

SHARP

LQ057Q3DC02

Color TFT LCD Module

(Model Number: LQ057Q3DC02)

Specifications

Spec No.: LCY-99073B

Dated: May 31. 2002

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DEVICE SPECIFICATION FOR

TFT-LCD module

MODEL No. LQ057Q3DC02

CUSTOMER'S APPROVAL

DATA _____
BY _____

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1. Application

This specification applies to color TFT-LCD module, LQ057Q3DC02.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a backlight unit. Graphics and texts can be displayed on a $320 \times 3 \times 240$ dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), four timing signals.

The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type. Therefore, this module is also suitable for the multimedia use. Viewing angle is 12 o'clock direction. This module is the type of wide viewing angle and high brightness 350cd/m^2 . This module has horizontal display mode and vertical display mode.

Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

Table 3-1

| Parameter | Specifications | Unit |
|-------------------------|---|-------|
| Display size | 14.4 (5.7") Diagonal | cm |
| Active area | 115.2 (H) \times 86.4(V) | mm |
| Pixel format | 320 (H) \times 240 (V) | pixel |
| | (1 pixel=R+G+B dots) | — |
| Pixel pitch | 0.360(H) \times 0.360(V) | mm |
| Pixel configuration | R,G,B vertical stripe | — |
| Display mode | Normally white | — |
| Unit outline dimensions | 144.0(W) \times 104.6(H) \times 13.0(D) | mm |
| 【Note3-1】 | | |
| Mass | *** | g |
| Surface treatment | Hard-coating (3H) | — |

【Note3-1】 Excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving

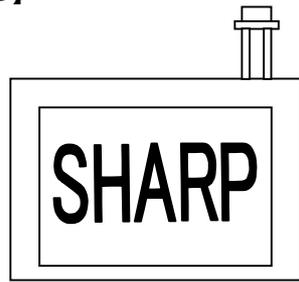
CN1 Used connector:08-6210-033-340-800 (Kyocera Elco Corporation)

Table 4-1

| Pin No. | Symbol | I/O | Function | Remark |
|---------|--------|-----|--|-----------|
| 1 | GND | — | GND | |
| 2 | CK | I | Clock signal for sampling each data signal | |
| 3 | Hsync | I | Horizontal synchronous signal (Negative) | |
| 4 | Vsync | I | Vertical synchronous signal (Negative) | |
| 5 | GND | — | GND | |
| 6 | R0 | I | R E D data signal (LSB) | |
| 7 | R1 | I | R E D data signal | |
| 8 | R2 | I | R E D data signal | |
| 9 | R3 | I | R E D data signal | |
| 10 | R4 | I | R E D data signal | |
| 11 | R5 | I | R E D data signal (MSB) | |
| 12 | GND | — | GND | |
| 13 | G0 | I | G R E E N data signal (LSB) | |
| 14 | G1 | I | G R E E N data signal | |
| 15 | G2 | I | G R E E N data signal | |
| 16 | G3 | I | G R E E N data signal | |
| 17 | G4 | I | G R E E N data signal | |
| 18 | G5 | I | G R E E N data signal (MSB) | |
| 19 | GND | — | GND | |
| 20 | B0 | I | B L U E data signal(LSB) | |
| 21 | B1 | I | B L U E data signal | |
| 22 | B2 | | B L U E data signal | |
| 23 | B3 | I | B L U E data signal | |
| 24 | B4 | I | B L U E data signal | |
| 25 | B5 | I | B L U E data signal(MSB) | |
| 26 | GND | — | GND | |
| 27 | ENAB | I | Signal to settle the horizontal display position (Positive) | 【Note4-1】 |
| 28 | Vcc | — | +3.3V power supply | |
| 29 | Vcc | — | +3.3V power supply | |
| 30 | R/L | I | Horizontal display mode select signal L: Normal, H: Left / Right reverse mode | 【Note4-2】 |
| 31 | U/D | I | Vertical display mode select signal H: Normal, L: Up / Down reverse mode | 【Note4-3】 |
| 32 | V/Q | I | VGA/QVGA mode select signal | |
| 33 | GND | — | GND | |

【Note 4-1】The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 7-2. Don't keep ENAB "High" during operation.

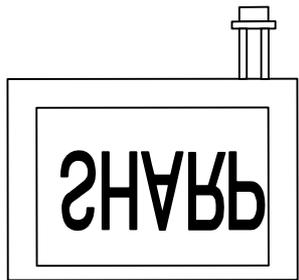
【Note 4-2.3】



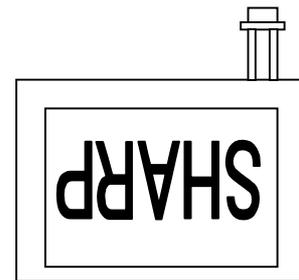
R/L=L, U/D=H



R/L=H, U/D=H



R/L=L, U/D=L



R/L=H, U/D=L

5. Backlight driving

CN2 Used connector : BHR-02(8.0)VS-1N (JST)

Corresponding connector : SM02(8.0)B-BHS-1N-TB (JST) (installed on an board.)

