0
23	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)
24	DCLK	I	DOT DATA CLOCK
25	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)
26	HSYNC	I	HORIZONTAL SYNC INPUT
27	VSNC	I	VERTICAL SYNC INPUT
28	ENB	I	DATA ENABLE INPUT

PIN NO	SYMBOL	I/O	FUNCTION		
29	PWCTRL	I		PWCTRL	REMARK
			LOGIC LEVEL H=3.3V L=0V	H	POWER ON
				L	SHUTDOWN
			WHEN INTERNAL LED DRIVER : JP15 1-2(DEFAULT) WHEN EXTERNAL LED DRIVER : JP15 2-3		
30	VDD	P	POWER SUPPLY FOR DIGITAL CIRCUIT		
31	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)		
32	VSS	P	GROUND (VSS IS CONNECTED TO METAL HOUSING WITH CONDUCTIVE TAPE)		
33	VCC	P	POWER SUPPLY FOR VCOM DRIVER CIRCUIT		
34	VCC	P	POWER SUPPLY FOR VCOM DRIVER CIRCUIT		
35	NC	—	NON CONNECTION(USING INTERNAL LED DRIVER) OR ANODE (USING EXTERNAL LED DRIVER) WHEN INTERNAL LED DRIVER : JP5 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP5 2-3		
36	LEDCTRL	I	BRIGHTNESS CONTROL FOR LED BACKLIGHT ; LEDCTRL (USING INTERNAL LED DRIVER) OR CATHODE (USING EXTERNAL LED DRIVER) WHEN INTERNAL LED DRIVER : JP6 1-2 (DEFAULT) JP14 1-2 (DEFAULT) WHEN EXTERNAL LED DRIVER : JP6 2-3 JP14 NON CONNECTION		
37	YU	—	TOP PANEL	TOUCH PANEL	
38	XL	—	LEFT PANEL		
39	YD	—	BOTTOM PANEL		
40	XR	—	RIGHT PANEL		

1.1. POWER SUPPLY
1.1.1 POWER SUPPLY FOR LCM



1.1.2 THE BRIGHTNESS CONTROLLED BY BACKLIGHT CURRENT OF LEDCTRL



12. TOUCH PANEL SPECIFICATION

12.1 ELECTRICAL CHARACTERISTICS

Ta = 25°C

ITEM	CONDITION	SPEC.	UNIT
LINEARITY	—	≤ 1.5	%
TRANSMISSION	ASTM D1003	80 OR MORE	%
ON LOAD	POLYACETAL PEN INPUT	15 ~ 80	g
TERMINAL RESISTANCE	X AXIS	400 ~ 1000	Ω
	Y AXIS	200 ~ 700	
INSULATION RESISTANCE	DC25V	≥ 10	MΩ
INPUT VOLTAGE	—	5	V

12.2 PRECAUTIONS IN USE OF TOUCH PANEL

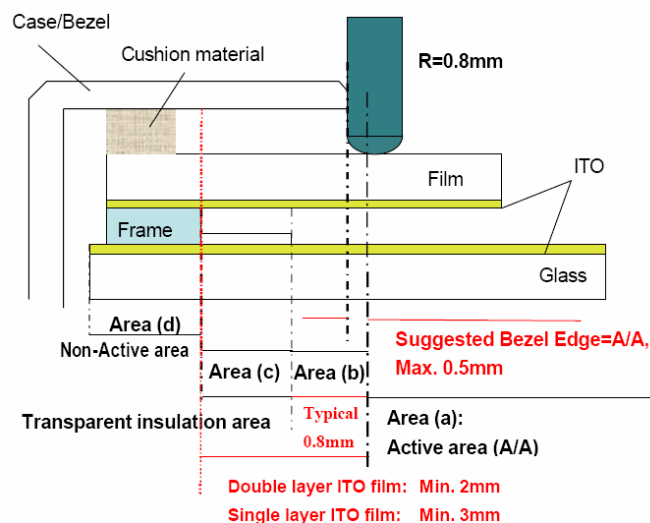
12.2.1 PURPOSE :

IN ORDER TO PREVENT ACCIDENTAL USE AND PERFORMANCE DETERIORATION, PLEASE KEEP THE FOLLOWING PRECAUTIONS AND INHIBITED POINTS.

12.2.2 ITEM AND ILLUSTRATION :

(1) STRUCTURE, AREA DEFINITION

THE STRUCTURE AND THE PERFORMANCE GUARANTEED AREA OF THIS TOUCH PANEL ARE DEFINED BELOW :



THE ABOVE FIGURE IS OUR DESIGN RULE OF TOUCH PANEL.

IF IT CANNOT MEET YOUR REQUIREMENT, PLEASE CONTACT WITH OUR ENGINEERS FOR FURTHER DISCUSSION.

ABOVE FIGURE ILLUSTRATES THE RECOMMENDED BEZEL AND CUSHION DESIGN. IN ORDER TO PREVENT UNUSUAL PERFORMANCE DEGRADATION AND MALFUNCTION OF A TOUCH PANEL, PLEASE CARRY OUT THE SET CASE DESIGNING AND A TOUCH PANEL ASSEMBLING METHOD AFTER SURELY CONSIDERING THE DEFINITION OF EACH AREA ILLUSTRATED IN ABOVE FIGURE.

AREA(a) : ACTIVE AREA

THE ACTIVE AREA IS GUARANTEED THE POSITION DATA DETECTABLE PRECISION, OPERATION FORCE AND OTHER OPERATIONS. IT IS STRONGLY RECOMMENDED TO PLACE THE OPERATION BUTTON OR MENU KEYS WITHIN THE ACTIVE AREA. DUE TO STRUCTURE, THE ACTIVE AREA IS LESS DURABLE AT THE EDGE OR CLOSE TO THE EDGE.

