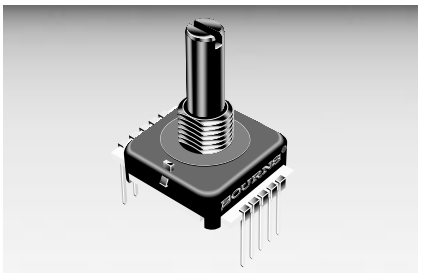


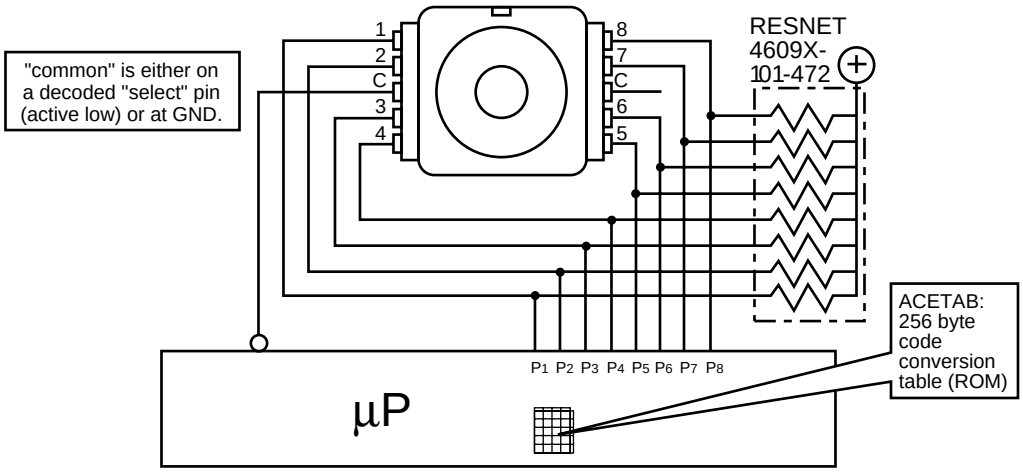
BOURNS®

Features

- Absolute encoder / gray code output
- Digital output
- High operating temperature capabilities - up to 125°C
- Sturdy construction
- Bushing mount
- Available with PC board mounting bracket (optional)

Absolute Contacting Encoders (ACE™)

Recommended Control Diagram for ACE-128



Electrical Characteristics

Output	8-bit gray code with 128 absolute states
Closed Circuit Resistance	5 ohms maximum
Open Circuit Resistance	100K ohms minimum
Contact Rating	10 milliamp @ 10 VDC or 0.1 watt maximum
Insulation Resistance (500 VDC)	1,000 megohms minimum
Dielectric Withstanding Voltage	MIL-STD-202 Method 301
Sea Level	1,000 VAC minimum
Electrical Travel	Continuous
Contact Bounce (60 RPM)	2.7 milliseconds maximum
RPM (Operating)	120 maximum

Environmental Characteristics

Storage Temperature Range	-40ºC to +140ºC
Operating Temperature Range	-40ºC to +125ºC
Humidity	MIL-STD-202, Method 103B, Condition B
Vibration	15G
Contact Bounce	0.1 millisecond maximum
Shock	50G
Contact Bounce	0.1 millisecond maximum
Rotational Life	50,000 shaft revolutions minimum*

Mechanical Characteristics

Mechanical Angle	Continuous*
Weight	Approximately 0.50 oz.
Torque	0.75 to 2.50 oz-in.
Mounting Torque	7 in-lbs. maximum
Shaft Side Load (Static)	10 lbs. minimum

* Consult Factory

Until now, the choice of an absolute encoder meant an expensive, and larger-sized product. Through the use of combinatorial mathematics, the gray-code pattern of the Bourns Absolute Contacting Encoder ACE™ is placed on a single track for a very economical, energy-efficient and compact product. Bourns' ACE™ provides an absolute digital output that will also retain its last position in the event of a power failure.

An intelligent alternative to incremental encoders and potentiometers, the Bourns ACE™ is ideally suited for many industrial, automotive, medical and consumer product applications.

Pin Output Code For ACE-128

Bit/Pin correlation: b7 b6 b5 b4 b3 b2 b1 b0 = p8 p7 p6 p5 p4 p3 p2 p1
A binary "1" denotes an "open" switch and a binary "0" denotes a "closed" switch.
Positions 0-127 are seen by a clockwise rotation of the shaft.