Table 5-1

| Pin no. | symbol | function | Color of cable |
|---------|--------|---|----------------|
| 1 | VLOW | Power supply for lamp (Low voltage side) | White |
| 2 | NC | This is electrically opened. | — |
| 3 | VHIGH | Power supply for lamp (High voltage side) | Red |

6. Absolute Maximum Ratings

Table 6-1

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|---------------------------------|--------|-----------|-------------|------|---------------|
| Input voltage | V_I | Ta=25°C | -0.3 ~ +6.0 | V | 【Note6-1】 |
| +3.3V supply voltage | Vcc | Ta=25°C | 0 ~ +4.0 | V | — |
| Storage temperature | Tstg | — | -30 ~ +80 | °C | 【Note6-2】 |
| Operating temperature (Panel) | Topa1 | — | -10 ~ +70 | °C | 【Note6-2.3.4】 |
| Operating temperature (Ambient) | Topa2 | — | -10 ~ +70 | °C | 【Note6-5】 |

- 【Note6-1】** CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, R/L, U/D, V/Q
- 【Note6-2】** No parameter is allowed to exceed the range.
- 【Note6-3】** Maximum wet-bulb temperature at 39°C or less
No dew condensation.
- 【Note6-4】** Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.
- 【Note6-5】** The ambient temperature, When backlight is on.(Reference)

7. Electrical Characteristics

7-1.TFT-LCD panel driving

Table 7-1

Ta=25°C

| Parameter | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------------------|---------------------|------------------|--------|-------|--------|-------|---|
| +3.3V | Supply voltage | Vcc | +3.0 | +3.3 | +3.6 | V | 【Note7-1】 |
| | Current dissipation | Icc | — | (130) | (160) | mA | 【Note7-2】 |
| Permissive input ripple voltage | | V _{RF} | — | — | 100 | mVp-p | V _I =+3.3V |
| Input voltage (Low) | | V _{IL} | 0 | — | 0.3Vcc | V | 【Note7-3】 |
| Input voltage (High) | | V _{IH} | 0.7Vcc | — | +5.5 | V | |
| Input current (Low) | | I _{OL1} | — | — | 10 | μA | V _I =0V 【Note7-3】 |
| Input current (High) | | I _{OH1} | — | — | 10 | μA | V _I =3.3~5.0V 【Note7-4】 |
| | | I _{OH2} | — | — | 100 | μA | V _I =3.3~5.0V 【Note7-5】 |

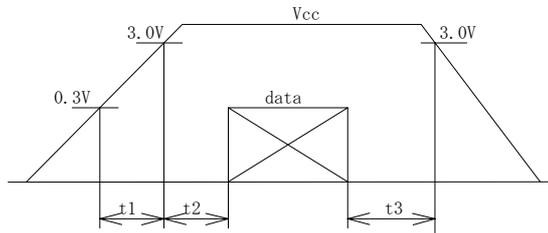
【Note7-1】

Vcc-turn-on conditions

$0 < t1 \leq 20ms$

$0 < t2 \leq 50ms$

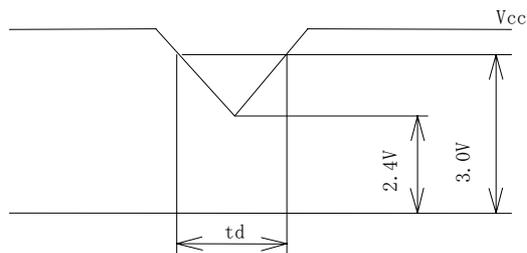
$0 < t3 \leq 1s$



Vcc-dip conditions

Vcc-dip conditions should also follow the Vcc-turn-on conditions

$td \leq 20ms$



【Note7-2】 $V_{cc}=3.3V$, $V/Q=“H”$

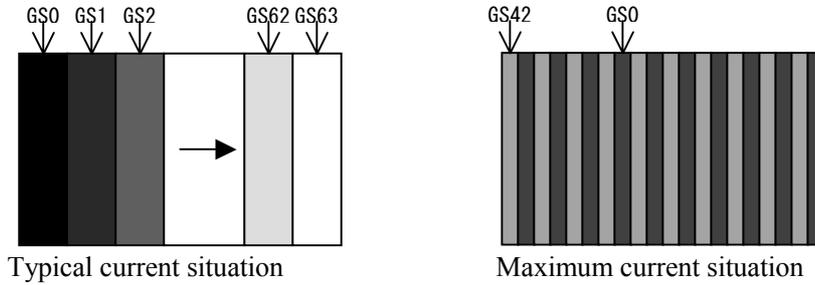
Typical current situation

: 64-gray-bar pattern. Timing : Typical signal

Maximum current situation

: Vertical stripe pattern by GS0 and GS42 signal on every other Pixel.

(This pattern is used temporarily) Timing : Typical signal



【Note7-3】 CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, R/L, U/D, V/D

【Note7-4】 CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, R/L, U/D,

【Note7-5】 ENAB, V/D

7-2. Backlight driving

The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube).

The characteristics of single lamp are shown in table 7-2.