AREA(b) : OPERATION NON-GUARANTEED AREA

THIS AREA DOES NOT GUARANTEE A TOUCH PANEL OPERATION AND ITS FUNCTION. WHEN THIS AREA IS PRESSED, TOUCH PANEL SHOWS DEGRADATION OF ITS PERFORMANCE AND DURABILITY SUCH AS A PEN SLIDING DURABILITY BECOMES ABOUT ONE-TENTH COMPARED WITH THE ACTIVE AREA (AREA-(A) AS GUARANTEED AREA) AND ITS OPERATION FORCE REQUIRES ABOUT DOUBLE. ABOUT 0.5 MM OUTSIDE FROM A BOUNDARY OF THE ACTIVE AREA CORRESPONDS TO THIS AREA.

AREA(c) : PRESSING PROHIBITION AREA

THE AREA WHICH FORBIDS PRESSING, BECAUSE AN EXCESSIVE LOAD IS APPLIED TO A TRANSPARENT ELECTRODE (ITO) AND A SERIOUS DAMAGE IS GIVEN TO A TOUCH PANEL FUNCTION BY PRESSING.

AREA(d) : NON-ACTIVE AREA

THE AREA DOES NOT ACTIVATE EVEN IF PRESSED.

(2) CAUTIONS FOR INSTALLING AND ASSEMBLING

(i) DO NOT GIVE EXCESSIVE STRAIN TO THE PRODUCT.

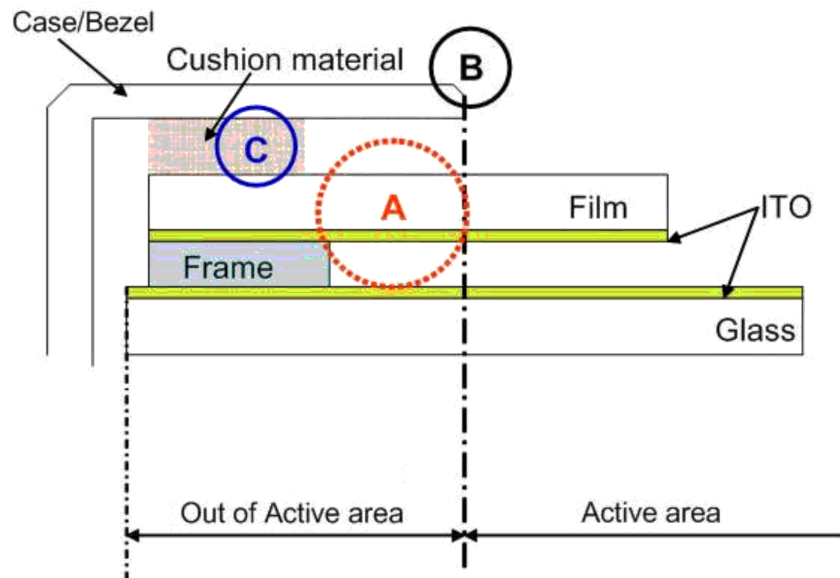
(ii) FLEXIBLE PATTERN CABLE IS CONNECTED TO THE BODY BY THERMAL PRESSURE METHOD. SO, DO NOT APPLY EXCESSIVE FORCES TO THE FLEXIBLE PATTERN. DO NOT ADD AN EXCESSIVE FORCE TO A FPC(FLEX TAIL) THAT MAKES PEELING OFF OF THE FPC FROM THE PRODUCT. DO NOT FIX, ADHERE OR MOUNT ANY ADDITIONAL GOODS ON THE FPC SUCH AS ADDITIONAL FILM/PLATE ON THE FPC, BECAUSE SUCH ADDITIONAL GOODS WILL APPLY A STRESS AT THE FPC BONDING AREA. IT MAY AFFECT THE CONDUCTIVITY OF FPC WITH TOUCH PANEL.

(iii) IN ORDER NOT TO APPLY LOAD ON THE DISPLAY, PROVIDE A CLEARANCE OF AT LEAST 0.3MM BETWEEN THE PRODUCT AND DISPLAY.

(iv) WE RECOMMEND THE DESIGN OF A CASE OR BEZEL SHOULD COVERS THE BOUNDARY OF THE ACTIVE AREA INSIDE IN ORDER TO PREVENT AN OPERATION AT OUTSIDE OF THE ACTIVE AREA WHICH CAN NOT GUARANTEE THE FUNCTION OR DURABILITY (REFER TO ITEM 5.1.2. STRUCTURE, AREA DEFINITION).

BEZEL'S EDGE PART MAY GUIDE THE PEN SLIDING ON THE SAME POSITION REPEATEDLY. IF THE BEZEL IS PLACED OUTSIDE OF THE ACTIVE AREA, IT MAY CAUSE THE DAMAGE OF THE ITO FILM.

- (v) PRESSING INSIDE OF BOUNDARY OF THE FRAME(PART (A) AS SHOWN IN BELOW) MAY CAUSES FAULT OPERATION, SO PLEASE DESIGN TO AVOID PRESSING OF TOUCH PANEL AT PART (A) SUCH AS HAVING GASKET/CUSHION AT PART (C). PARTICULARLY THE AREA (B) SHALL BE FREE FROM BURR. THE GASKET/CUSHION MATERIAL AT THE PART (C) SHOULD NOT BE EXCEEDED TO INSIDE OF THE BOUNDARY OF THE FRAME.



- (vi) TO PREVENT GIVING DISTORTION TO THE FILM OF THE PRODUCT AND PEELING OFF OF THE FILM FROM THE PRODUCT, DO NOT FIX THE FILM AND A SET CASE OR A SHOCK ABSORBING MATERIAL ADHERED TO A SET CASE BY ADHESION.
- (vii) WIPE OFF THE STAIN ON THE PRODUCT BY USING SOFT CLOTH MOISTENED WITH ETHANOL. TAKE CARE NOT TO ALLOW ETHANOL TO SOAK INTO THE JOINT OF UPPER FILM AND BOTTOM GLASS. IT MAY OTHERWISE CAUSE PEELING OR DEFECTIVE OPERATION. DO NOT USE ANY ORGANIC SOLVENT OR DETERGENT OTHER THAN ETHANOL.
- (viii) THE CORNERS OF THE PRODUCT ARE NOT CHAMFERED AND ARE SHARP. WHEN POSITIONING AND FIXING THE PRODUCT ON THE CASE, PROVIDE A ROUND PART ON THE CORNER OF THE CASE SO AS NOT TO APPLY LOAD ON THE CORNER OF THE TRANSPARENT TOUCH PANEL.
- (ix) DO NOT PRESS THE FILM OF THE PRODUCT WHEN THIS PRODUCT IS BUILT INTO A SET.
- (3) CAUTIONS FOR OPERATION
- (i) OPERATE IT WITH A POLYACETAL PEN (TIP R0.8 OR OVER) OR A BELLY OF A FINGER WITHOUT APPLYING EXCESSIVE LOAD. NEVER USE ANY MECHANICAL PENCILS, BALL POINT PENS AND HARD FINGERTIPS WHOSE TIP IS HARD FOR INPUT, OTHERWISE MALFUNCTIONS MAY RESULT.