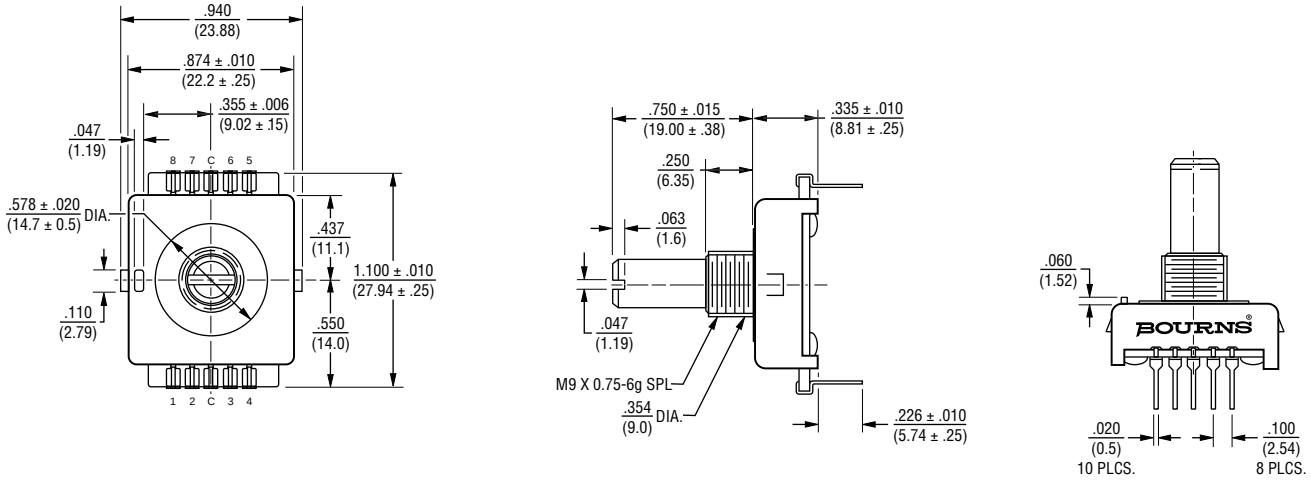
Position	p8	p7	p6	p5	p4	p3	p2	p1	Decimal Output
0	0	1	1	1	1	1	1	1	127
1	0	0	1	1	1	1	1	1	63
2	0	0	1	1	1	1	1	0	62
3	0	0	1	1	1	0	1	0	58
4	0	0	1	1	1	0	0	0	56
5	1	0	1	1	1	0	0	0	184
6	1	0	0	1	1	0	0	0	152
7	0	0	0	1	1	0	0	0	24
8	0	0	0	0	1	0	0	0	8
9	0	1	0	0	1	0	0	0	72
10	0	1	0	0	1	0	0	1	73
11	0	1	0	0	1	1	0	1	77
12	0	1	0	0	1	1	1	1	79
13	0	0	0	0	1	1	1	1	15
14	0	0	1	0	1	1	1	1	47
15	1	0	1	0	1	1	1	1	175
16	1	0	1	1	1	1	1	1	191
17	1	0	0	1	1	1	1	1	159
18	0	0	0	1	1	1	1	1	31
19	0	0	0	1	1	1	0	1	29
20	0	0	0	1	1	1	0	0	28
21	0	1	0	1	1	1	0	0	92
22	0	1	0	0	1	1	0	0	76
23	0	0	0	0	1	1	0	0	12
24	0	0	0	0	0	1	0	0	4
25	0	0	1	0	0	1	0	0	36
26	1	0	1	0	0	1	0	0	164
27	1	0	1	0	0	1	1	0	166
28	1	0	1	0	0	1	1	1	167
29	1	0	0	0	0	1	1	1	135
30	1	0	0	1	0	1	1	1	151
31	1	1	0	1	0	1	1	1	215
32	1	1	0	1	1	1	1	1	223
33	1	1	0	0	1	1	1	1	207
34	1	0	0	0	1	1	1	1	143
35	1	0	0	0	1	1	1	0	142
36	0	0	0	0	1	1	1	0	14
37	0	0	1	0	1	1	1	0	46
38	0	0	1	0	0	1	1	0	38
39	0	0	0	0	0	1	1	0	6
40	0	0	0	0	0	0	1	0	2
41	0	0	0	1	0	0	1	0	18
42	0	1	0	1	0	0	1	0	82
43	0	1	0	1	0	0	1	1	83
44	1	1	0	1	0	0	1	1	211
45	1	1	0	0	0	0	1	1	195
46	1	1	0	0	1	0	1	1	203
47	1	1	1	0	1	0	1	1	235
48	1	1	1	0	1	1	1	1	239
49	1	1	1	0	0	1	1	1	231
50	1	1	0	0	0	1	1	1	199
51	0	1	0	0	0	1	1	1	71
52	0	0	0	0	0	1	1	1	7
53	0	0	0	1	0	1	1	1	23
54	0	0	0	1	0	0	1	1	19
55	0	0	0	0	0	0	1	1	3
56	0	0	0	0	0	0	0	1	1
57	0	0	0	0	1	0	0	1	9
58	0	0	1	0	1	0	0	1	41
59	1	0	1	0	1	0	0	1	169
60	1	1	1	0	1	0	0	1	233
61	1	1	1	0	0	0	0	1	225
62	1	1	1	0	0	1	0	1	229
63	1	1	1	1	0	1	0	1	245