Table 7-2

$T_a=25^{\circ}C$

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
|------------------------|--------------------|-------|-------|--------|-------|-----------------------------|
| Lamp voltage | VL7 | (620) | (690) | (760) | Vrms | IL=5.0mArms |
| Lamp current | IL | (4.5) | (5.0) | (5.5) | mArms | Normal operation |
| Lamp power consumption | WL | — | (3.5) | — | W | |
| Lamp frequency | fL | (*) | — | (*) | KHz | 【Note7-6】 |
| Kick-off voltage | $T_a=25^{\circ}C$ | — | — | (1350) | Vrms | Sealed is connected to GND. |
| | $T_a=-30^{\circ}C$ | — | — | (1470) | Vrms | |

(Inverter : HIU-288 [Output Condenser 22pF] Harison Electric co.,LTD.)

【Note7-6】 Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference. In case of such an usage under the lower temperature environment, periodical lamp exchange is recommended.

8. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.8.

8-1. Timing characteristics

Table 8-1

| Parameter Clock | | Symbol | Min. | Typ. | Max. | Unit | Remark |
|--------------------------------------|-------------|--------|--------|-------|---------|---------|--------|
| Clock | Frequency | 1/Tc | — | 25.18 | 28.33 | MHz | V/Q=H |
| | | | — | (6.3) | (7.0) | MHz | V/Q=L |
| | Duty ratio | TH/T | 40 | 50 | 60 | % | |
| Data | Set up time | Tds | 5 | — | — | ns | |
| | Hold time | Tdh | 10 | — | — | ns | |
| Horizontal sync. signal | Cycle | TH | 30.0 | 31.8 | — | μs | V/Q=H |
| | | | 770 | 800 | 900 | clock | |
| | TH | (50.0) | (63.6) | | μs | V/Q=L | |
| | | (360) | (400) | (450) | clock | | |
| Pulse width | THp | 2 | 96 | 200 | clock | | |
| Vertical sync. signal | Cycle | TV | 515 | 525 | 560 | line | V/Q=H |
| | | | (251) | (262) | (280) | line | V/Q=L |
| | Pulse width | TVp | 2 | — | 34 | line | |
| Horizontal display period | | THd | 320 | 320 | 320 | clock | |
| Hsync.-Clock phase difference | | THc | 10 | — | Tc-10 | ns | |
| Hsync.-Vsync. phase difference | | TVh | 0 | — | TH-THp | ns | |
| Vertical sync. signal start position | TVs | 34 | 34 | 34 | line | V/Q=H | |
| | | (7) | (7) | (7) | Line | V/Q=L | |

Note) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

8-2. Horizontal display position

The horizontal display position is determined by ENAB signal .

Table 8-2

| Parameter | | symbol | Min. | Typ. | Max. | Unit | Remark |
|---------------------------------------|-------------|--------|------|----------|-------|-------|--------|
| Enable signal | Set up time | Tes | 5 | — | Tc-10 | ns | — |
| | Pulse width | Tep | 2 | 320 | TH-10 | clock | — |
| Hsync.-Enable signal phase difference | THE | 44 | — | TH-664 | clock | V/Q=H | |
| | | (2) | — | (TH-340) | | V/Q=L | |

Note) When ENAB is fixed at "V/Q=Low", the display starts from the data of C52 (clock) as shown in Fig.8.

When ENAB is fixed at "V/Q=High", the display starts from the data of C104 (clock) as shown in Fig.8.

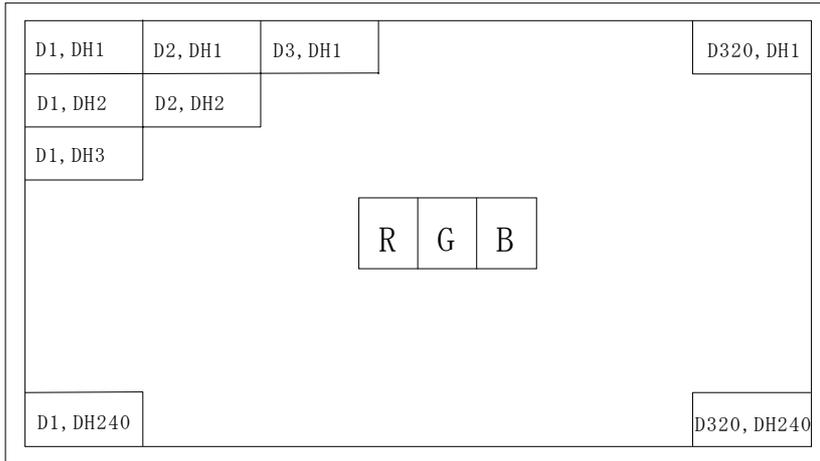
8-3. Vertical display position

The vertical display position (TVs) is fixed at 34th line (V/Q=H) and 7th line (V/Q=L).

Note) ENAB signal is independent of Vertical display position.