- (ii) THE INPUT POSITION MAY BE FLUCTUATED A LITTLE THROUGH LONG-TIME USE. IT IS DESIRABLE TO PROVIDE A ZERO-ADJUSTMENT FUNCTION BY USING A CIRCUIT AND SOFTWARE.
- (iii) OPERATION AT THE OUT OF ACTIVE AREA IS OUT OF OUR GUARANTEE. IT CAUSES A SERIOUS DAMAGE OF A TRANSPARENT ELECTRODE. DO NOT OPERATE AT THE OUT OF ACTIVE AREA.
- (iv) IN CASE OF CLEANING THE PART OF THE CASE BOUNDARY OF ACCOMPLISHED SET, USE A SOFT CLOTH WITH A FINGER BERRY OR A COTTON BUD. DO NOT CLEAN WITH A THING OTHER THAN THE FINGER SUCH AS HARD OR SHARP EDGES LIKE A FINGER NAIL ETC. ON THE CLOTH, BECAUSE IT CAUSE TRANSPARENT CONDUCTIVE FILM CRACKS. PLEASE ADVISE THIS PROHIBITION TO YOUR LAST CUSTOMERS.

12.3 DURABILITY

12.3.1 STYLUS HITTING :

ONE MILLION TIMES OR OVER
NO DAMAGE ON FILM SURFACE
PEN : R8 mm SILICON RUBBER
LOAD : 250g
FREQUENCY : 240 times/min
MEASUREMENT POSITION:
1 POINT OF TOUCH PANEL ACTIVE AREA
REPEATED : OVER 1,000,000 TIMES

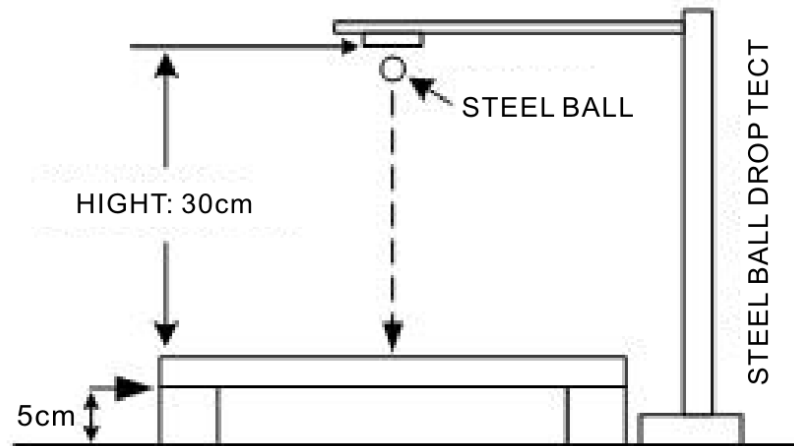
12.3.2 PEN TOUCH SLIDING DURABILITY :

100,000 TIMES OR OVER
WRITING WITH R0.8mm PLASTIC STYLUS PEN; WRITING FORCE 150g
IN ACTIVE AREA.
SPEED IS 60mm/sec.

12.4 STEEL BALL DROP TEST

BY USING F9mm STEEL BALL FROM THE HEIGHT OF 30cm AND FALLING ON TOUCH PANEL SURFACE, MUST PASS BELOW CONDITIONS :

APPEARANCE : THE APPEARANCE WITHOUT ANY CHANGE, INCLUDING THE PANEL BROKEN.



12.5 APPEARANCE INSPECTION

PURPOSE :

TO ESTABLISH APPEARANCE STANDARD AND MAINTAIN PRODUCT QUALITY .

SCOPE :

TOUCH PANEL VIEW AREA WITHIN TOUCH PANEL .

12.5.1 RULE :

INSPECTION CONDITION

(A) ENVIRONMENTAL LUMINANCE : 500 LUX .

(B) DISTANCE BETWEEN HUMAN EYES AND PANEL : 30 CM

(PANEL MUST BE TESTED UNDER LIGHT TRANSPARENT) .

(C) VISUAL ANGEL : $> 60^\circ$.

(D) LIGHT SOURCE : FLUORESCENT LIGHT SOURCE .

12.5.2 JUDGE CRITERION :

JUDGEMENT UNDER ABOVE MENTIONED CRITERION (PANEL MUST BE TESTED UNDER LIGHT TRANSPARENT),

TESTING GOODS DEFECT CAN BE VISIBLE WITHIN 10 SECONDS, WHICH WILL BE JUDGED AS MAJOR DEFECTS .

SAMPLING STANDARD :

THE SAMPLING STANDARD WILL BE CONFIRMED BY BOTH OF EDT AND CUSTOMER.