Position	p8	p7	p6	p5	p4	p3	p2	p1	Decimal Output
64	1	1	1	1	0	1	1	1	247
65	1	1	1	1	0	0	1	1	243
66	1	1	1	0	0	0	1	1	227
67	1	0	1	0	0	0	1	1	163
68	1	0	0	0	0	0	1	1	131
69	1	0	0	0	1	0	1	1	139
70	1	0	0	0	1	0	0	1	137
71	1	0	0	0	0	0	0	1	129
72	1	0	0	0	0	0	0	0	128
73	1	0	0	0	0	1	0	0	132
74	1	0	0	1	0	1	0	0	148
75	1	1	0	1	0	1	0	0	212
76	1	1	1	1	0	1	0	0	244
77	1	1	1	1	0	0	0	0	240
78	1	1	1	1	0	0	1	0	242
79	1	1	1	1	1	0	1	0	250
80	1	1	1	1	1	0	1	1	251
81	1	1	1	1	1	0	0	1	249
82	1	1	1	1	0	0	0	1	241
83	1	1	0	1	0	0	0	1	209
84	1	1	0	0	0	0	0	1	193
85	1	1	0	0	0	1	0	1	197
86	1	1	0	0	0	1	0	0	196
87	1	1	0	0	0	0	0	0	192
88	0	1	0	0	0	0	0	0	64
89	0	1	0	0	0	0	1	0	66
90	0	1	0	0	1	0	1	0	74
91	0	1	1	0	1	0	1	0	106
92	0	1	1	1	1	0	1	0	122
93	0	1	1	1	1	0	0	0	120
94	0	1	1	1	1	0	0	1	121
95	0	1	1	1	1	1	0	1	125
96	1	1	1	1	1	1	0	1	253
97	1	1	1	1	1	1	0	0	252
98	1	1	1	1	1	0	0	0	248
99	1	1	1	0	1	0	0	0	232
100	1	1	1	0	0	0	0	0	224
101	1	1	1	0	0	0	1	0	226
102	0	1	1	0	0	0	1	0	98
103	0	1	1	0	0	0	0	0	96
104	0	0	1	0	0	0	0	0	32
105	0	0	1	0	0	0	0	1	33
106	0	0	1	0	0	1	0	1	37
107	0	0	1	1	0	1	0	1	53
108	0	0	1	1	1	1	0	1	61
109	0	0	1	1	1	1	0	0	60
110	1	0	1	1	1	1	0	0	188
111	1	0	1	1	1	1	1	0	190
112	1	1	1	1	1	1	1	0	254
113	0	1	1	1	1	1	1	0	126
114	0	1	1	1	1	1	0	0	124
115	0	1	1	1	0	1	0	0	116
116	0	1	1	1	0	0	0	0	112
117	0	1	1	1	0	0	0	1	113
118	0	0	1	1	0	0	0	1	49
119	0	0	1	1	0	0	0	0	48
120	0	0	0	1	0	0	0	0	16
121	1	0	0	1	0	0	0	0	144
122	1	0	0	1	0	0	1	0	146
123	1	0	0	1	1	0	1	0	154
124	1	0	0	1	1	1	1	0	158
125	0	0	0	1	1	1	1	0	30
126	0	1	0	1	1	1	1	0	94
127	0	1	0	1	1	1	1	1	95