8-4. Input Data Signals and Display Position on the screen

Display position of input data. (H, V)



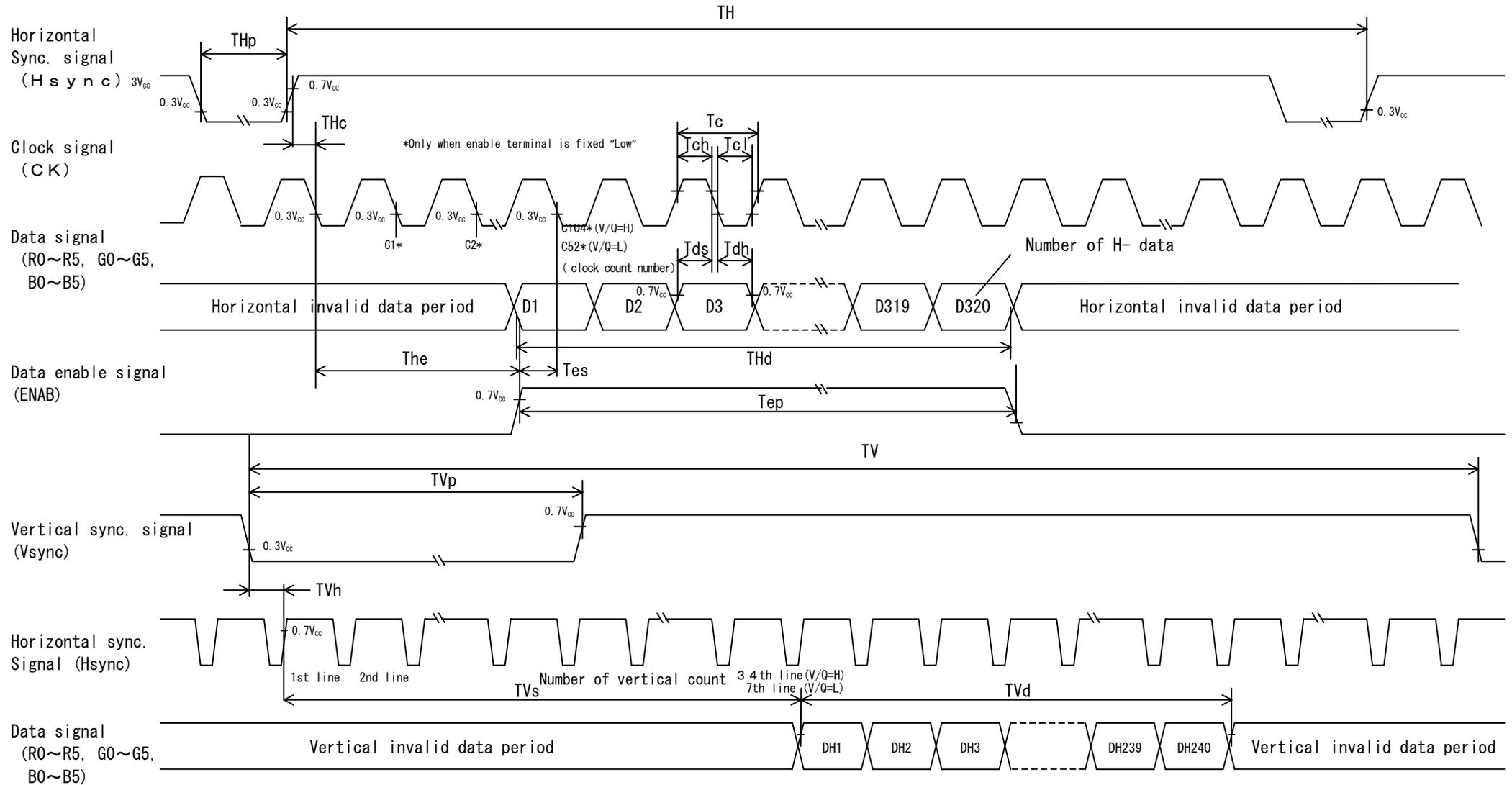


Fig.8 Input signal wave forms

9. Input signal, Basic display colors and Gray scale of each color

Table 9-1

| | Colors & Gray scale | Data signal | | | | | | | | | | | | | | | | | | |
|---------------------|---------------------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic color | Black | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Cyan | — | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | — | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | — | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale of red | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | ↓ | ↓ | | | | ↓ | | | | | ↓ | | | | | | ↓ | | | |
| | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of green | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | ↓ | | | | | | | | | | | | | | |
| | ↓ | ↓ | | | | ↓ | | | | | | | | | | | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of blue | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | ↑ | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| | ↑ | ↓ | | | | | | | | | | | | | | | | | | |
| | ↓ | ↓ | | | | | | | | | | | | | | | | | | |
| | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | ↓ | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Blue | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