INSPECTION ITEMS	SEPC.		JUDGE CRITERION	OPERATION GUIDELINE
SCRATCH	$W \leq 0.05\text{mm} \ \& \ L \leq 10\text{mm}$		ACCEPTABLE	
	$W > 0.05\text{mm} \ \text{or} \ L > 10\text{mm}$		NOT ACCEPTABLE	
LINEAR FOREIGN OBJECT	$W \leq 0.05\text{mm} \ \& \ L \leq 5\text{mm}$		ACCEPTABLE	
	$W > 0.05\text{mm} \ \text{or} \ L > 5\text{mm}$		NOT ACCEPTABLE	
GRANULAR FOREIGN OBJECT	$D \leq 0.25\text{mm}$		ACCEPTABLE	
	$0.25\text{mm} < D \leq 0.30\text{mm}$		MAX. 2 EA	
	$D > 0.30\text{mm}$		NOT ACCEPTABLE	
PET BUBBLES	$D \leq 0.5\text{mm}$		ACCEPTABLE	
	$D > 0.5\text{mm}$		NOT ACCEPTABLE	
CHIP ON GLASS	CORNER	$X \leq 3\text{mm} \ 、 \ Y \leq 3\text{mm} \ 、 \ Z < t \ (t = \text{/thickness})$	ACCEPTABLE	
	EDGE	$W \leq 3\text{mm} \ 、 \ Y \leq 3\text{mm} \ 、 \ Z < t$		

13. INSPECTION CRITERION

13.1 APPLICATION

THIS INSPECTION STANDARD IS TO BE APPLIED TO THE LCD MODULE DELIVERED FROM EMERGING DISPLAY TECHNOLOGIES CORP.(E.D.T) TO CUSTOMERS

13.2 INSPECTION CONDITIONS

13.2.1 (1)OBSERVATION DISTANCE : 35cm±5cm

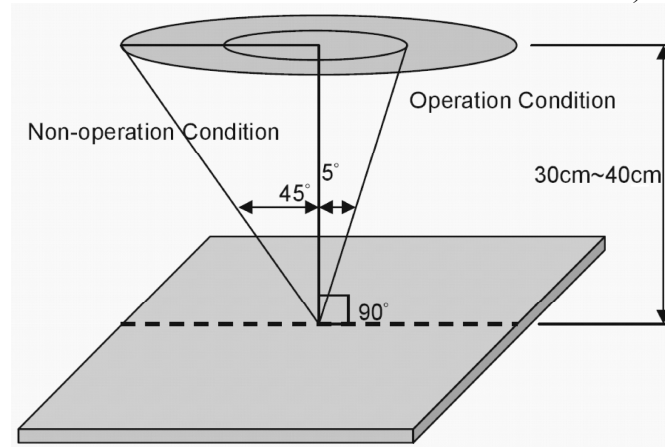
(2)VIEW ANGLE :

NON-OPERATION CONDITION : $\pm 5^\circ$

(PERPENDICULAR TO LCD PANEL SURFACE)

OPERATION CONDITION : $\pm 45^\circ$

(PERPENDICULAR TO LCD PANEL SURFACE)



13.2.2 ENVIRONMENT CONDITIONS :

AMBIENT TEMPERATURE		20°C~25°C
AMBIENT HUMIDITY		65±20%RH
AMBIENT ILLUMINATION	COSMETIC INSPECTION	MORE THAN 600Lux
	FUNCTIONAL INSPECTION	300~500 Lux

13.2.3 INSPECTION LOT

QUANTITY PER DELIVERY LOT FOR EACH MODEL

13.2.4 INSPECTION METHOD

A SAMPLING INSPECTION SHALL BE MADE ACCORDING TO THE FOLLOWING PROVISIONS TO JUDGE THE ACCEPTABILITY

(a)APPLICABLE STANDARD :

MIL-STD-105E

NORMAL INSPECTION, SINGLE SAMPLING
LEVEL II

(b)AQL : MAJOR DEFECT : AQL 0.65%

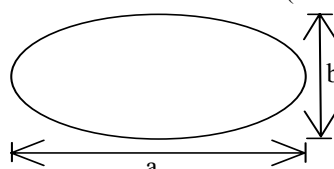
MINOR DEFECT : AQL 1.0%

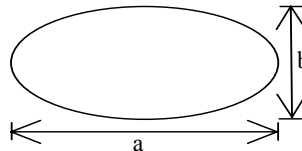
13.3 INSPECTION STANDARDS

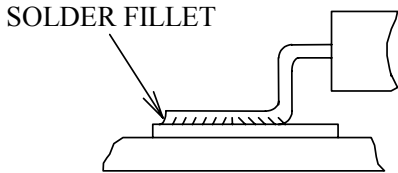
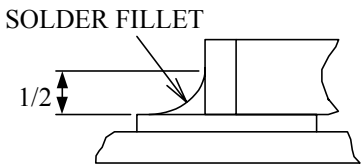
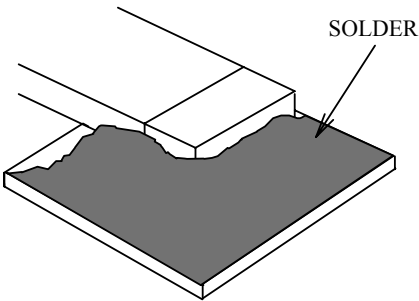
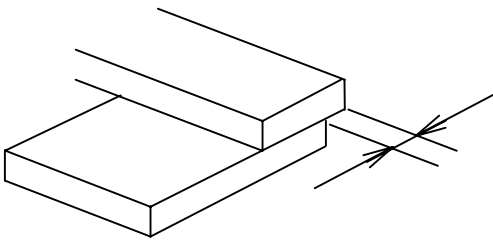
13.3.1 VISUAL DEFECTS CLASSIFICATION

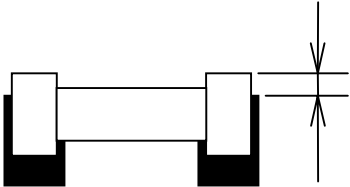
TYPE OF DEFECT	INSPECTION ITEM	DEFECT FEATURE	AQL
MAJOR DEFECT	1.DISPLAY ON	• DEFECT TO MISS SPECIFIED DISPLAY FUNCTION, FOR ALL AND SPECIFIED DOTS - EX: DISCONNECTION, SHORT CIRCUIT ETC	0.65
	2.BACKLIGHT	• NO LIGHT • FLICKERING AND OTHER ABNORMAL ILLUMINATION	
	3.DIMENSIONS	• SUBJECT TO INDIVIDUAL ACCEPTANCE SPECIFICATIONS	
MINOR DEFECT	1.DISPLAY ZONE	• BLACK/WHITE SPOT • BUBBLES ON POLARIZER • NEWTON RING • BLACK/WHITE LINE • SCRATCH • CONTAMINATION • LEVER COLOR SPREED	1.0
	2.BEZEL ZONE	• STAINS • SCRATCHES • FOREIGN MATTER	
	3.SOLDERING	• INSUFFICIENT SOLDER • SOLDERED IN INCORRECT POSITION • CONVEX SOLDERING SPOT • SOLDER BALLS • SOLDER SCRAPS	
	4.DISPLAY ON (ALL ON)	• LIGHT LINE	