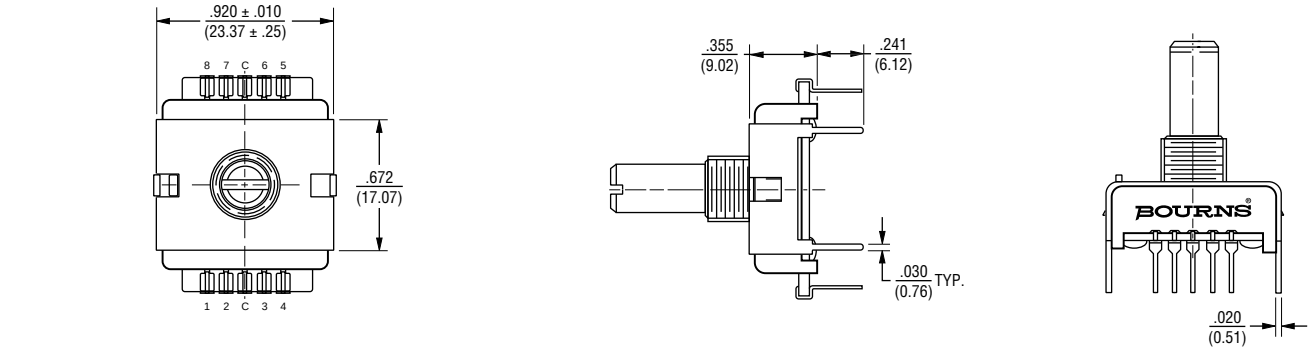
Dimensional Drawings

Dimensional Drawings - For ACE - 128

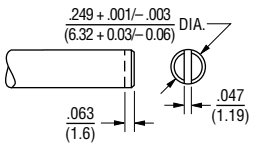
Bushing mounted: Housing A



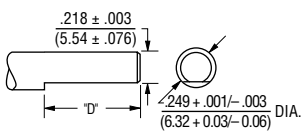
PCB Bracket Mounted: Housing B



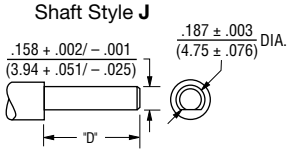
Shaft Style **B**



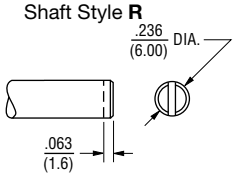
Shaft Style **C**



Shaft Style **J**

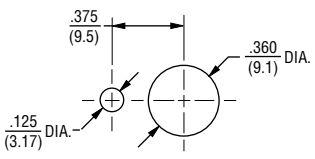


Shaft Style **R**

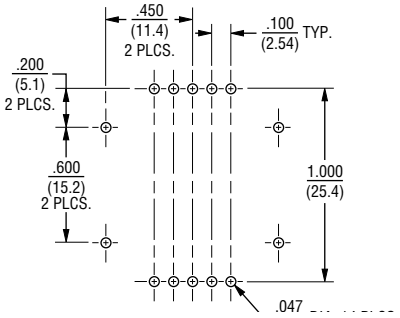


"D" DIMENSION EXTENDS FROM SHAFT END TO BUSHING FACE
"D" = (SHAFT LENGTH, FMS) – (BUSHING LENGTH)

PANEL HOLE DIMENSIONS



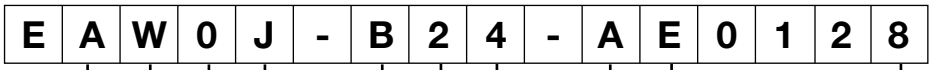
PCB BOARD HOLE PATTERN W/PCB BRACKET



ACE™ Encoders - How To Order

BOURNS®

PART NUMBERING SYSTEM



Code	Rotational Life
A	50,000 Revolutions

BUSHING CONFIGURATION	
Code	**Description**
W	9mm x 1/4" Length. Threaded M9x0.75
L	9mm x 3/8" Length. Threaded M9x0.75 (Use B shaft only.)

DETENT CONFIGURATION Applies to performance codes E0016, E0030 and E0036 only.	
Code	**Description**
0	Non-Detented
1	Detented

ANTI-ROTATION LUG POSITION	
Code	**Description**
J	9:00 Position
D	None

SHAFT STYLE (See Outline Drawing for Details)	
Code	**Description**
B	Plain with Inserted Slot (1/4" Dia.)
C	Single Flatted (1/4" Dia.)
R	Plain with Inserted Slot (6mm Dia.)

PERFORMANCE CODE		
Code	**Detents**	**States/Rev.**
E0030*	30	30
E0036*	36	36
E0128	0	128

HOUSING TERMINAL CONFIGURATION (X indicates "Equipped With"			
	Code		
Features	**A**	**B**	**C**
Terminals	X	X	X
PCB Bracket		X	X
Hardware Included	X		X

**Bushing code T only.*

SHAFT LENGTH (FMS)		
Code	**Description**	**Available Shaft Styles**
24	3/4" (19mm) Length	B, C, J
	Metric	
19	19mm Length	R

The sample part number demonstrates the identification code for Bourns contacting encoders.
The part number shown is a commonly used model, typically available from stock.

**Consult factory concerning special inquiries.*