10. Optical Characteristics

Table 10-1

Ta=25°C, VCC=+3.3V

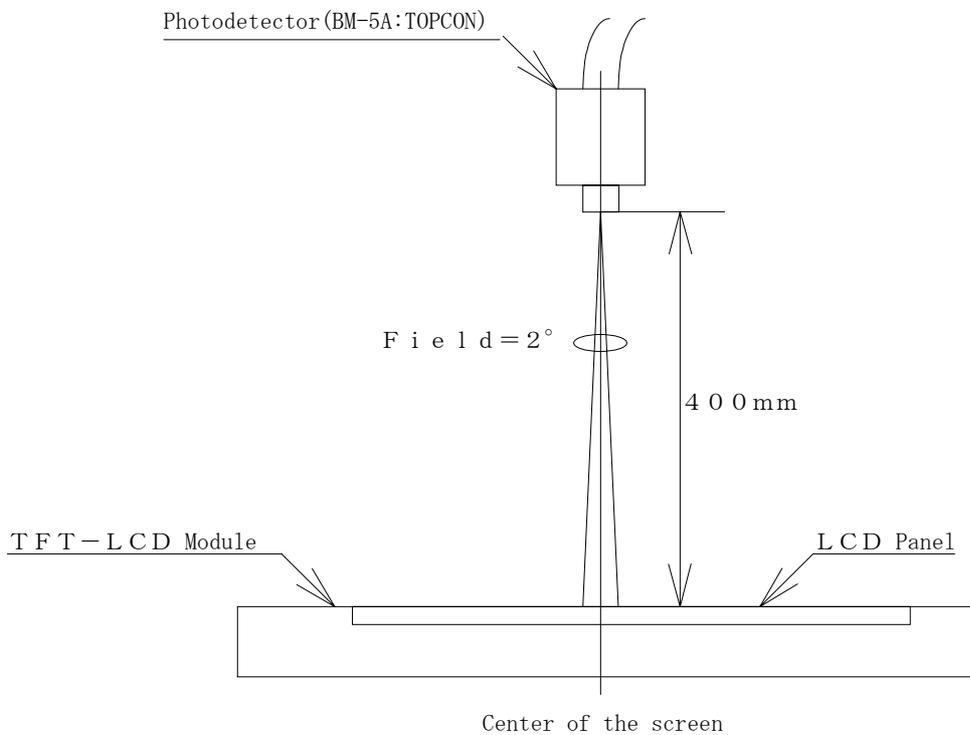
| Parameter | | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
|-----------------------|------------|------------------------|----------------------|----------|----------|------|-------------------|------------|
| Viewing angle range | Horizontal | $\theta 21, \theta 22$ | $CR \geq 5$ | (60) | (65) | — | Deg. | 【Note10-1】 |
| | Vertical | $\theta 11$ | | (60) | (65) | — | Deg. | |
| | | $\theta 12$ | | (35) | (40) | — | Deg. | |
| Contrast ratio | | CRmax | Best viewing angle | 60 | — | — | | 【Note10-2】 |
| Response time | Rise | τr | $\theta = 0^\circ$ | — | 30 | 60 | ms | 【Note10-3】 |
| | Decay | τd | | — | 50 | 100 | ms | |
| Chromaticity of white | | x | IL=5.0mArms | — | (0.319) | — | | 【Note10-4】 |
| | | y | | — | (0.329) | — | | |
| Luminance of white | | Y | | () | (350) | — | cd/m ² | |
| Lamp endurance | +25°C | — | Continuous operation | (40,000) | (50,000) | — | hour | 【Note10-5】 |

The inverter was used to evaluate the back light unit.

The measurements were done 30 min later after switching on the backlight.

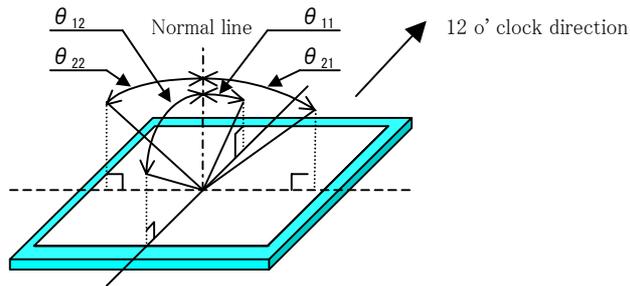
H I U - 2 8 8 [Output condenser 2 2 p F]

(Harison Electric co.,LTD.)



Optical characteristics measurement method

【Note 10-1】 Definition of viewing angle range



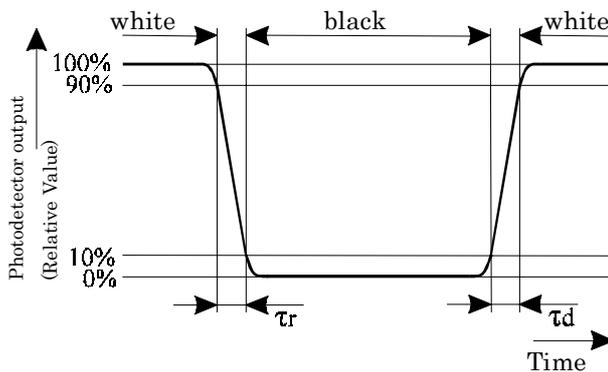
【Note 10-2】 Definition of contrast ratio

The contrast ratio is defined as follows.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note 10-3】 Definition of response time :

The response time is defined as the following figure and shall be measured by switching the input signal for “black” and “white”.



【Note 10-4】 This shall be measured at the center of the screen. The measurement was done 30 min later after switching on the backlight. (characteristic of the first stage)

Inverter drive frequency : (49) kHz

【Note 10-5】 Continuous operation time which doesn't deteriorate the brightness under 50% of the brightness at the beginning.

(Condition) IL=5.0 mArms (adjusting the brightness by current)

11. Handling Precautions

11-1. Installing the TFT-LCD module

- ① TFT-LCD module has holes at the corner of the reverse side of the module to install. M3 tapping screw is recommended. (torque : 0.25 ~ 0.30 N·m)

Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.

Be sure to design the cabinet so that the any switch doesn't press the module directly.