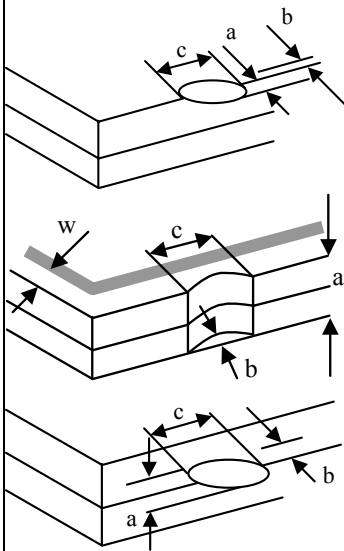
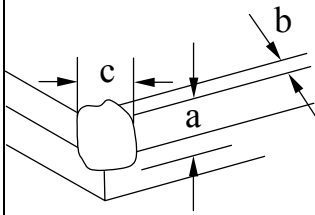
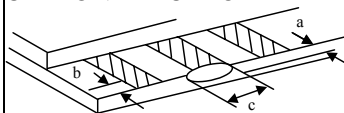
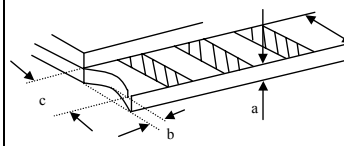
13.3.2 MODULE DEFECTS CALSSIFICATION

NO.	ITEM	CRITERIA												
1.	DISPLAY ON INSPECTION	(1)INCORRECT PATTERN (2)MISSING SEGMENT (3)DIM SEGMENT (4)OPERATING VOLTAGE BEYOND SPEC												
2.	OVERALL DIMENSIONS	(1)OVERALL DIMENSION BEYOND SPEC												
3.	DOT DEFECT	(1) INSPECTION PATTERN: FULL WHITE, FULL BLACK, RED, GREEN AND BLUE SCREENS. (2) <table><tr><th>ITEMS</th><th>ACCEPTABLE COUNT</th></tr><tr><td>BRIGHT DOT</td><td>$N \leq 2$</td></tr><tr><td>DARK DOT</td><td>$N \leq 3$</td></tr><tr><td>TOAL BRIGHT AND DARK DOTS</td><td>$N \leq 4$</td></tr></table> NOTE : 1. THE DEFINITION OF DOT : THE SIZE OF A DEFECTIVE DOT OVER 1/2 OF WHOLE DOT IS REGARDED AS ONE DEFECTIVE DOT. 2. BRIGHT DOT : DOTS APPEAR BRIGHT AND UNCHANGED IN SIZE IN WHICH LCD PANEL IS DISPLAYING UNDER BLACK PATTERN. 3. DARK DOT : DOTS APPEAR DARK AND UNCHANGED IN SIZE IN WHICH LCD PANEL IS DISPLAYING UNDER PURE RED, GREEN, BLUE PICTURE.	ITEMS	ACCEPTABLE COUNT	BRIGHT DOT	$N \leq 2$	DARK DOT	$N \leq 3$	TOAL BRIGHT AND DARK DOTS	$N \leq 4$				
ITEMS	ACCEPTABLE COUNT													
BRIGHT DOT	$N \leq 2$													
DARK DOT	$N \leq 3$													
TOAL BRIGHT AND DARK DOTS	$N \leq 4$													
4.	FOREIGN BLACK/WHITE/ BRIGHT LINE/ SCRATCH OF VIEWING AREA	<table><tr><th>LENGTH : L</th><th>WIDTH : W</th><th>PERMISSIBLE NO.</th></tr><tr><td>$L \leq 0.3$</td><td>$W \leq 0.05$</td><td>IGNORE</td></tr><tr><td>$0.3 < L \leq 2.5$</td><td>$0.05 < W \leq 0.1$</td><td>4</td></tr><tr><td>$2.5 < L$</td><td>$0.1 < W$</td><td>NONE</td></tr></table> WIDTH : W mm, LENGH : L mm	LENGTH : L	WIDTH : W	PERMISSIBLE NO.	$L \leq 0.3$	$W \leq 0.05$	IGNORE	$0.3 < L \leq 2.5$	$0.05 < W \leq 0.1$	4	$2.5 < L$	$0.1 < W$	NONE
LENGTH : L	WIDTH : W	PERMISSIBLE NO.												
$L \leq 0.3$	$W \leq 0.05$	IGNORE												
$0.3 < L \leq 2.5$	$0.05 < W \leq 0.1$	4												
$2.5 < L$	$0.1 < W$	NONE												
5.	FOREIGN MATTER \ BLACK SPOTS \ WHITE SPOTS \ DENT (INCLUDING LIGHT LEAKAGE DUE TO POLARIZING PLATES PINHOLES, ETC.)	<table><tr><th>AVERAGE DIAMETER (mm): D</th><th>NUMBER OF PIECES PERMITTED</th></tr><tr><td>$D \leq 0.15$</td><td>IGNORE</td></tr><tr><td>$0.15 < D \leq 0.5$</td><td>4</td></tr><tr><td>$0.5 < D$</td><td>NONE</td></tr></table> NOTE : DIAMETER $D=(a+b)/2$ 	AVERAGE DIAMETER (mm): D	NUMBER OF PIECES PERMITTED	$D \leq 0.15$	IGNORE	$0.15 < D \leq 0.5$	4	$0.5 < D$	NONE				
AVERAGE DIAMETER (mm): D	NUMBER OF PIECES PERMITTED													
$D \leq 0.15$	IGNORE													
$0.15 < D \leq 0.5$	4													
$0.5 < D$	NONE													

