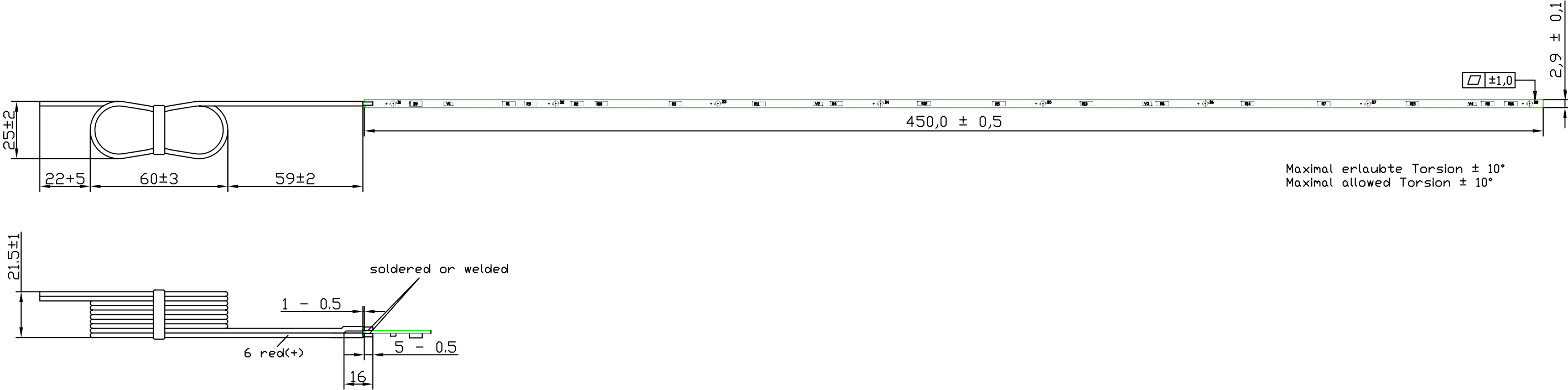


BEMERKUNGEN: REMARKS:



Maximal erlaubte Torsion $\pm 10^\circ$
Maximal allowed Torsion $\pm 10^\circ$

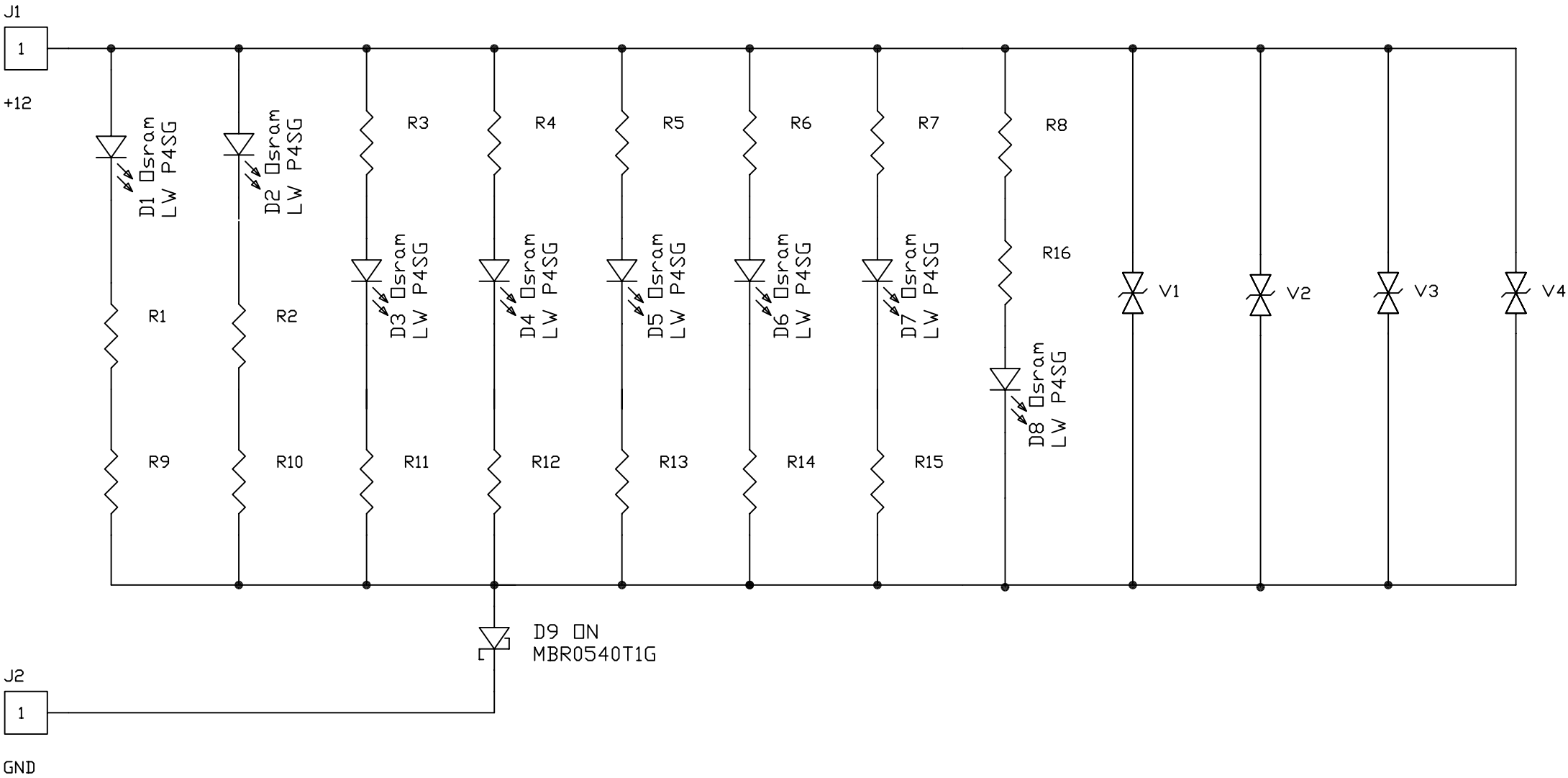
CONFIDENTIAL

TOLERATING DIN 2300 GENERAL TOLERANCES ACC. TO DIN 7168-mTS				
TOLERANCES FOR LINEAR DIMENSIONS				
above	up to			
0,5	6	$\pm 0,1$		
6	30	$\pm 0,2$		
30	120	$\pm 0,3$		
120	400	$\pm 0,5$		
400	1000	$\pm 0,8$		
TOLERANCES FOR ANGULAR DIMENSIONS				
above	up to			
10	50	$\pm 1^\circ$		
50	120	$\pm 30'$		
120	400	$\pm 20'$		
400		$\pm 10'$		
ISO-METHODE E				
D				
C				
B	Cable added			6.6.2006 J.Graessle
A	Release for Production			10.04.2006 J.Graessle
REV	ECO NO.	DESCRIPTION		DATE NAME
ALL DIMENSIONS IN MILLIMETERS			"COPYRIGHT ACC. TO DIN 34"	
SCALE	VOLUME		LAB SEMS	3M 3M Deutschland GmbH
	DATE	NAME		TITLE
DRFT	7.4.2006	J.Graessle		Light Board Assy
CHKD				
STDCHKD				
	REPLACEMENT FOR:	REPLACED BY:	DRAWING NO.	REV SHEET/SIZE
			ILP-01-155	5 1/A3

FUNKTIONSMASSE WERDEN VOM HERSTELLER BEI
DER ABNAHME BESONDERS BEACHTET

CRITICAL DIMENSIONS (FUNCTION) WILL BE
ESPECIALLY CHECKED BY ORDERER

BEMERKUNGEN: REMARKS:



CONFIDENTIAL

TOLERATING DIN 2300					
GENERAL TOLERANCES		D			
ACC.TO DIN 7168-mTS		C			
TOLERANCES FOR LINEAR DIMENSIONS		B	D8 positon corrected	6.6.2006	J.Graessle
above up to		A	Release for Production	10.04.2006	J.Graessle
0,5	6 ±0,1	REV	ECO NO.	DESCRIPTION	DATE
6	30 ±0,2				NAME
30	120 ±0,3	ALL DIMENSIONS IN MILLIMETERS			
120	400 ±0,5	"COPYRIGHT ACC. TO DIN 34"			
400	1000 ±0,8				
TOLERANCES FOR ANGULAR DIMENSIONS		SCALE	VOLUME	LAB SEMS	3M 3M Deutschland GmbH
above up to					
10	50 ±1°				
50	120 ±30°				
120	400 ±20°				
120	400 ±10°				
		DATE	NAME	TITLE	
ISO-METHODE E		DRFT	10.04.2006	J.Graessle	SCHEMATIC
		CHKD			
		STDCHKD			
		REPLACEMENT FOR:	REPLACED BY:	DRAWING NO.	REV
				ILP-01-156	5
					SHEET/SIZE
					1/A3