- ② Be sure to turn off the power supply when inserting or disconnecting the cable.

- ③ Connect GND of Inverter to the metal sealed case of the module.

If the connection is not sufficient, it may cause the followings,

- a) Increasing of noise from back light.
- b) Unstable inverter output.
- c) Partial heating up.

11-2. Installation of the TFT-LCD module

Installation Precautions

- ① Since the front polarizer is easily damaged, pay attention to avoid rubbing with something hard or sharp. Please use ionized nitrogen to blow particle off. When polarizer is soiled, wipe out with cloth for lenses.
- ② When the metal parts of TFT-LCD module (shield case) becomes dirty, wipe it out dry and soft cloth. If it cannot be removed easily, blow your breath on it and wipe it out.
- ③ Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- ④ Since TFT-LCD modules consist of glass and refined wires and components, it may break, crack or internal wire breaking if dropped or bumped on hard surface. Handle with care.
- ⑤ Since CMOS LSI is used in this module, take care of static electricity and injure the human GND, when handling.

11-3. Notice for the design of products

- ① Design the product to keep TFT-LCD module from sodium chloride or water.
- ② Consider a sufficient counter measure for EMI from LCD module to application, when designing.

11-4. Others

- ① Liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in the direct sun light and strong ultraviolet rays for many hours.
- ② If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also if it is isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room temperature as much as possible.
- ③ Kick-off voltage of back light may be required over rated voltage, due to the leakage current from the lamp cable.

- ④ When the LCD is broken, liquid-crystal may leak from the panel. Use care so that it does not enter your eyes and mouth. If it gets on hands, legs, and clothes, wash it away immediately, using soap.
- ⑤ Follow the general precautions for ordinary electronic parts.

12. Packing form

- ① Piling number of cartons : MAX. (undecided)
- ② Package quantity in one carton : pcs. (undecided)
- ③ Carton size : (W) × (D) × (H) mm (undecided)
- ④ Total mass of 1 carton filled with full modules : kg (undecided)
- ⑤ Conditions for storage
 - Temperature : 0~40°C
 - Humidity : 60%RH or less
 - Atmosphere : Harmful gas, such as acid or alkali which bites electronic components and /or wires , must not be detected.
 - Period : about 3 months
 - Opening of the package : In order to prevent the LCD module from break down by electrostatic charges, Please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as earth, etc..

13. Others

- ① As the volume of the LCD-module is adjusted correctly, do not change the adjustment. If the adjustment is changed, the LCD-module may not satisfy the specification.
- ② Do not break up the LCD-module to prevent the trouble.
- ③ Static image displayed for long time may cause residual image.
- ④ TFT-LCD drive input and output connector (33 pins Kyocera elco corporation :08-6210-033-340-800)
 - a) Adapted FPC
 - b) Holding power of the terminal : 0.9 N/pin or over
(pulling out each terminal at 25±3 mm/min)
 - c) Durability against inserting and extracting
: Double of the beginning data or less
(Difference of the contact resistance after 20 times of inserting and extracting, using adapted FPC.)