NO.	ITEM	CRITERIA																				
6.	BUBBLES OF POLARIZER /DIRT/CF FAIL /SURFACE STAINS	<table><tr><td></td><td>AVERAGE DIAMETER (mm) : D</td><td>NUMBER OF PIECES PERMITTED</td></tr><tr><td rowspan="3">BUBBLE ON THE POLARIZER</td><td>$D \leq 0.25$</td><td>IGNORE</td></tr><tr><td>$0.25 < D \leq 0.5$</td><td>$N \leq 5$</td></tr><tr><td>$0.5 < D$</td><td>NOTE</td></tr><tr><td rowspan="2">SURFACE STATUS</td><td>$D < 0.1 \text{ mm}$</td><td>IGNORE</td></tr><tr><td>$0.1 < D \leq 0.3\text{mm}$</td><td>$N \leq 3$</td></tr><tr><td rowspan="2">CF FAIL / SPOT</td><td>$D < 0.1 \text{ mm}$</td><td>IGNORE</td></tr><tr><td>$0.1 < D \leq 0.3\text{mm}$</td><td>$N \leq 3$</td></tr></table>		AVERAGE DIAMETER (mm) : D	NUMBER OF PIECES PERMITTED	BUBBLE ON THE POLARIZER	$D \leq 0.25$	IGNORE	$0.25 < D \leq 0.5$	$N \leq 5$	$0.5 < D$	NOTE	SURFACE STATUS	$D < 0.1 \text{ mm}$	IGNORE	$0.1 < D \leq 0.3\text{mm}$	$N \leq 3$	CF FAIL / SPOT	$D < 0.1 \text{ mm}$	IGNORE	$0.1 < D \leq 0.3\text{mm}$	$N \leq 3$
			AVERAGE DIAMETER (mm) : D	NUMBER OF PIECES PERMITTED																		
		BUBBLE ON THE POLARIZER	$D \leq 0.25$	IGNORE																		
			$0.25 < D \leq 0.5$	$N \leq 5$																		
			$0.5 < D$	NOTE																		
		SURFACE STATUS	$D < 0.1 \text{ mm}$	IGNORE																		
			$0.1 < D \leq 0.3\text{mm}$	$N \leq 3$																		
		CF FAIL / SPOT	$D < 0.1 \text{ mm}$	IGNORE																		
			$0.1 < D \leq 0.3\text{mm}$	$N \leq 3$																		
		NOTE : (1)POLARIZER BUBBLE IS DEFINED AS THE BUBBLE APPEARS ON ACTIVE DISPLAY AREA. THE DEFECT OF POLARIZER BUBBLE SHALL BE IGNORED IF THE POLARIZER BUBBLE APPEARS ON THE OUTSIDE OF ACTIVE DISPLAY AREA. (2)THE EXTRANEIOUS SUBSTANCE IS DEFINED AS IT CAN BE OBSERVED WHEN THE MODULE IS POWER ON. (3)THE DEFINITION OF AVERAGE DIAMETER, D IS DEFINED AS FOLLOWING. AVERAGE DIAMETER (D)=(a+b)/2																				
																						
7.	LINE DEFECT ON DISPLAY	OBVIOUS VERTICAL OR HORIZONTAL LINE DEFECT IS NOT ALLOW																				
8.	MURA ON DISPLAY	IT'S OK IF MURA IS SLIGHT VISIBLE THROUNG 6% ND FILTER																				
9.	UNEVEN COLOR SPREAD, COLORATION	(1)TO BE DETERMINED BASED UPON THE STANDARD SAMPLE.																				
10.	BEZEL APPEARANCE	(1)BEZEL MAY NOT HAVE RUST, BE DEFORMED OR HAVE FINGER PRINTS STAINS OF OTHER CONTAMINATION. (2)BEZEL MUST COMPLY WITH JOB SPECIFICATIONS.																				
11	PCB	(1)THERE MAY NOT BE MORE THAN 2mm OF SEALANT OUTSIDE THE SEAL AREA ON THE PCB, AND THERE SHOULD BE NO MORE THAN THREE PLACES. (2)NO OXIDATION OR CONTAMINATION PCB TERMINALS. (3)PARTS ON PCB MUST BE THE SAME AS ON THE PRODUCTION CHARACTERISTIC CHART. THERE SHOULD BE NO WRONG PARTS, MISSING PARTS OR EXCESS PARTS. (4)THE JUMPER ON THE PCB SHOULD CONFORM TO THE PRODUCT CHARACTERISTIC CHART. (5)IF SOLDER GETS ON BEZEL TAB PADS, LED PAD, ZEBRA PAD OR SCREW HOLD PAD, MAKE SURE IT IS SMOOTHED DOWN.																				

NO.	ITEM	CRITERIA
12.	SOLDERING	(1)NO SOLDERING FOUND ON THE SPECIFIED PLACE (2)INSUFFICIENT SOLDER (a)LSI, IC A POOR WETTING OF SOLDER IS BETWEEN LOWER BEND OR "HEEL" OF LEAD AND PAD  (b)CHIP COMPONENT - SOLDER IS LESS THAN 50% OF SIDES AND FRONT FACE WETTING  - SOLDER WETS 3 SIDES OF TERMINAL, BUT LESS THAN 25% OF SIDES AND FRONT SURFACE AREA ARE COVERED  (3)PARTS ALIGMENT (a)LSI, IC LEAD WIDTH IS MORE THAN 50% BEYOND PAD OUTLINE 

NO.	ITEM	CRITERIA
12.	SOLDERING	(b)CHIP COMPONENT COMPONENT IS OFF CENTER, AND MORE THAN 50% OF THE LEADS IS OFF THE PAD OUTLINE  (4)NO UNMELTED SOLDER PASTE MAY BE PRESENT ON THE PCB. (5)NO COLD SOLDER JOINTS, MISSING SOLDER CONNECTIONS, OXIDATION OR ICICLE. (6)NO RESIDUE OR SOLDER BALLS ON PCB. (7)NO SHORT CIRCUITS IN COMPONENTS ON PCB.
13.	BACKLIGHT	(1)NO LIGHT (2)FLICKERING AND OTHER ABNORMAL ILLUMINATION (3)SPOTS OR SCRATCHES THAT APPEAR WHEN LIT MUST BE JUDGED USING LCD SPOT, LINES AND CONTAMINATION STANDARDS. (4)BACKLIGHT DOESN'T LIGHT OR COLOR IS WRONG.
14.	GENERAL APPEARANCE	(1)NO OXIDATION, CONTAMINATION, CURVES OR, BENDS ON INTERFACE PIN (OLB) OF TCP. (2)NO CRACKS ON INTERFACE PIN (OLB) OF TCP. (3)NO CONTAMINATION, SOLDER RESIDUE OR SOLDER BALLS ON PRODUCT. (4)THE IC ON THE TCP MAY NOT BE DAMAGED, CIRCUITS. (5)THE UPPERMOST EDGE OF THE PROTECTIVE STRIP ON THE INTERFACE PIN MUST BE PRESENT OR LOOK AS IF IT CAUSE THE INTERFACE PIN TO SEVER. (6)THE RESIDUAL ROSIN OR TIN OIL OF SOLDERING (COMPONENT OR CHIP COMPONENT) IS NOT BURNED INTO BROWN OR BLACK COLOR. (7)SEALANT ON TOP OF THE ITO CIRCUIT HAS NOT HARDENED. (8)PIN TYPE MUST MATCH TYPE IN SPECIFICATION SHEET. (9)LCD PIN LOOSE OR MISSING PINS. (10)PRODUCT PACKAGING MUST THE SAME AS SPECIFIED ON PACKAGING SPECIFICATION SHEET. (11)PRODUCT DIMENSION AND STRUCTURE MUST CONFORM TO PRODUCT SPECIFICATION SHEET. (12)THE APPEARANCE OF HEAT SEAL SHOULD NOT ADMIT ANY DIRT AND BREAK.

NO.	ITEM	CRITERIA									
15.	CRACKED GLASS	THE LCD WITH EXTENSIVE CRACK IS NOT ACCEPTABLE									
		GENERAL GLASS CHIP :  <table><tr><th>a</th><th>b</th><th>c</th></tr><tr><td>$\leq t/2$</td><td>< VIEWING AREA</td><td>$\leq 1/8X$</td></tr><tr><td>$t/2 >, \leq 2t$</td><td>$\leq W/2$</td><td>$\leq 1/8X$</td></tr></table> *W=DISTANCE BETWEEN SEALANT AREA AND LCD PANEL EDGE X = LCD SIDE LENGTH t = GLASS THICKNESS	a	b	c	$\leq t/2$	< VIEWING AREA	$\leq 1/8X$	$t/2 >, \leq 2t$	$\leq W/2$	$\leq 1/8X$
		a	b	c							
		$\leq t/2$	< VIEWING AREA	$\leq 1/8X$							
$t/2 >, \leq 2t$	$\leq W/2$	$\leq 1/8X$									
CORNER PART :  <table><tr><th>a</th><th>b</th><th>c</th></tr><tr><td>$\leq t/2$</td><td>< VIEWING AREA</td><td>$\leq 1/8X$</td></tr><tr><td>$> t/2, \leq 2t$</td><td>$\leq W/2$</td><td>$\leq 1/8X$</td></tr></table> *W=DISTANCE BETWEEN SEALANT AREA AND LCD PANEL EDGE X = LCD SIDE LENGTH t = GLASS THICKNESS	a	b	c	$\leq t/2$	< VIEWING AREA	$\leq 1/8X$	$> t/2, \leq 2t$	$\leq W/2$	$\leq 1/8X$		
a	b	c									
$\leq t/2$	< VIEWING AREA	$\leq 1/8X$									
$> t/2, \leq 2t$	$\leq W/2$	$\leq 1/8X$									
CHIP ON ELECTRODE PAD  <table><tr><th>a</th><th>b</th><th>c</th></tr><tr><td>$\leq t$</td><td>$\leq 0.5\text{mm}$</td><td>$\leq 1/8X$</td></tr></table> * X=LCD SIDE WIDTH t=GLASS THICKNESS	a	b	c	$\leq t$	$\leq 0.5\text{mm}$	$\leq 1/8X$					
a	b	c									
$\leq t$	$\leq 0.5\text{mm}$	$\leq 1/8X$									
 <table><tr><th>a</th><th>b</th><th>c</th></tr><tr><td>$\leq t$</td><td>$\leq 1/8X$</td><td>$\leq L$</td></tr></table> *X=LCD SIDE WIDTH t = GLASS THICKNESS L=ELECTRODE PAD LENGTH ①IF GLASS CHIPPING THE ITO TERMINAL, OVER 2/3 OF THE ITO MUST REMAIN AND BE, INSPECTED ACCORDING TO ELECTRODE TERMINAL SPECIFICATIONS ②IF THE PRODUCT WILL BE HEAT SEALED BY THE CUSTOMER, THE ALIGNMENT MARK MUST NOT BE DAMAGED	a	b	c	$\leq t$	$\leq 1/8X$	$\leq L$					
a	b	c									
$\leq t$	$\leq 1/8X$	$\leq L$									

13.4 RELIABILITY TEST

13.4.1 STANDARD SPECIFICATIONS FOR RELIABILITY OF LCD MODULE

NO	ITEM	DESCRIPTION
1	HIGH TEMPERATURE OPERATION	THE SAMPLE SHOULD BE ALLOWED TO STAND AT +60°C FOR 240 HRS
2	LOW TEMPERATURE OPERATION	THE SAMPLE SHOULD BE ALLOWED TO STAND AT -10°C FOR 240 HRS
3	HIGH TEMPERATURE STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT +70°C FOR 240 HRS
4	LOW TEMPERATURE STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT -20°C FOR 240 HRS
5	HIGH TEMP / HUMIDITY TEST STORAGE	THE SAMPLE SHOULD BE ALLOWED TO STAND AT 60°C , 90% RH 240 HRS
6	THERMAL SHOCK (NOT OPERATED)	THE SAMPLE SHOULD BE ALLOWED TO STAND THE FOLLOWING 10 CYCLES OF OPERATION: -40°C FOR 30 MINUTES ~ +80°C FOR 30 MINUTES
7	ESD (ELECTROSTATIC DISCHARGE) (NOT OPERATED)	AIR DISCHARGE $\pm 12KV$ CONTACT DISCHARGE $\pm 8KV$

NOTE (1) : THE TEST SAMPLES HAVE RECOVERY TIME FOR 2 HOURS AT ROOM TEMPERATURE BEFORE THE FUNCTION CHECK. IN THE STANDARD CONDITIONS, THERE IS NO DISPLAY FUNCTION NG ISSUE OCCURRED.