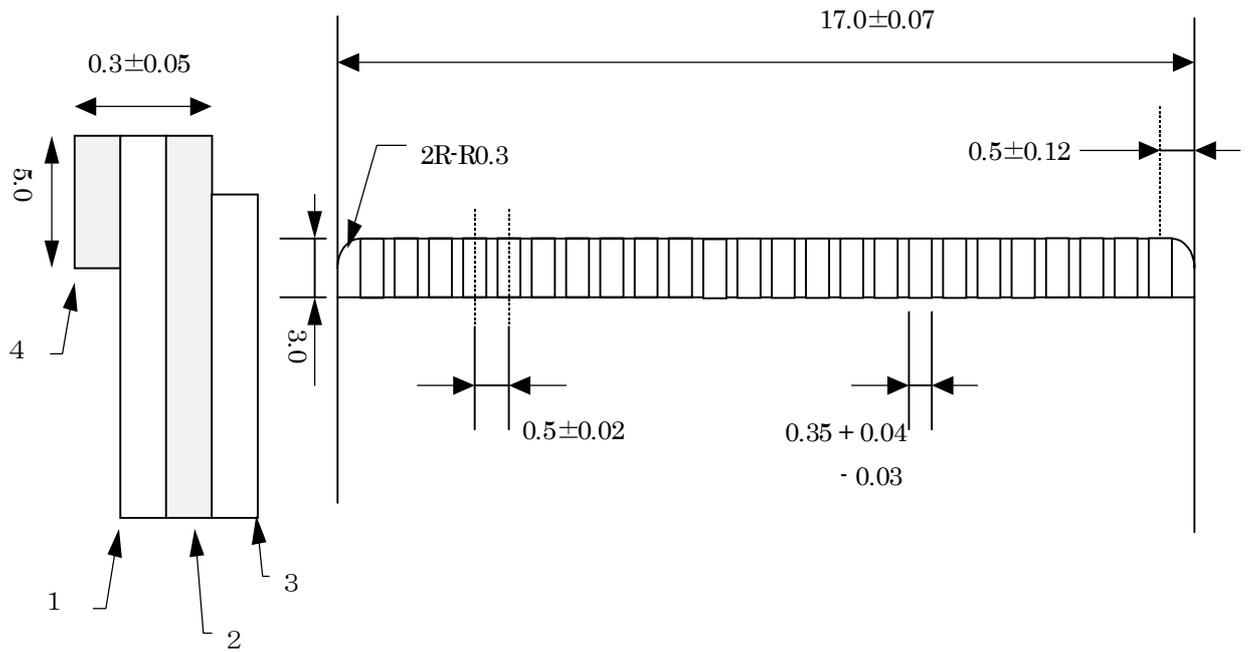


Table 13-1

| Number | Name | Material |
|--------|---------------|--|
| 1 | Base | Polyimide or the same kind of material ($25 \mu\text{m}$ thickness) |
| 2 | Copper layer | Thin Copper film ($35 \mu\text{m}$ thickness) Solder plating $2 \mu\text{m}$ or more |
| 3 | Cover layer | Polyimide or same kind of material |
| 4 | Support board | Polyester, Polyimide or the same kind of material ($188 \mu\text{m}$ thickness) |

FPC adapted to Input output connector (0.5 mm pitch)

14. Conditions of Reliability tests

Table 14-1

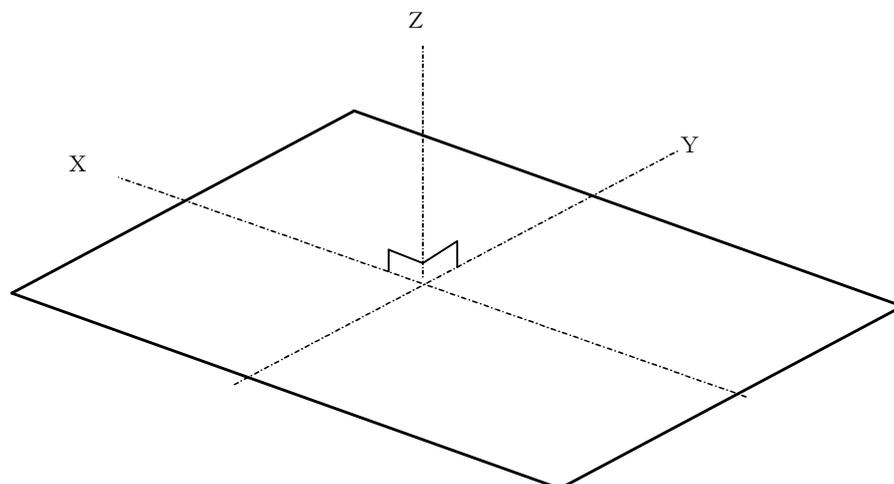
| No. | Test items | Conditions |
|-----|---|--|
| 1 | High temperature storage test | Ta=80°C 240h |
| 2 | Low temperature storage test | Ta=-30°C 240h |
| 3 | High temperature & high humidity operation test | Ta=40°C , 95%RH 240h (No condensation) |
| 4 | High temperature operation test | Ta=70°C 240h |
| 5 | Low temperature operation test | Ta=-10°C 240h Lamp endurance is excepted. |
| 6 | Electro static discharge test | ±200V, 200pF (0Ω) 1 time for each terminal. |
| 7 | Shock test (non- operating) | Max. gravity : 490m/s ² •6ms Direction : ±X, ±Y, ±Z 3 times for each direction. (JIS C0041) |
| 8 | Vibration test (non- operating) | Frequency : 5~57Hz/Vibration width : 0.15 mm : 58~500Hz/Acceralation: 9.8m/s ² Sweep time : 11 minutes Test period : 3 hours (1 hours in each direction of X,Y,Z) |
| 9 | Heat shock test | Ta = -30 °C ~ +80°C / 100 cycles (0.5h) (0.5h) |

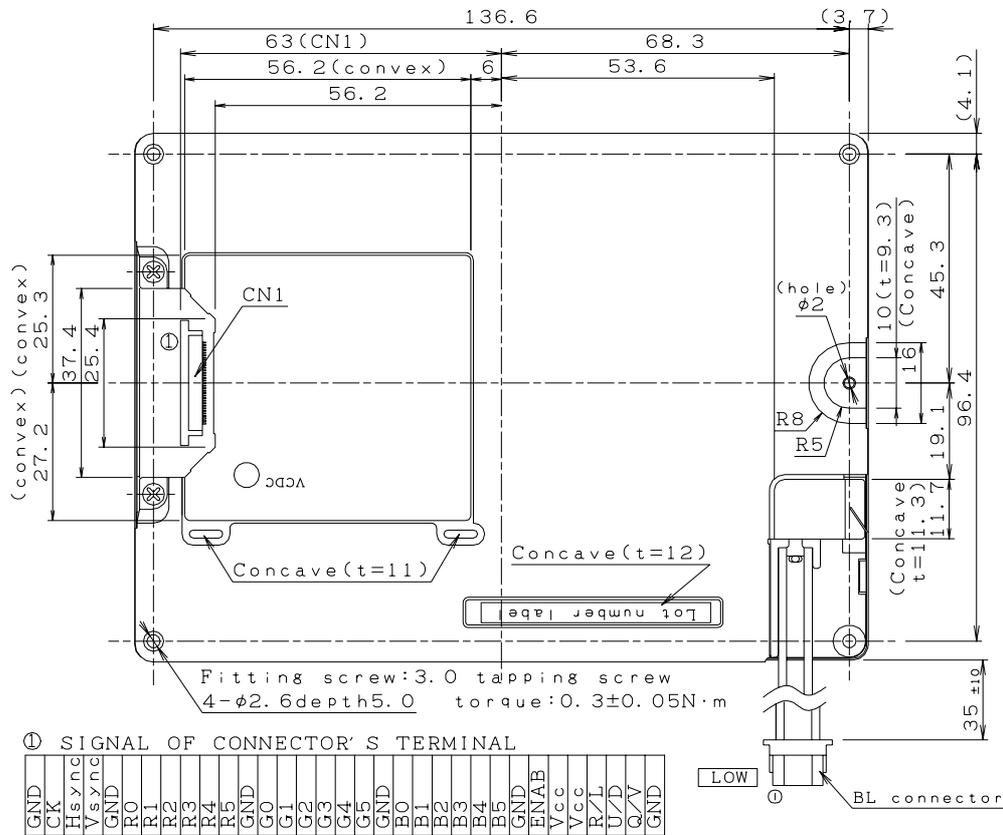
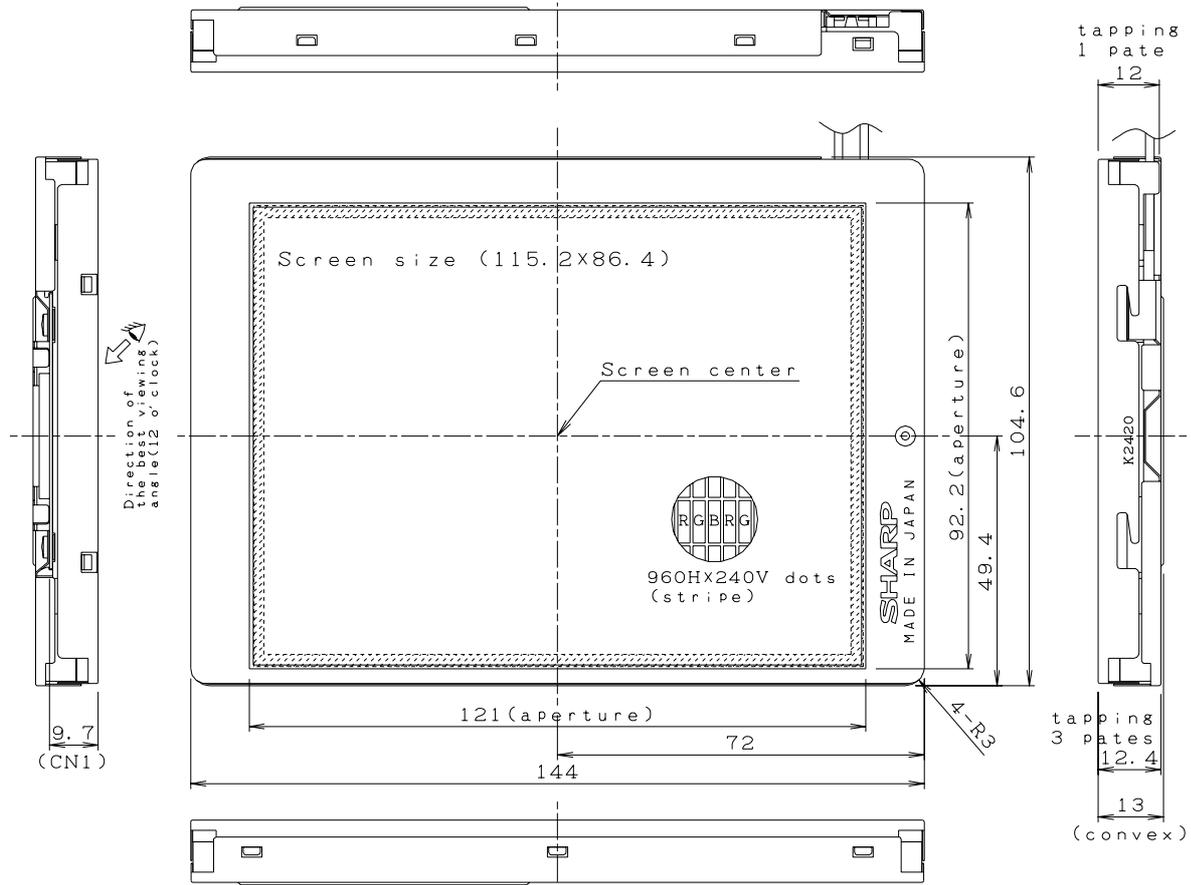
【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change, Which may affect practical display function.

(This condition is the target specification on the mass production. It may not satisfy this specification on test sample.)

【Note】The following figure shows the definition of X axis. Y axis. Z axis.





The tolerance is ±0.5 except when specified.

Consider the set design to hide the scratches and bubbles appeared on the polarizer or the frame area which is located outside of assurance area.

The tolerance width of the module excludes warp of the case.

CN1 connector: ELCO 08-6210-033-340-800

BL connector: JST BHR-02VS-1N

Unit: mm

Outline dimensions of 5.7" TFT Model

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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