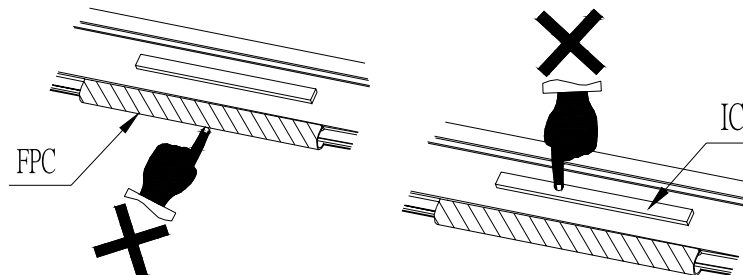
13.5 TESTING CONDITIONS AND INSPECTION CRITERIA

FOR THE FINAL TEST THE TESTING SAMPLE MUST BE STORED AT ROOM TEMPERATURE FOR 24 HOURS, STANDARD SPECIFICATIONS FOR RELIABILITY HAVE BEEN EXECUTED IN ORDER TO ENSURE STABILITY.

NO	ITEM	TEST MODEL	INSPECTION CRITERIA
1	CURRENT CONSUMPTION	REFER TO SPECIFICATION	THE CURRENT CONSUMPTION SHOULD CONFORM TO THE PRODUCT SPECIFICATION.
2	CONTRAST	REFER TO SPECIFICATION	AFTER THE TESTS HAVE BEEN EXECUTED, THE CONTRAST MUST BE LARGER THAN HALF OF ITS INITIAL VALUE PRIOR TO THE TESTS.
3	APPEARANCE	VISUAL INSPECTION	DEFECT FREE

13.6 OPERATION

- 13.6.1 DO NOT CONNECT OR DISCONNECT MODULES TO OR FROM THE MAIN SYSTEM WHILE POWER IS BEING SUPPLIED .
- 13.6.2 USE THE MODULE WITHIN SPECIFIED TEMPERATURE ; LOWER TEMPERATURE CAUSES THE RETARDATION OF BLINKING SPEED OF THE DISPLAY ; HIGHER TEMPERATURE MAKES OVERALL DISPLAY DISCOLOR . WHEN THE TEMPERATURE RETURNS TO NORMALITY, THE DISPLAY WILL OPERATE NORMALLY .
- 13.6.3 ADJUST THE LC DRIVING VOLTAGE TO OBTAIN THE OPTIMUM CONTRAST .
- 13.6.4 POWER ON SEQUENCE INPUT SIGNALS SHOULD NOT BE SUPPLIED TO LCD MODULE BEFORE POWER SUPPLY VOLTAGE IS APPLIED AND REACHES THE SPECIFIED VALUE . IF ABOVE SEQUENCE IS NOT FOLLOWED , CMOS LSIS OF LCD MODULES MAY BE DAMAGED DUE TO LATCH - UP PROBLEM .
- 13.6.5 NOT ALLOWED TO INFLICT ANY EXTERNAL STRESS AND TO CAUSE ANY MECHANICAL INTERFERENCE ON THE BENDING AREA OF FPC DURING THE TAIL BENDING BACKWARDS!
DO NOT STRESS FPC AND IC ON THE MODULE!



13.7 NOTICE

- 13.7.1 USE A GROUNDED SOLDERING IRON WHEN SOLDERING CONNECTOR I/O TERMINALS . FOR SOLDERING OR REPAIRING, TAKE PRECAUTION AGAINST THE TEMPERATURE OF THE SOLDERING IRON AND THE SOLDERING TIME TO PREVENT PEELING OFF THE THROUGH-HOLE-PAD .
- 13.7.2 DO NOT DISASSEMBLE . EDT SHALL NOT BE HELD RESPONSIBLE IF THE MODULE IS DISASSEMBLED AND UPON THE REASSEMBLY THE MODULE FAILED .
- 13.7.3 DO NOT CHARGE STATIC ELECTRICITY , AS THE CIRCUIT OF THIS MODULE CONTAINS CMOS LSIS. A WORKMAN'S BODY SHOULD ALWAYS BE STATIC-PROTECTED BY USE OF AN ESD STRAP. WORKING CLOTHES FOR SUCH PERSONNEL SHOULD BE OF STATIC-PROTECTED MATERIAL .
- 13.7.4 ALWAYS GROUND THE ELECTRICALLY-POWERED DRIVER BEFORE USING IT TO INSTALL THE LCD MODULE. WHILE CLEANING THE WORK STATION BY VACUUM CLEANER, DO NOT BRING THE SUCKING MOUTH NEAR THE MODULE ; STATIC ELECTRICITY OF THE ELECTRICALLY-POWERED DRIVER OR THE VACUUM CLEANER MAY DESTROY THE MODULE .
- 13.7.5 DON'T GIVE EXTERNAL SHOCK.
- 13.7.6 DON'T APPLY EXCESSIVE FORCE ON THE SURFACE.
- 13.7.7 LIQUID IN LCD IS HAZARDOUS SUBSTANCE. MUST NOT LICK AND SWALLOW.
WHEN THE LIQUID IS ATTACH TO YOUR, SKIN, CLOTH ETC. WASH IT OUT THOROUGHLY AND IMMEDIATELY.
- 13.7.8 DON'T OPERATE IT ABOVE THE ABSOLUTE MAXIMUM RATING.
- 13.7.9 STORAGE IN A CLEAN ENVIRONMENT, FREE FROM DUST, ACTIVE GAS, AND SOLVENT.
- 13.7.10 STORE WITHOUT ANY PHYSICAL LOAD.
- 13.7.11 REWIRING: NO MORE THAN 3 TIMES.